



SPARE PARTS MANUAL

AS1750

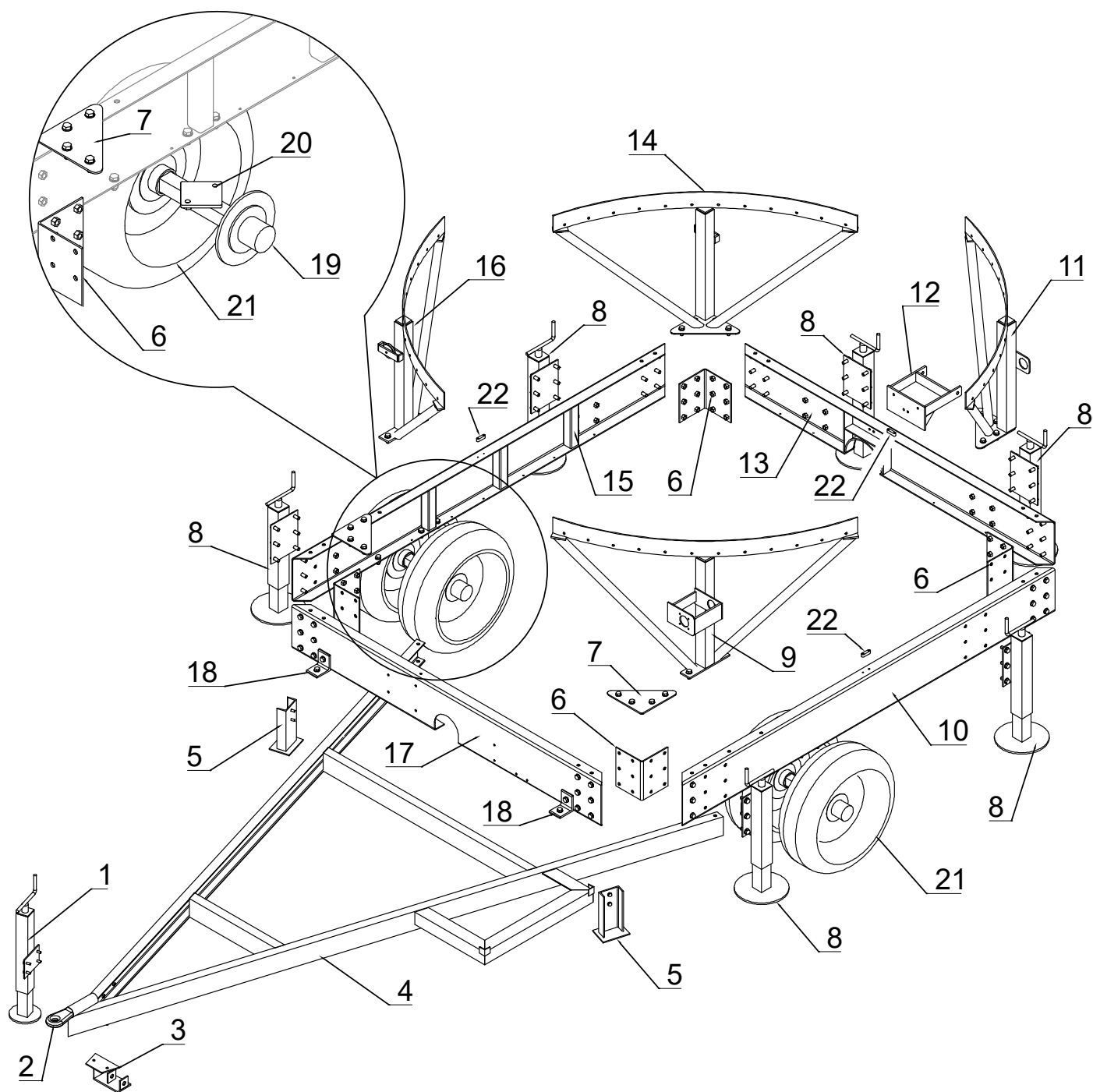
***PTO
and***

PTO + ELECTRIC MOTOR

Updated: 12.2020

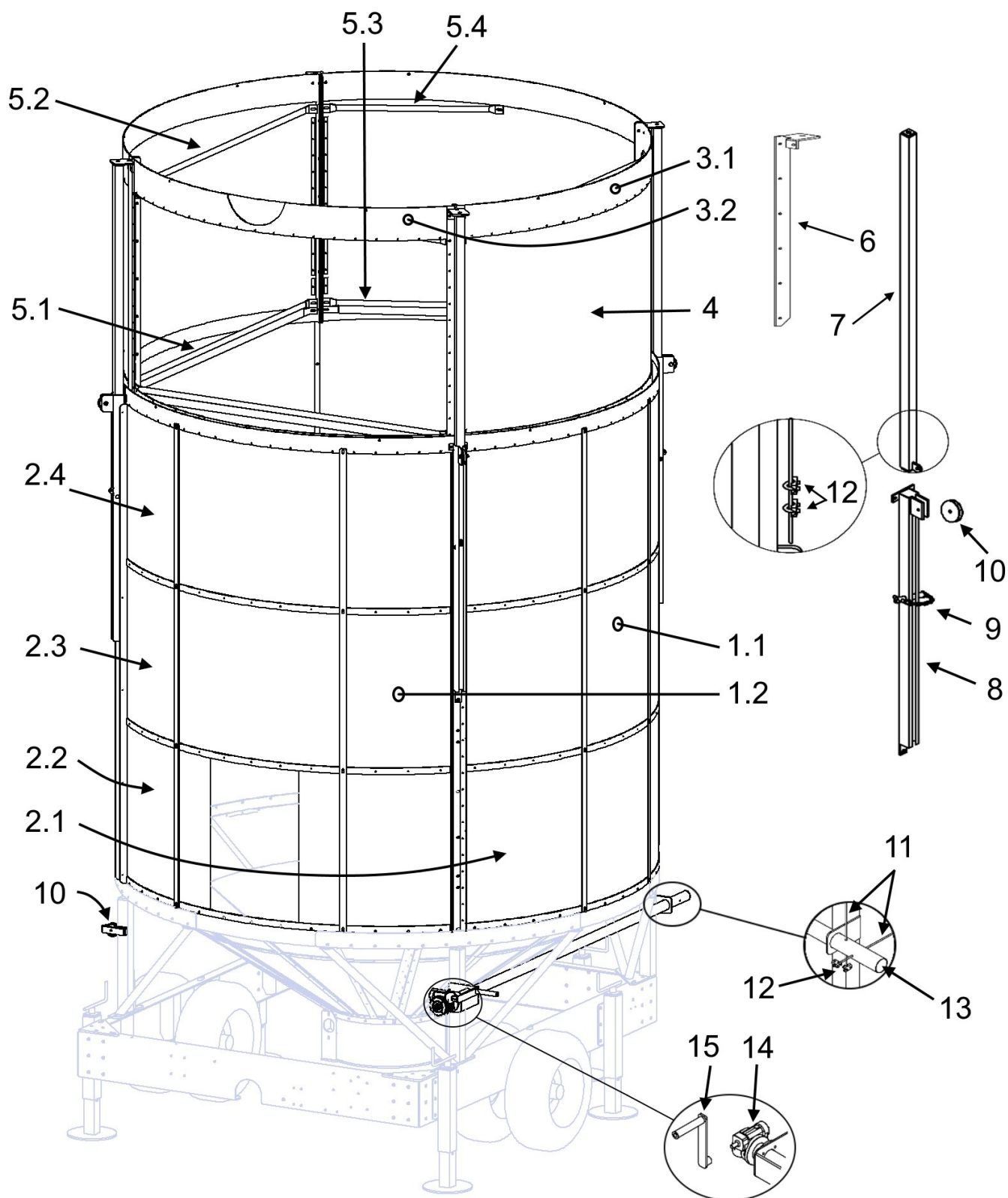
SUMMARY

1.	FRAME	4
2.	CYLINDER WITH EXTENSION – VARNISHED PANELS	6
3.	CYLINDER WITH EXTENSION – STAINLESS STEEL PANELS	8
4.	METAL SHEETS FOR BOTTOM CONE	10
5.	LADDERS	11
6.	PLENUM	12
7.	LOADING AUGER AND TRANSMISSION	14
8.	SMALL HOPPER OR SIMPLE LOADING AUGER TUBE	16
9.	BIG HOPPER FOR LOADING AUGER	18
10.	FAN UNIT AND TRANSMISSION.....	20
11.	HEAT UNIT	22
12.	AGITATOR AND TRANSMISSION	26
13.	CENTRAL AUGER WITH NEW INTERMEDIATE PIN (FROM 2017).....	30
14.	INNER CENTRAL TUBE AND CYLINDER ACCESSORIES	32
15.	SWIVEL DISCHARGE – FORWARD TIPPING	34
16.	DUST EXTRACTION FAN ASSEMBLY LAYOUT	36
17.	VERSION PTO + SINGLE ELECTRIC MOTOR	38
18.	Riello Burner Press 3G BIO – 46200006	40
19.	DIESEL TANK.....	44
20.	PIPING DIAGRAM FOR OIL BURNER 3G	46

1. FRAME

FRAME – TABLE

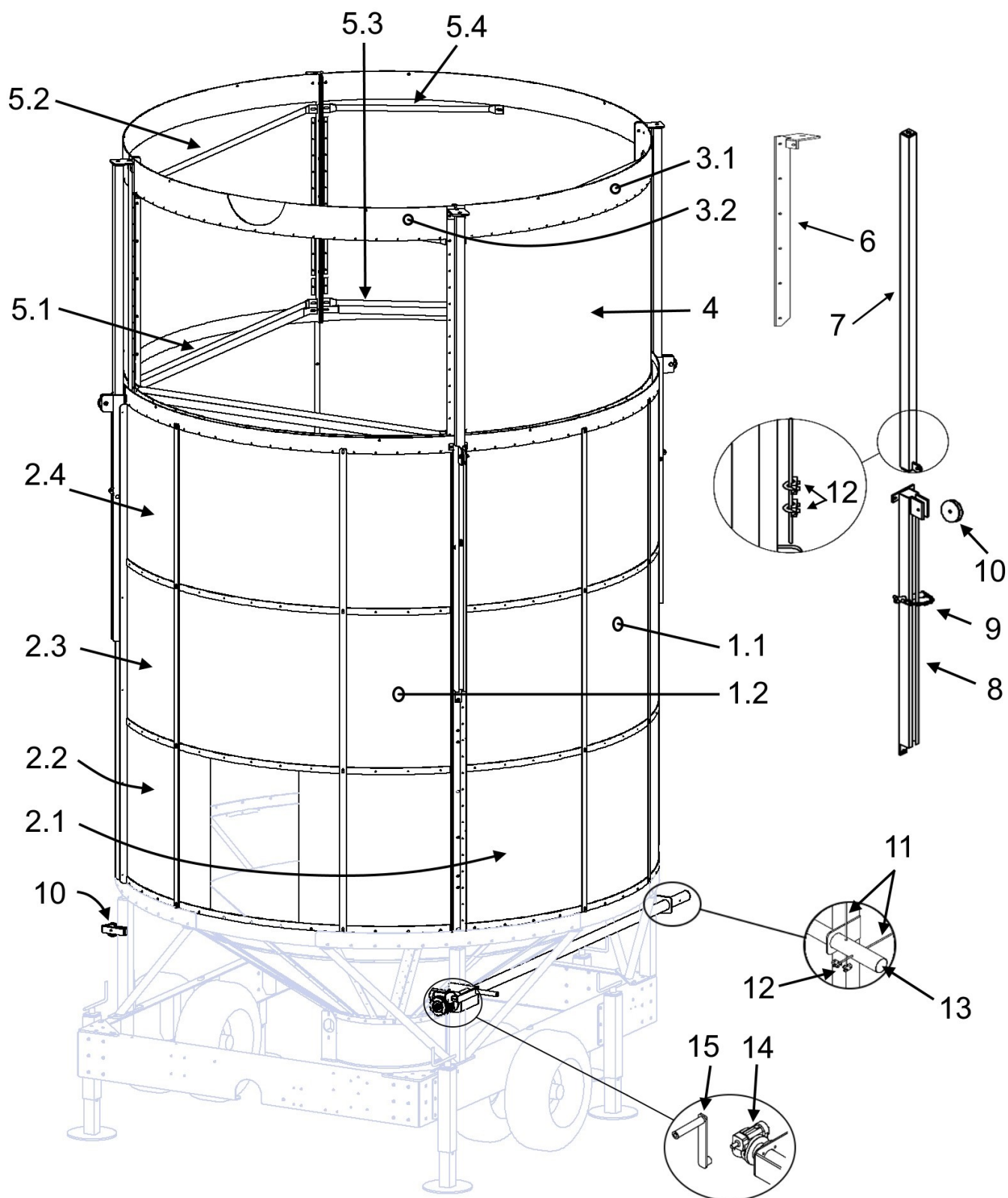
Pos.	Code	Q.ty	Description
1	60130117	1	Adjustable jack 70x70x500
2	38100001	1	Swivel hitch drawbar
3	60130119	1	Lower square tube junction
4	60170079	1	Drawbar
5	60130116	2	Drawbar support
6	52170062	4	Angle shaped junction plate
7	52170063	2	Frame junction plate
8	60130118	6	Frame jack 80x80x500
9	60130108	1	Front support of the cone right side
10	60170076	1	Frame, right side
11	60130109	1	Back cone support, right side
12	60179019	1	Loading auger support
13	60170077	1	Frame, back side
14	60130109	1	Back cone support, left side
15	60170075	1	Frame, left side
16	60130107	1	Front cone support, left side
17	60170078	1	Frame front side
18	12170061	2	angle shaped plate
19	50000400	2	Axle
20	52060032	2	Axle plaques
21	50700225	4	Tyre 225/70-75/15
22	38060002	2	Level bubble

2. CYLINDER WITH EXTENSION – VARNISHED PANELS

CYLINDER WITH EXTENSION – VARNISHED PANELS * – TABLE

Pos.	Code	Q.ty	Description
1.1	60172111	3	Stainless steel side panel – complete
1.2	60172112	1	Stainless steel front panel – complete
2.1	14202001	3	Perforated metal sheet for panel H=1000 L=2480
2.2	14122169	2	Perforated metal sheet for panel H=1000 L=940
2.3	14202001	4	Perforated metal sheet for panel H=1000 L=2480
2.4	14202001	4	Perforated metal sheet for panel H=1000 L=2480
3.1	60173101	3	Cylinder extension side panel frame
3.2	60173103	1	Cylinder extension front panel frame
4	13171100	4	Perforated metal sheet for extension H=1250 L=2405
5.1	60170018	3	Lower long tie rod for extension
5.2	12170109	3	Upper long tie rod for extension
5.3	60153008	1	Lower short tie rod for extension
5.4	12153015	1	Upper short tie rod for extension
6	60170016	4	Extension guide blade
7	60103007	4	Extension guide tube L=2000
8	60173009	4	Slide for extension guide tube
9	38060001	4	Top link pins with chain and pin
10	28000080	6	Pulley
11.1	38050000	2	Steel Rope d=5mm L=5600
11.2	38050000	2	Steel Rope d=5mm L=8000
12	18130001	12	Rope clamp
13	60173008	1	Winding tube complete
14	42500140	1	Reduction gear RI 50 F1 1/40
15	60103012	1	Handle

* This structure until 2015 / 2016.

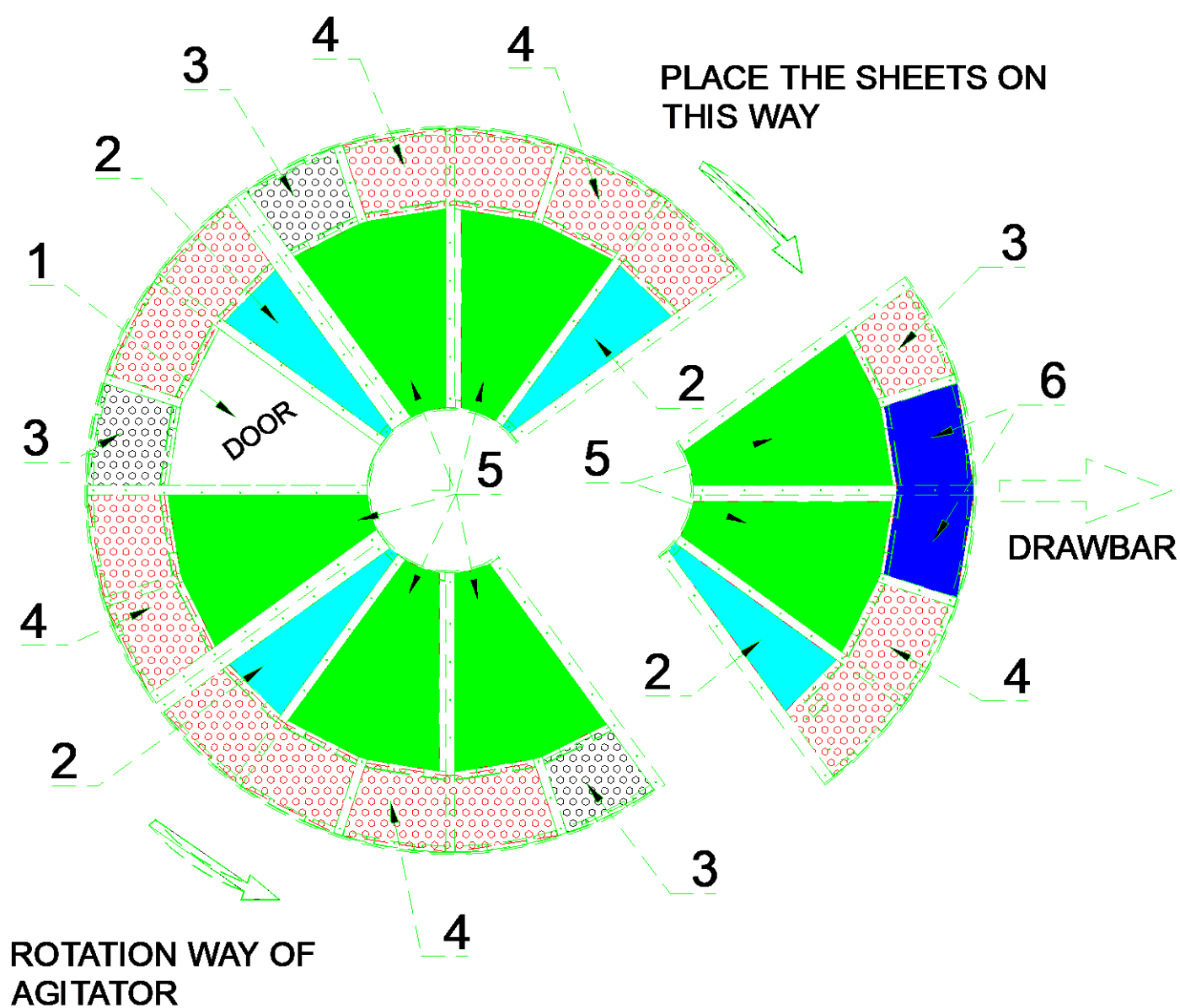
3. CYLINDER WITH EXTENSION – STAINLESS STEEL PANELS

CYLINDER WITH EXTENSION – STAINLESS STEEL PANELS * – TABLE

Pos.	Code	Q.ty	Description
1.1	60172021	3	Stainless steel side panel – complete
1.2	60172022	1	Stainless steel front panel – complete
2.1	14202001	3	Perforated metal sheet for panel H=1000 L=2480
2.2	14122169	2	Perforated metal sheet for panel H=1000 L=940
2.3	14202001	4	Perforated metal sheet for panel H=1000 L=2480
2.4	14202001	4	Perforated metal sheet for panel H=1000 L=2480
3.1	60173152	3	Cylinder extension side panel frame
3.2	60173154	1	Cylinder extension front panel frame
4	13171100	4	Perforated metal sheet for extension H=1250 L=2405
5.1	60170018	3	Lower long tie rod for extension
5.2	12170109	3	Upper long tie rod for extension
5.3	60153008	1	Lower short tie rod for extension
5.4	12153015	1	Upper short tie rod for extension
6	60173160	4	Extension guide blade
7	60103007	4	Extension guide tube L=2000
8	60173112	4	Slide for extension guide tube
9	38060001	4	Top link pins with chain and pin
10	28000080	6	Pulley
11.1	38050000	2	Steel Rope d=5mm L=5600
11.2	38050000	2	Steel Rope d=5mm L=8000
12	18130001	12	Rope clamp
13	60173008	1	Winding tube complete
14	42500140	1	Reduction gear RI 50 F1 1/40
15	60103012	1	Handle

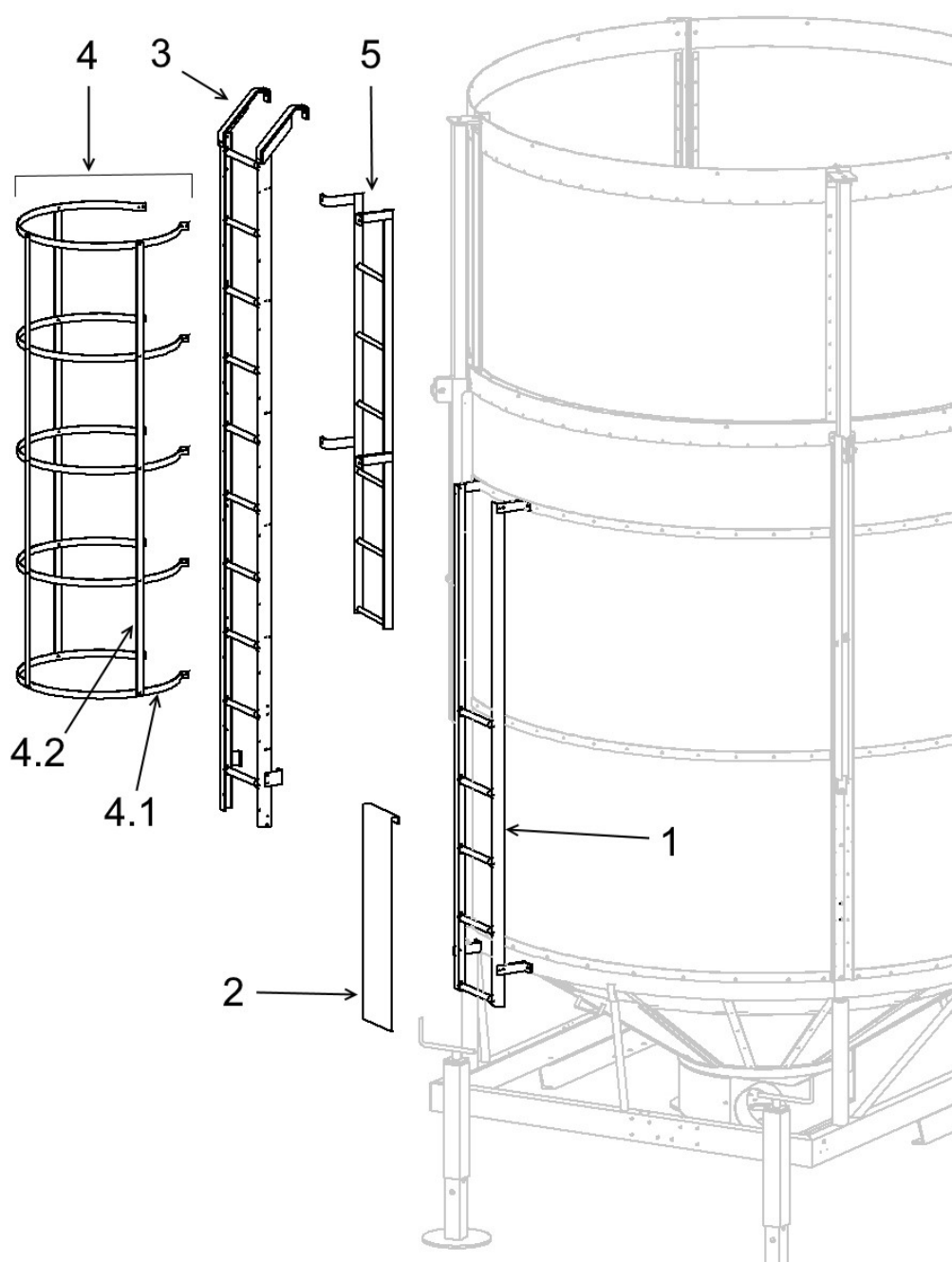
* This structure from 2016 / 2017.

4. METAL SHEETS FOR BOTTOM CONE

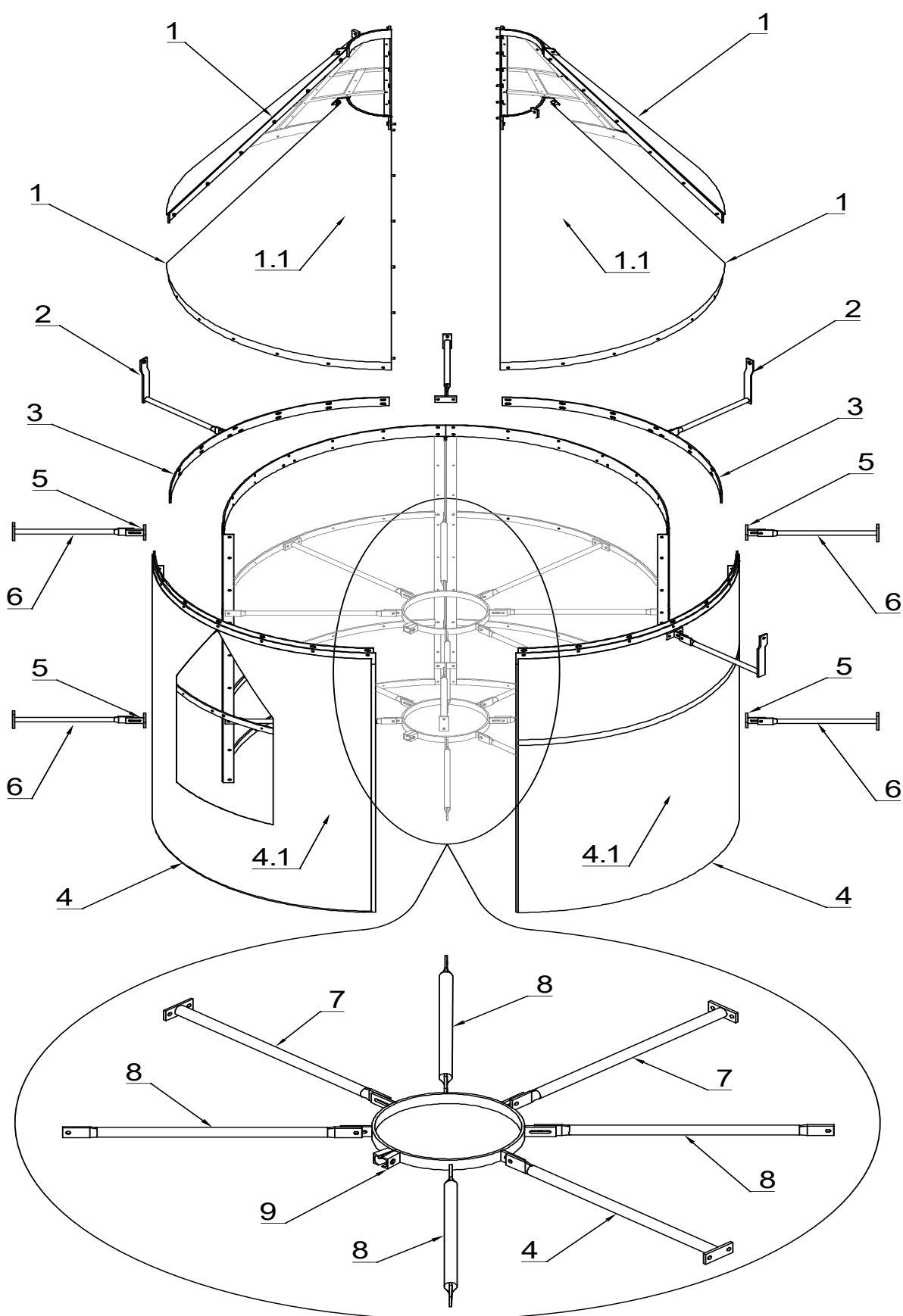


Pos	Code	Q.ty	Description
1	13171139	1	Door
2	13171137	2	Blank sheet
3	14171135	2	Perforated sheet
4	14171135	7	Perforated sheet
5	13171137	7	Blank sheet
6	13171136	1	Blank sheet

5. LADDERS



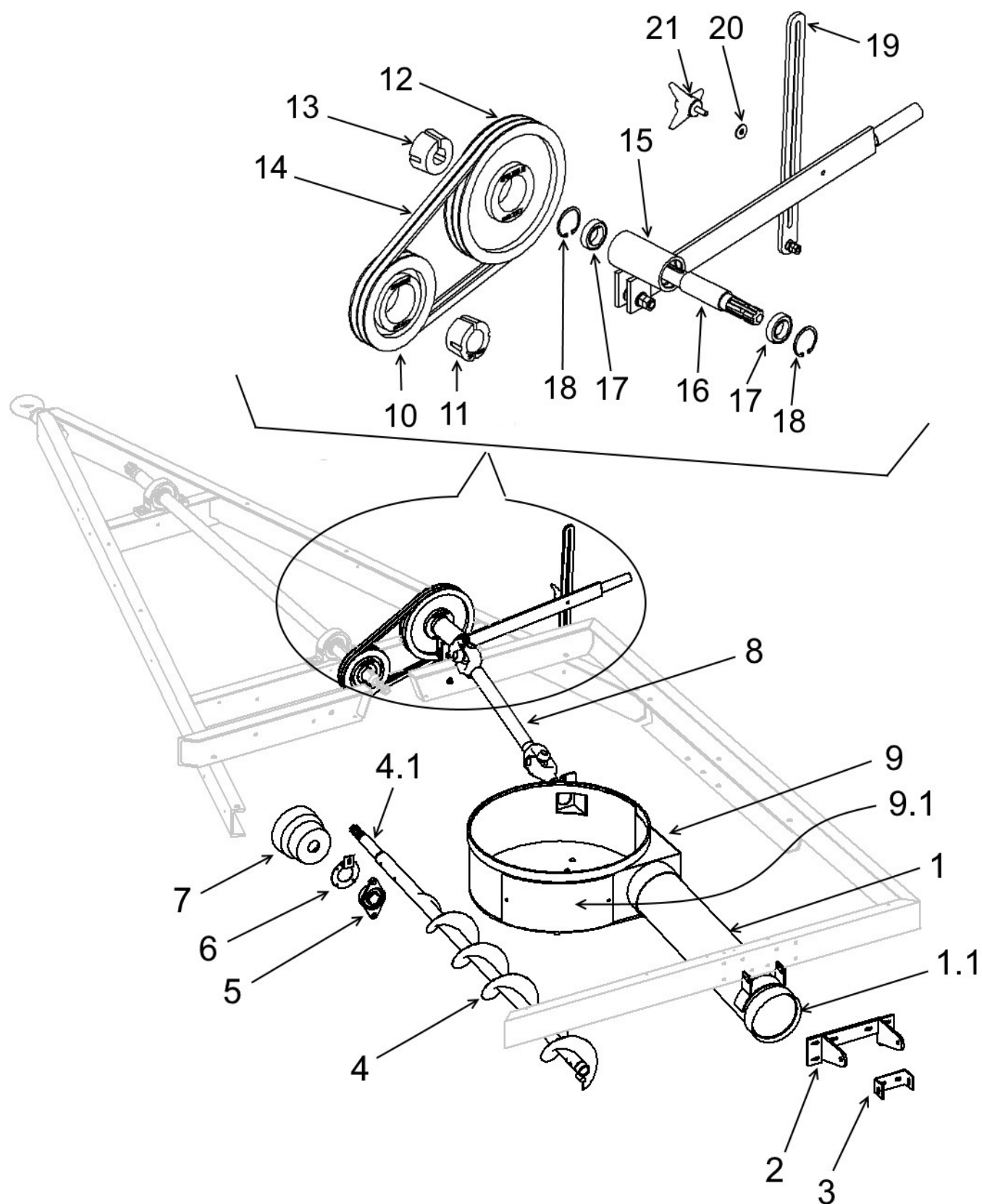
Pos	Code	Q.ty	Description
1	60106250	1	Lower external ladder
2	13066026	1	Safety Ladder protection plate
3	60116000	1	Upper external ladder
4	60113101	1	Ladder protection
4.1	13110100	6	Ladder hoops
4.2	13110101	3	Ladder, hoop connecting bars L=2480
5	60170043	1	Internal ladder

6. PLENUM

PLENUM – TABLE

Pos	Code	Q.ty	Description
1	60174021	4	Segment of the upper cone
1.1	14174001	1	Perforated sheet
2	60174009	4	Support tie rod
3	12174010	4	Linking plate
4	60174004	4	Segment of the plenum cone
4.1	14174003+ 14174004	4	Perforated sheet H=1250 L=1570 Perforated sheet H=625 L=1570
5	60064003	8	External tie rod clamp
6	60174010	8	Plenum cone tie rod - outside
7	60174061	7	Plenum cone tie rod - inside
8	12174030	8	Plenum cone tie rod - inside
9	60065204	2	Ring with seven tie rods junctions

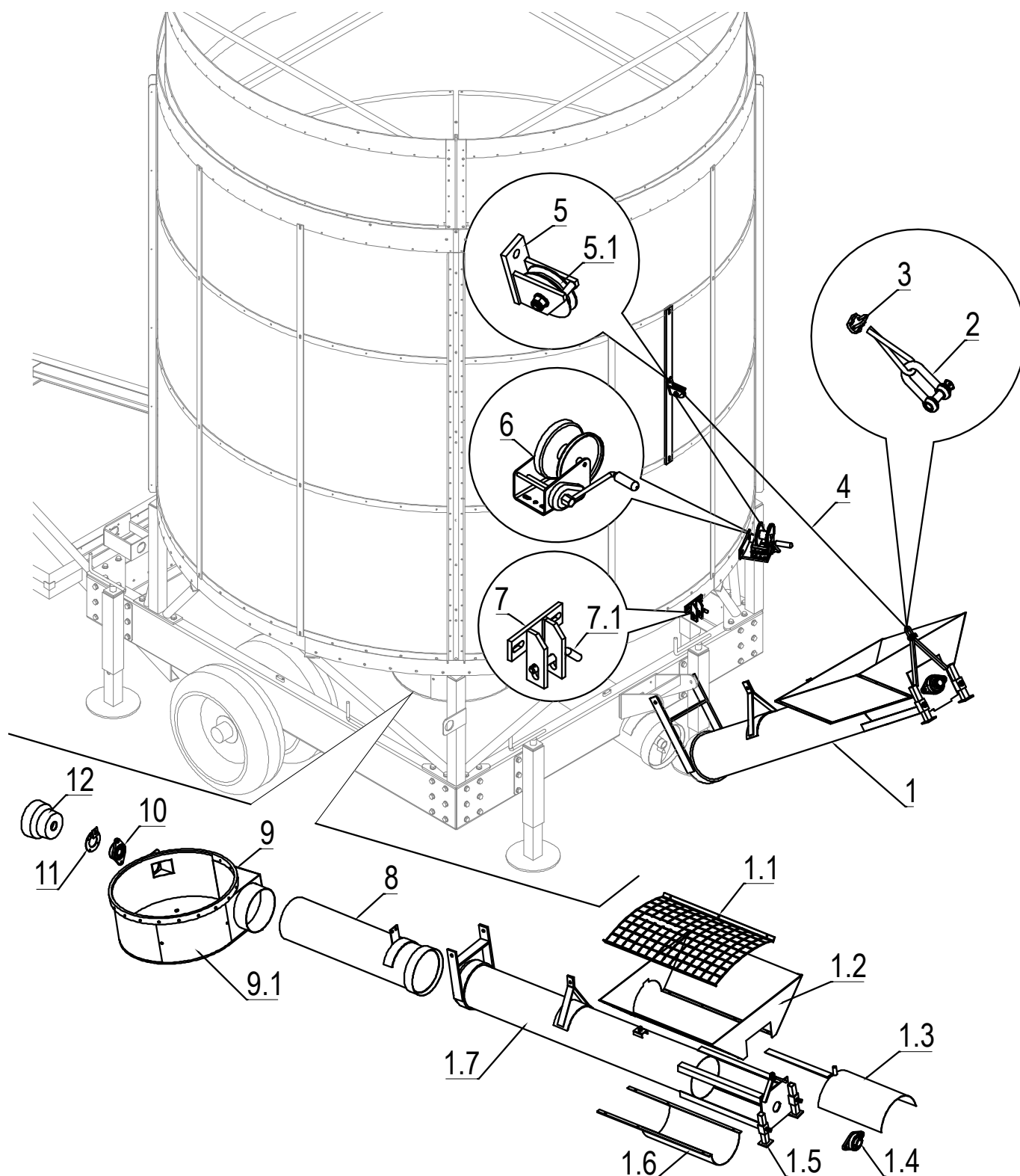
7. LOADING AUGER AND TRANSMISSION



LOADING AUGER AND MOTOR - TABLE

Pos	Code	Q.ty	Description
1	60209230	1	Tube for fixed auger d.250
1.1	12179059	1	Ring d.250
2	60179019	1	Loading auger support
3	12400054	1	Support for tube (Fixed auger)
4	60179059	1	Fixed auger
4.1	54069019	1	Splined shaft, intake auger stub
5	23020208	1	UCFL 208 support
6	60120011	1	Support for the protection of the cardan head
7	40000200	1	protection cover for cardan head
8	40021000	1	Cardan shaft B2x1000 A60-A60
9	60171550	1	Undercone box
9.1	13171532	1	Door
10	28120250	1	Pulley SPB2-250
11	28522517	1	Taper bush 2517 d.50
12	28120300	1	Pulley SPB2-300
13	28512517	1	Taper bush 2517 d.35
14	26031900	2	Belt SPB 1900
15	54068201	1	Support
16	54068202	1	Shaft, intake auger drive
17	24006007	2	Bearing 6007 2RS
18	22010062	2	Seeger circlip D.62
19	52068008	1	Adjusting Rod
20	18500010	1	Washer for M10
21	16500001	1	Handwheel M10

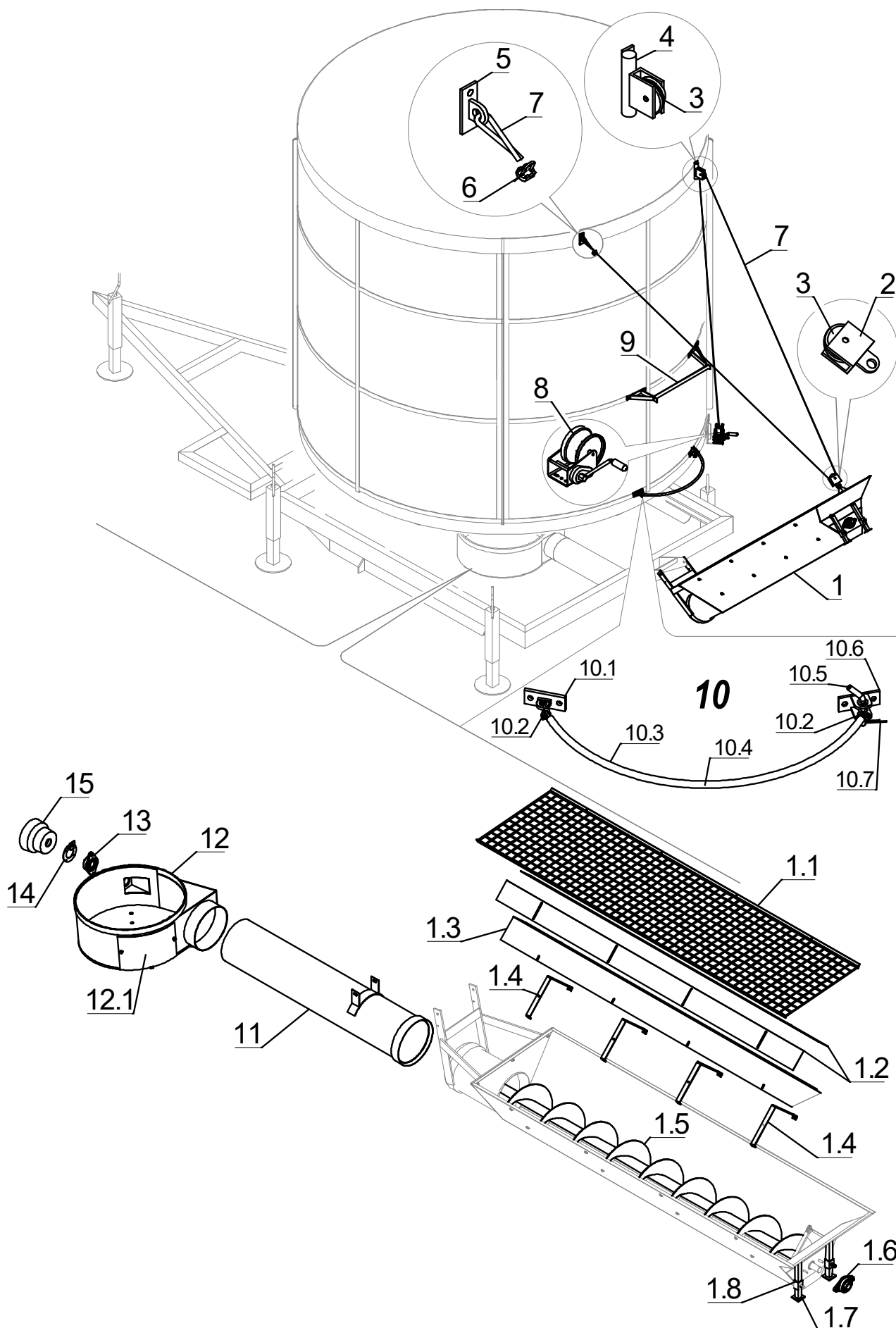
8. SMALL HOPPER OR SIMPLE LOADING AUGER TUBE



SMALL HOPPER OR SIMPLE LOADING AUGER TUBE - TABLE

Pos	Code	Q.ty	Description
1	60179003	1	Small loading hooper (WITHOUT loading auger)
1.1	60179002	1	Protection net
1.2	60170070	1	Hopper for loading tube
1.3	60170048	1	Loading adjuster
1.4	23020208	1	UCFL 208 support
1.5	60129203	2	Little jack
1.6	6017071	1	Plate under hopper
1.7	12179051	1	Tube d.250
2	18410010	1	Shackle support for loading hopper
3	18130001	1	Rope clamp
4	38000500	1	Stell rope L=5000 d.5mm
5	60069005	1	Upper support for loading hopper (COMPLETE with pulley)
5.1	28000080	1	Pulley D.80
6	38300450	1	Winch AL-KO 450
7	60170026	1	Lower support for the small hopper
7.1	60179008	1	Safety pin
8	60170141	1	Fixed loading tube (WITHOUT loading auger)
9	60171550	1	Undercone box for AS1550/1750
9.1	13171532	1	Door case
10	23020208	1	UCFL 208 support
11	60120011	1	Support for protection cover (cardan head)
12	40000200	1	Protection cover for cardan head

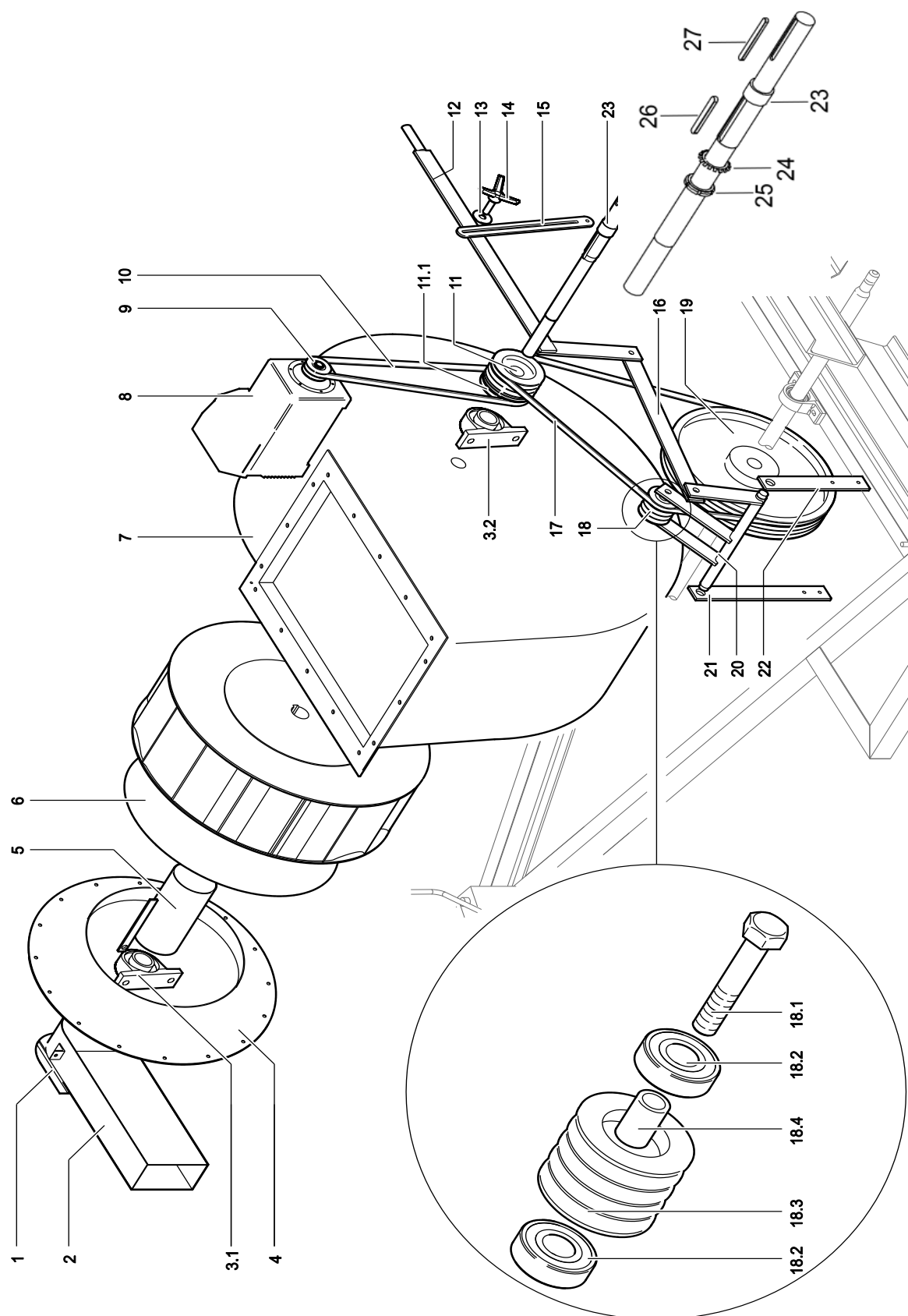
9. BIG HOPPER FOR LOADING AUGER



BIG HOPPER FOR LOADING AUGER - TABLE

Pos	Code	Q.ty	Description
1	60209202	1	Loading Hopper COMPLETE (with loading auger)
1.1	13201552	1	Protection grid
1.2	52201552	2	Loading adjuster
1.3	52201551	1	Grain divider
1.4	12129224	1	Support
1.5	60209005	1	Mobile loading auger d.250
1.6	23020208	2	Support UCFL 208
1.7	60129203	2	Little jack
1.8	60129202	2	Little jack support
2	60129226	1	Pulley support for loading hopper
3	28000080	2	Pulley
4	60129228	1	Pulley support, pivoting
5	60129229	1	Rope connection
6	18130001	1	Clamp, steel rope
7	38000504	1	Rope, L=13000 d= 5mm
8	38300450	1	Winch AL-KO 450
9	60209203	1	Support for the big hopper
10	60129100	1	Rope kit fixing, for big hopper
11	60209230	1	Tube D.250 – COMPLETE (WITHOUT loading auger)
12	60171550	1	Undercone box for AS1550/1750
12.1	13171532	1	Door case
13	23020208	2	Support UCFL 208
14	60120011	1	Support for protection cover (cardanic head)
15	40000200	1	protection cover for cardanic head

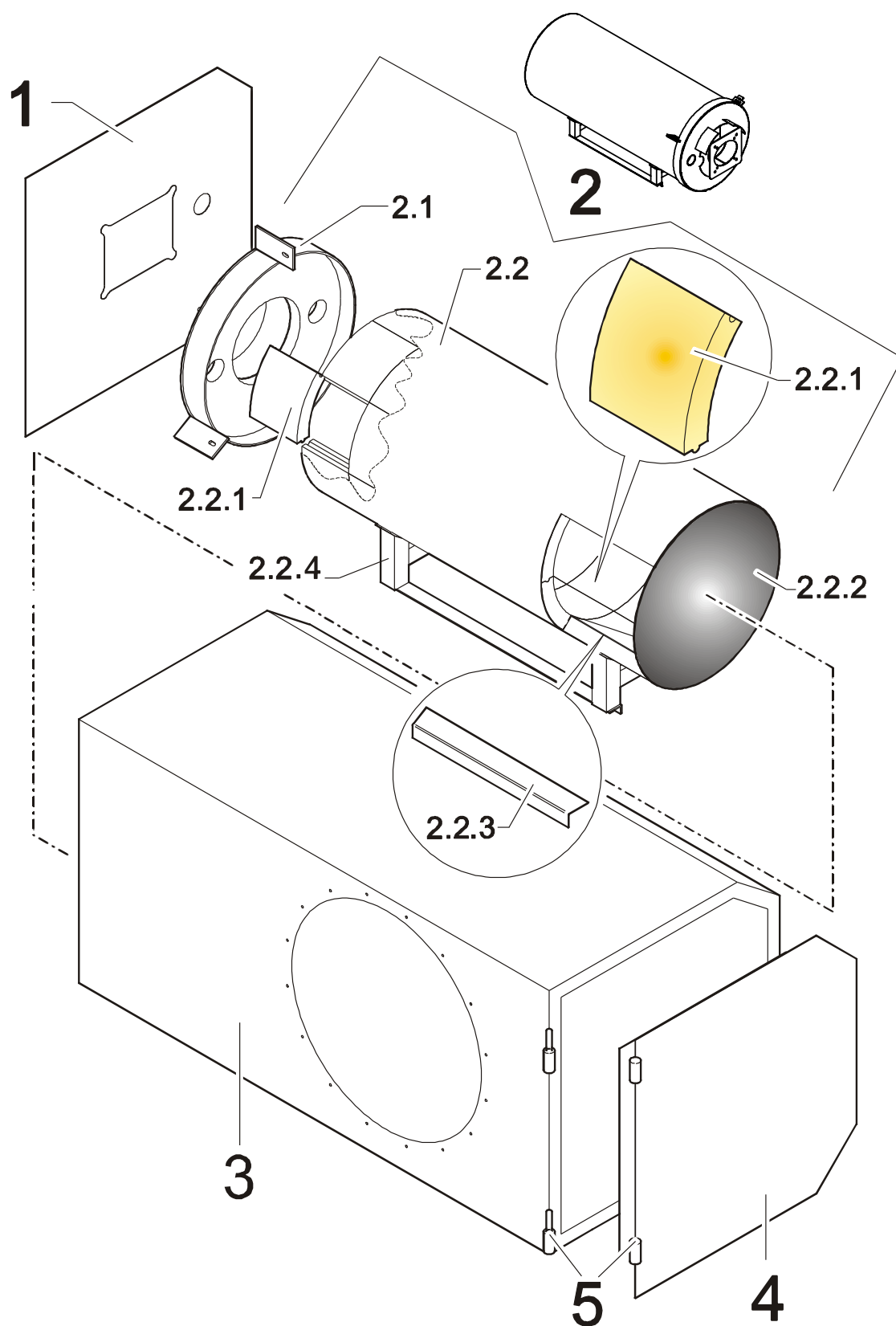
10. FAN UNIT AND TRANSMISSION



FAN UNIT AND TRANSMISSION - TABLE

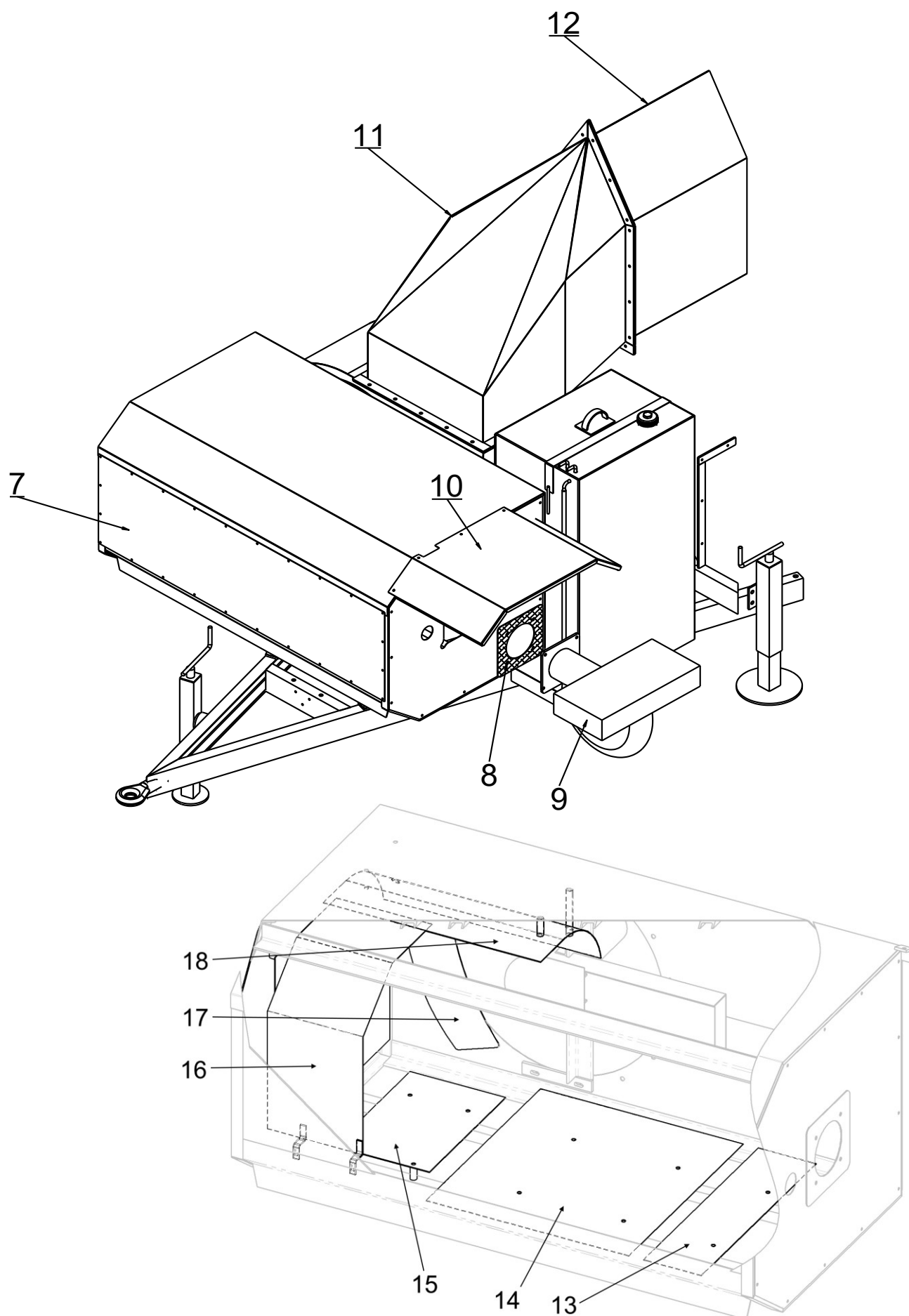
Pos	Code	Q.ty	Description
1	13177269	1	Fireguard cover AISI
2	60177269	1	Fan shaft fireguard support - COMPLETE
3.1	23050211	1	UKP 211 support + H 2311 d.50
3.2	23040211	1	UKP 211 support + H 2311 d.50 high temperature
4	32010902	1	Mouthpiece for RL900 fan
5	60177265	1	Fan shaft fireguard
6	32010901	1	Fan – RL900
7	32010903	1	Fan body – RL900
8	44000011	1	Generator 5,5 Kva
9#	28020100 or 28020106+ 28501610	1	Pulley SPA2-100 or 106 + taper bush 1610 d.24
10	26000078	2	Belt A78 L=2011
11	28140170+ 28522517	1	Pulley fan SPB4-170 + taper bush 2517 d.50
11.1	28020224+ 28522517	1	Pulley generator SPA2-224 + taper bush 2517 d.50
12	60178013	1	Lever for AS1750
13	18500010	1	Washer for M10
14	16500001	1	Handwheel M10
15	52068008	1	Adjusting rod
16	12178089	1	Lever arm
17	26033150	4	Belt SPB 3150 L=3150
18	60068010	1	Belt tightener pulley (complete)
18.1	18012013	1	Bolt M20 x 130
18.2	24006206	2	Bearing 6206 2RS
18.3	54068011	1	Pulley SPB4-100
18.4	54068012	1	Spacer custom-made
19	28140500+ 28513535	1	Pulley SPB4-500 + taper bush 3535 d.50
20	54178019	1	Belt tightener lever
21	12178092	1	Support for lever l/h side
22	12178029	1	Support for lever r/h side
23	54178020	1	Fan shaft for RL900
24	24550011	1	Locking washer MB11 – m55
25	24500011	1	Lock nut KM11 - m55
26	20160130	1	Parallel key 16x10 L=130
27	20140150	1	Parallel key 14x9 L=150

#: for every single machine, one of the two pulleys (SPA2-100 or SPA2-106) is chosen (check the data sheet of the machine).

11. HEAT UNIT

HEAT UNIT - TABLE

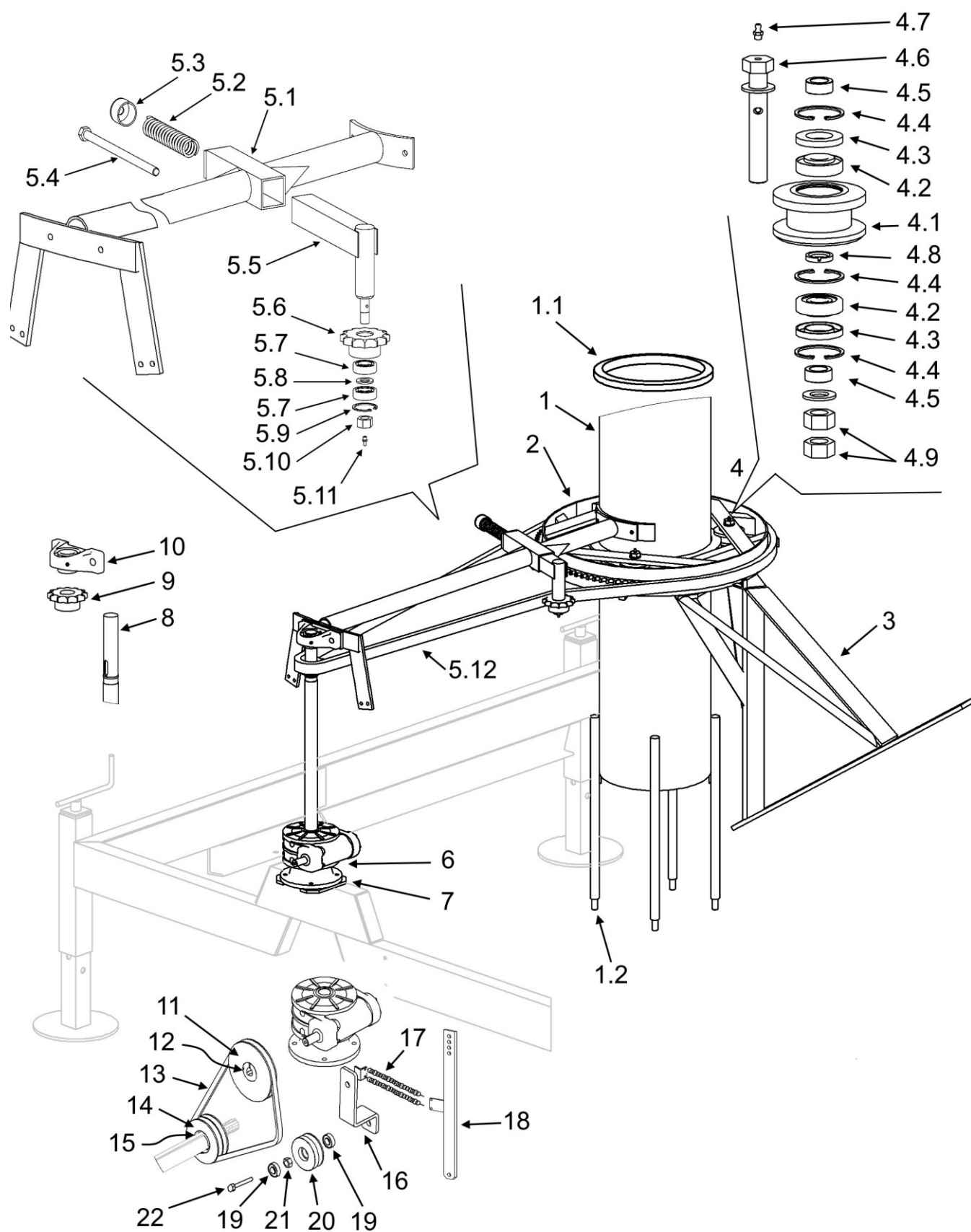
Pos	Code	Q.ty	Description
1	52177259	1	Box gripping – burner side
2	60177302	11	Furnace Complete (cover + body) RL900 v.2014
2.1	60177320	1	Furnace lid (cover)
2.2	60177331	1	Furnace body with support frame v.2014
2.2.1	09700610	60	Refractory bricks
2.2.2	13067353	1	Furnace bottom, stainless steel
2.2.3	13177024	2	Furnace mouth (2 pieces)
	13177026	1	Furnace mouth (welded in the upper part of the mouth)
2.2.4	60177301	1	Support frame (welded to the body of the furnace)
3	60177204	1	Case body (without inner sheets - Fire Guards) v.2014
4	60177255	1	Case door v.2014
5	09030000	2	Hinge

HEAT UNIT (continued)

HEAT UNIT – TABLE (continued)

Pos	Code	Q.ty	Description
7	52177263	1	Frontal sheet of heat unit case body
8	52177340	1	Burner flange 3G
9	46200006	1	Burner Press 3G Bio - RIELLO
10	52178415	1	Cover for diesel burner G3
11	60177100	1	Outside air duct RL900
12	60177000	1	Internal air duct RL900
13	13177279	1	Flame protection under furnace – burner side
14	13177277	1	Flame protection under furnace – central
15	13177278	1	Flame protection under furnace – fan side
16	60177259	1	Frontal flame protection
17	60177260	1	Fan mouth flame protection
18	60177258	1	Upper flame protection

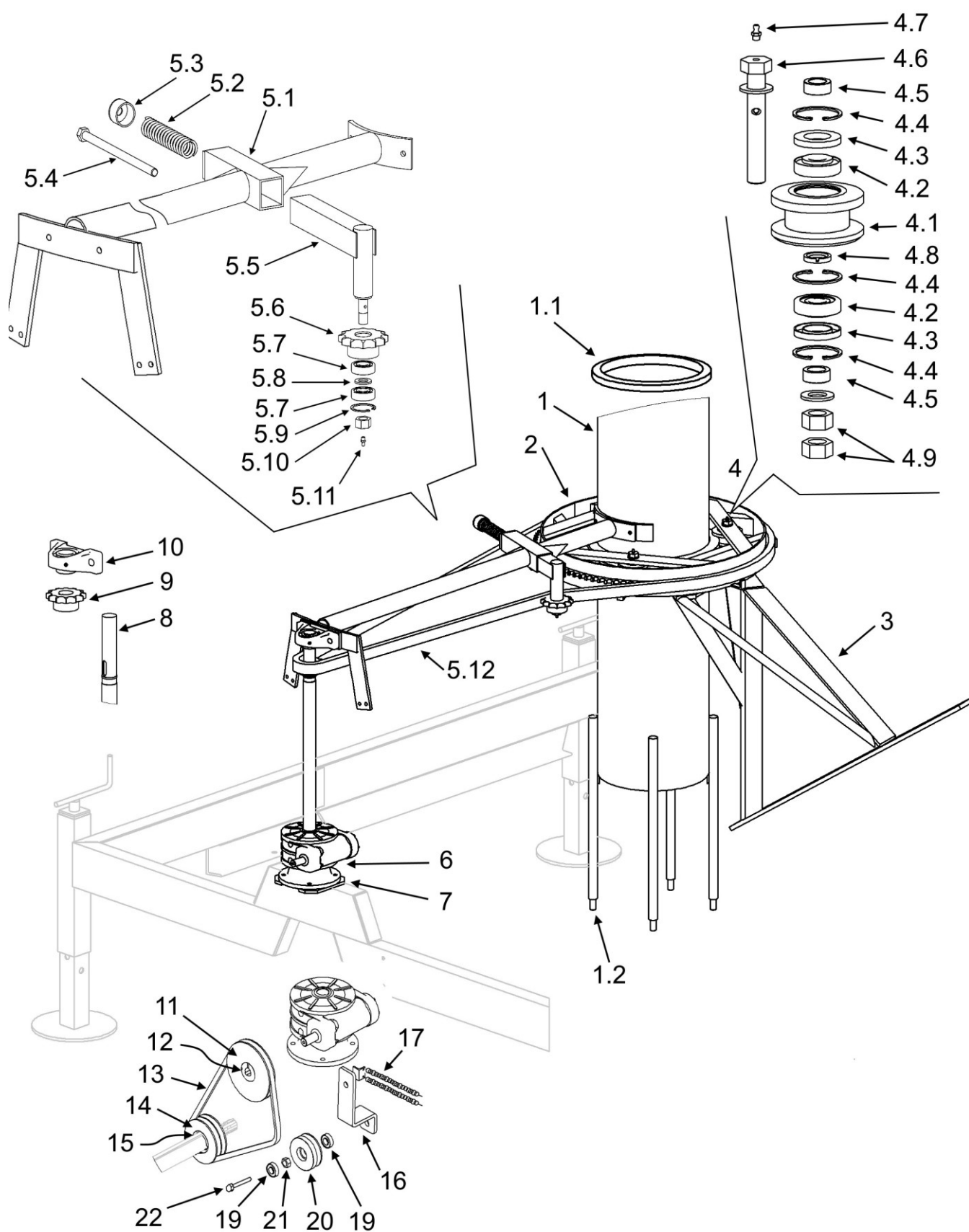
12. AGITATOR AND TRANSMISSION



AGITATOR AND TRANSMISSION - TABLE

Pos	Code	Q.ty	Description
1	60170039	1	External central tube d.380
1.1	12065010	1	Guide for race ring
1.2	54065202	4	Welded support
2	60065011	1	Race ring – welded – without rollers
3	60175600	1	Agitator arm
4	60065150	3	Roller complete
4.1	54065153	2	Roller
4.2	24030304	2	Bearing 30304
4.3	22100030	2	Oil seal 30-52-7
4.4	22010062	3	Seeger circlip D.62
4.5	54065151	2	Spacer, external
4.6	12065016	1	Bolt M20x130
4.7	22600801	1	Lubrication point M8x1
4.8	54065152	1	Spacer, internal
4.9	18100020	2	Nut M20
5.1	60138011	1	Chain tensioner support with welded ends
5.2	17000640	1	Spring
5.3	60170033	1	Bush spring guide
5.4	60175011	1	Threaded bar M16 L=330
5.5	60175050	1	Mobile support for tensioner pinion
5.6	54068220	1	Pinion Z=12 D.52
5.7	24006304	2	Bearing 6304 2RS
5.8	18500020	1	Washer M20 as spacer
5.9	22010052	1	Seeger circlip d.52
5.10	18100020	1	Nut M20
5.11	22600801	1	Lubrication point M8x1
5.12	26500004	1	Chain 1" simple d.320 models
	26700001	1	Joint for chain 1" simple
	26600001	1	False link for chain 1" simple
6	42110149	1	Gearbox RI 110 F2 1/49 d.42
7	12405016	2	Plate support for gearbox
8	54270021	1	Agitator shaft
9	54068222	1	Pinion Z=12 D.40
10	23010208	1	Support UCP 208

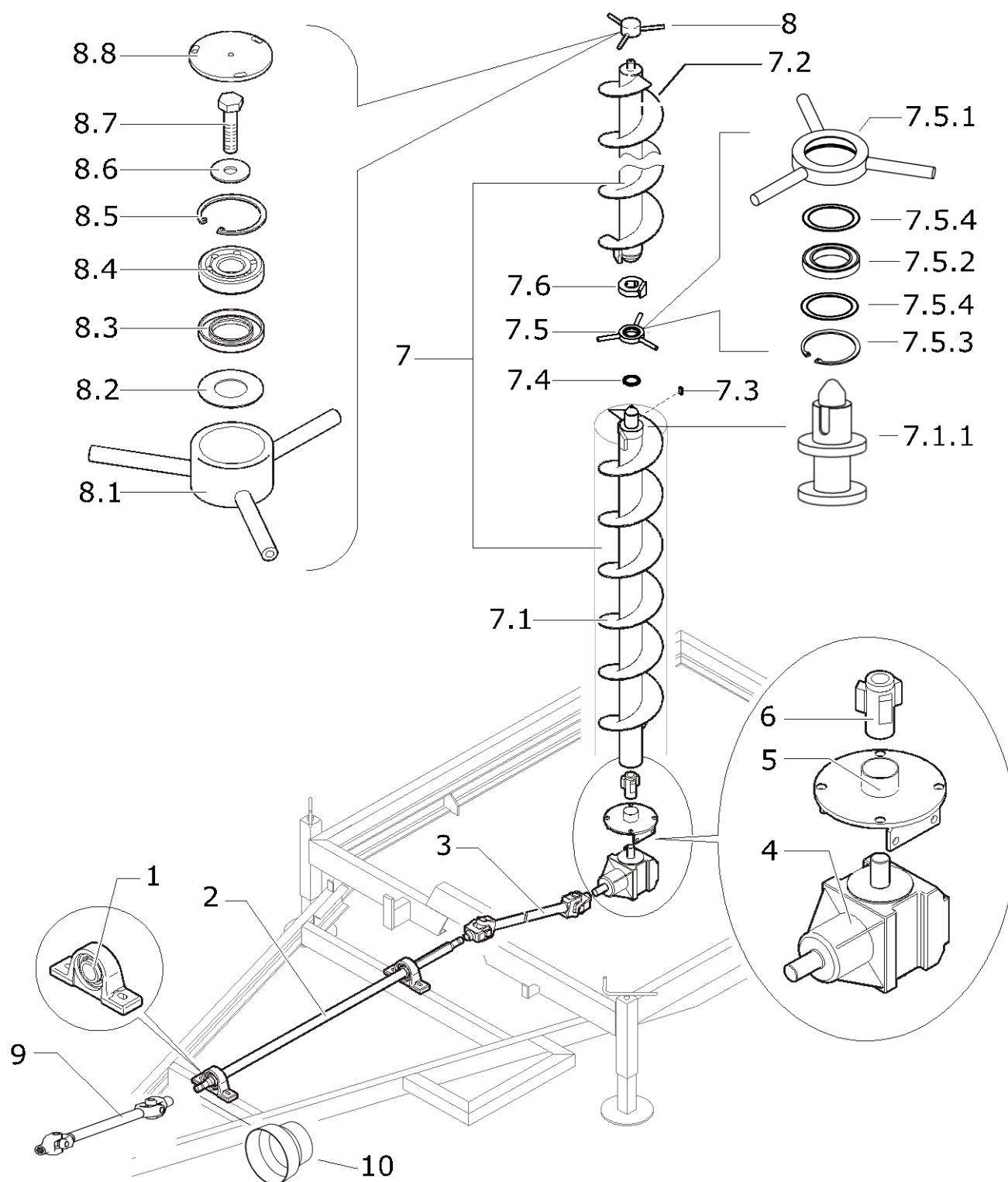
(to be continued)

AGITATOR AND TRANSMISSION (CONTINUED)

AGITATOR AND TRANSMISSION – TABLE (continued)

Pos	Code	Q.ty	Description
11	28110212	1	Pulley SPB-212-1
12	28532012	1	Taper bush 2012 d.24
13	26020064	1	Belt B 64 L=1669mm
14	28120125	1	Pulley SPB-125-2
15	28512012	1	Taper bush 2012 d.50
16	60178025	1	Support for tensioner
17	17010000	2	Spring
19	24006203	2	Bearing 6203 2RS
20	54068205	1	Pulley tensioner SPB-100-1
21	60068206	1	Spacer (Nut M16 with drilled hole)
22	18001670	1	Screw M16x70

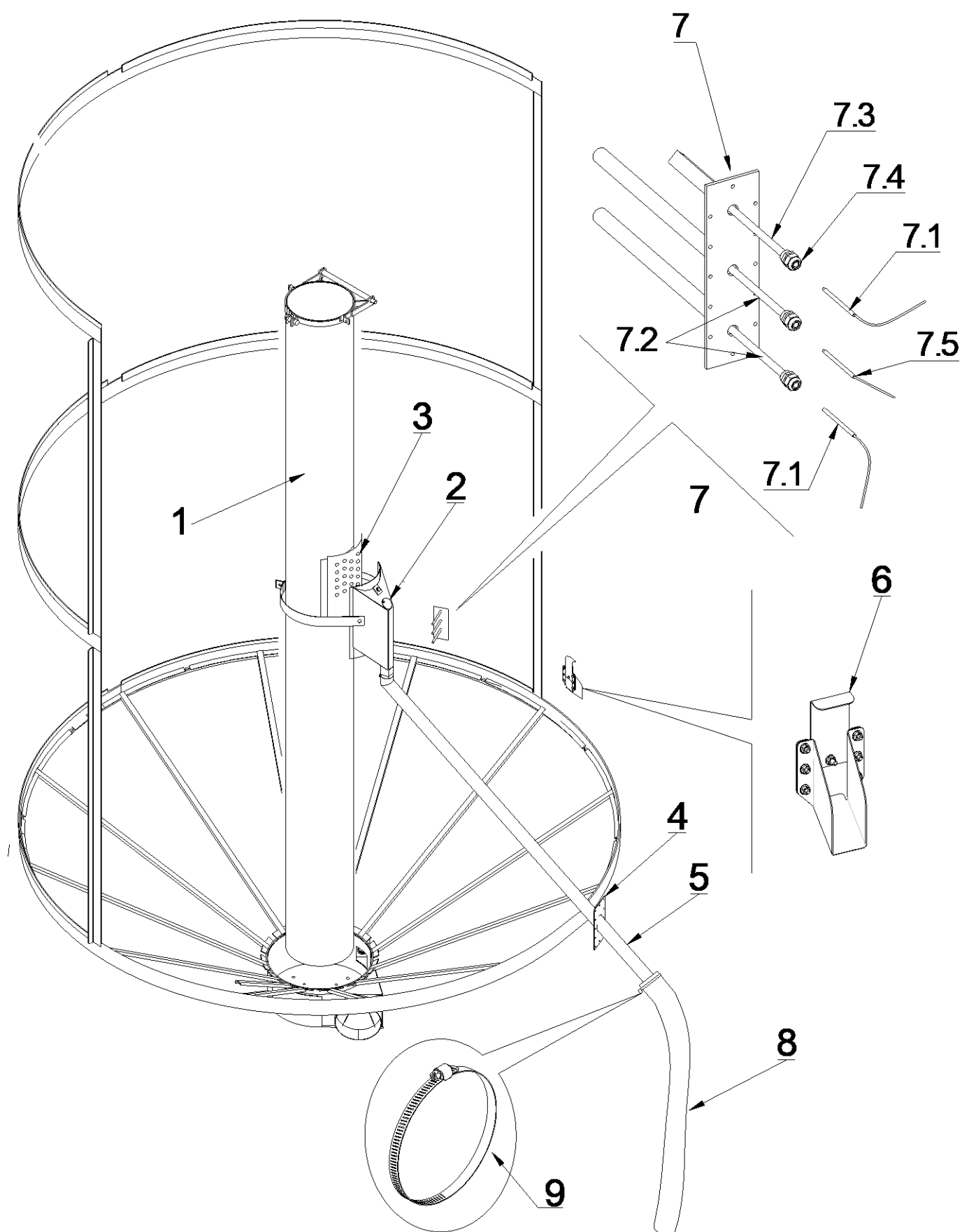
13. CENTRAL AUGER WITH NEW INTERMEDIATE PIN (FROM 2017)



CENTRAL AUGER WITH NEW INTERMEDIATE PIN (FROM 2017) - TABLE

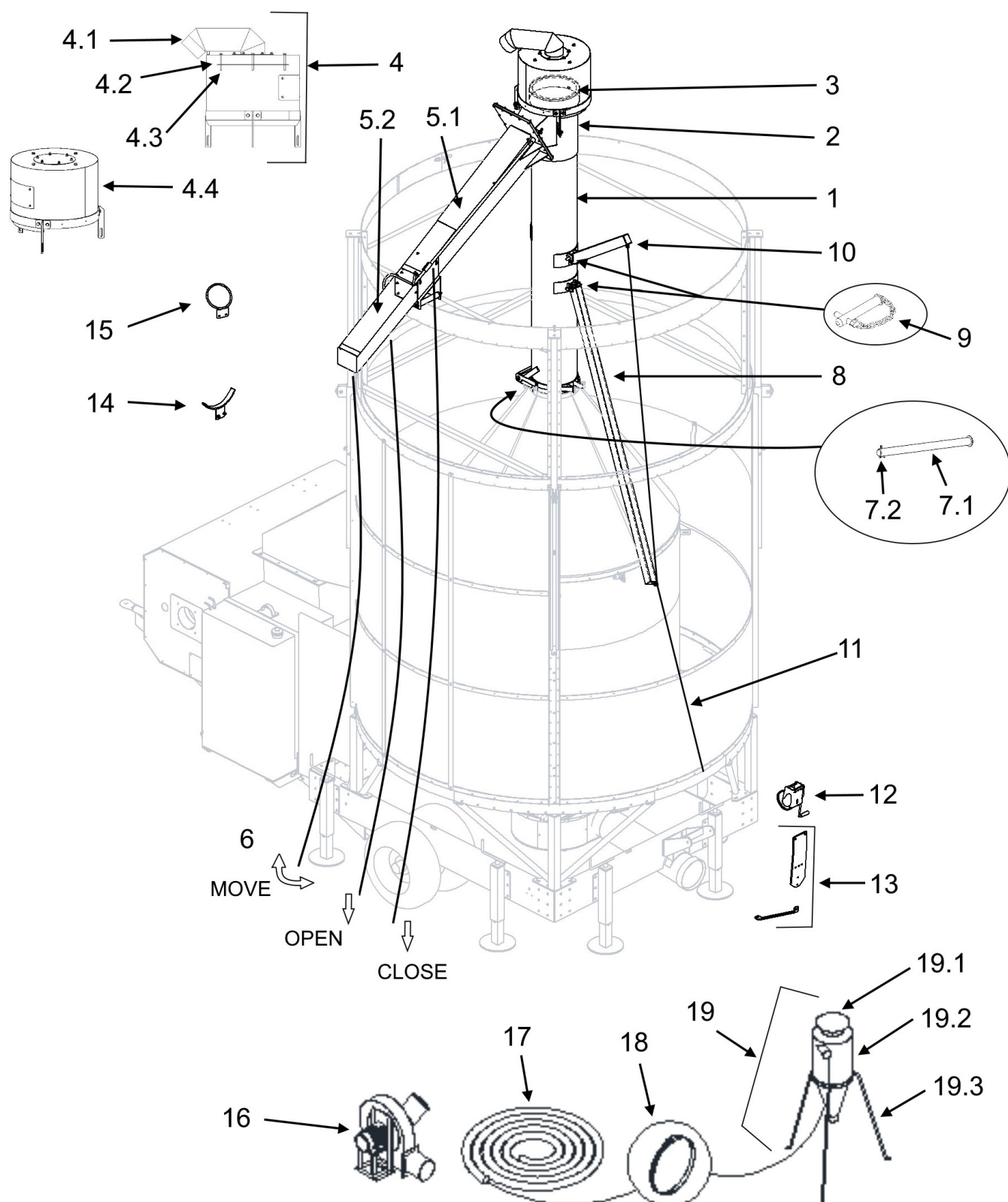
Pos	Code	Q.ty	Description
1	23050211	2	UKP 211 support
2	54178021	1	Main shaft 1"3/8-1"3/4
3	40061300	1	Cardan shaft B6x1300 CE A60 A60
4	42040002	1	Gearbox T-278A 9.278.223.20 i=1:1,93
5	60065003	1	Gearbox flange
6	60065004	1	Male dragger joint
7.1*	60175032	1	Central auger lower section with interm. bearing
7.2*	60175033	1	Central auger upper section with interm. bearing
7.1.1*	60065025	1	Connection pin from 2017 (welded)
7.3	12065372	1	Parallel key 18x11
7.4	54065010	1	Spacer main auger
7.5	60065028	1	Triangle with internal bearing - COMPLETE
7.5.1	60065027	1	Triangle
7.5.2*	24006013	1	Bearing 6013 2RS (65-100-18)
7.5.3	22010100	1	Seeger circlip D.100
7.5.4*	18530000	2	Washer for bearing
7.6*	60065026	1	Internal hub transmission
8	60065500	1	Dragger complete
8.1	54065502	1	Support with spacers
8.2	52065504	1	Washer
8.3	22100040	1	Oil seal 40-80-10
8.4	24006208	1	Bearing 6208 2RS
8.5	22010080	1	Seeger circlip D.80
8.6	18501648	1	Washer
8.7	18001630	1	Bolt M16 x 30
8.8	52065501	1	Lid
9	40071400	1	Cardan shaft B7 x 1400 A60-A64
10	40000210	1	Cardan shaft protection

* : Parts valid from 2017, with new intermediate pin.

14. INNER CENTRAL TUBE AND CYLINDER ACCESSORIES

INNER CENTRAL TUBE AND CYLINDER ACCESSORIES - TABLE

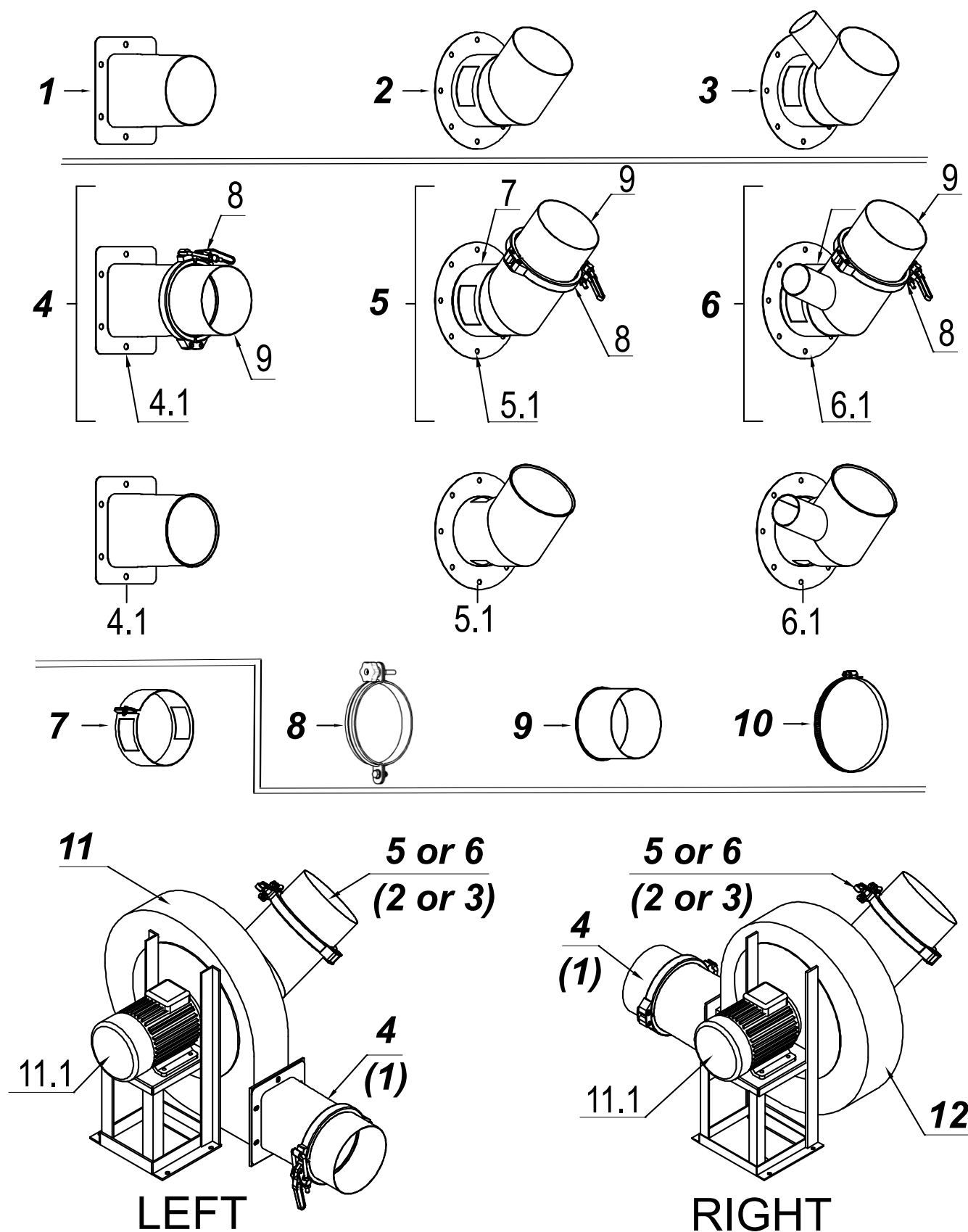
Pos.	Code	Q.ty	Description
1	60175028	1	Central tube (inside) with guides d.368 L=3860
2	60086200	1	Eject cleaner - COMPLETE
3	13086133	1	Cleaner screen, blank H=480
3	14086001	1	Cleaner screen, 1.5mm (osr) H=480
3	14086002	1	Cleaner screen, 2 mm H=480
3	14086003	1	Cleaner screen, 2.5mm (barley, wheat, oats) H=480
3	14086004	1	Cleaner screen, 3 mm H=480
3	14086005	1	Cleaner screen, 4mm (<u>optional</u>) H=480
3	14086006	1	Cleaner screen, 5mm (<u>optional</u> ; peas, beans) H=480
4	52066212	1	Cleaner flange
5	60170041	1	Cleaner tube
6	60042003	1	Grain sampler
7	60062400	1	Sensor bearer
7.1	34000031	2	air temp. sensor PT100 with silicone cable
7.2	12062405	2	sensor tube L = 780
7.3	12062406	1	sensor tube L = 300
7.4	09190012	3	Cable gland G ½
7.5	08160000	1	Emergency sensor with iron cable
8	07126001	1	Flexible tube d.70 L= 1mt for cleaner tube - OPTIONAL
9	18060003	2	Hose Clamp for flexible tube d.70 mm - OPTIONAL

15. SWIVEL DISCHARGE – FORWARD TIPPING

SWIVEL DISCHARGE – FORWARD TIPPING – TABLE

Pos	Code	Q.ty	Description
1	60175056	1	Central tube upper section L=2700 – forward tipping
2	60066001	1	Discharge valve
3	60066015	1	Ring support for the valve
4	60066102	1	Cap with pipe D.150
4.1	60066013	1	Steel pipe
4.2	52170006	1	Adjustment disc internal
4.3	18000820	4	Threaded rod L=120
4.4	60066103	1	Cap closed (later adaptable for dust suction system)
5.1	60066101	1	Swivel discharge - chute
5.2	60176105	1	Extension for chute
6	38600004	1+1+1	Steel rope: open L=5000 ; close L=5000 ; move L=6000
7.1	60176005	1	Pin for tipping
7.2	18601004	1	Split pin d.4 L=50
8	60136009	1	Lever tube of the lifting system
9	38060001	2	Link pin
10	60136011	1	Second lever tube of the lifting system
11	38050000	1	Steel rope for winch, d.5 L=8000
12	38300900	1	Winch
13.1	52136009	1	Support for winch
13.2	12136023	1	Reinforcement for support
14	60066035	1	Support for lowered tube
15	60066008	1	Guide ring
16	-	1	Fan – see next table
17	07012150 or 07100150	1	Ø150mm flexi hose SUPERFLEX L=10 mt or Ø150mm flexi hose PVC L=10 mt
18	18060005	1	Hose Clamp for flexible tube Ø150 mm
19	60066010	1	Cyclone complete with supports - Ø150 mm
19.2	60066034	1	Cyclone diam. 640 mm - tube Ø150mm
19.1	13066031	1	Cyclone cover
19.3	60066012	3	Support for cyclone

16. DUST EXTRACTION FAN ASSEMBLY LAYOUT



DUST EXTRACTION FAN ASSEMBLY LAYOUT - TABLE**DIRECT CONNECTION (TILL MID-2014) - TABLE**

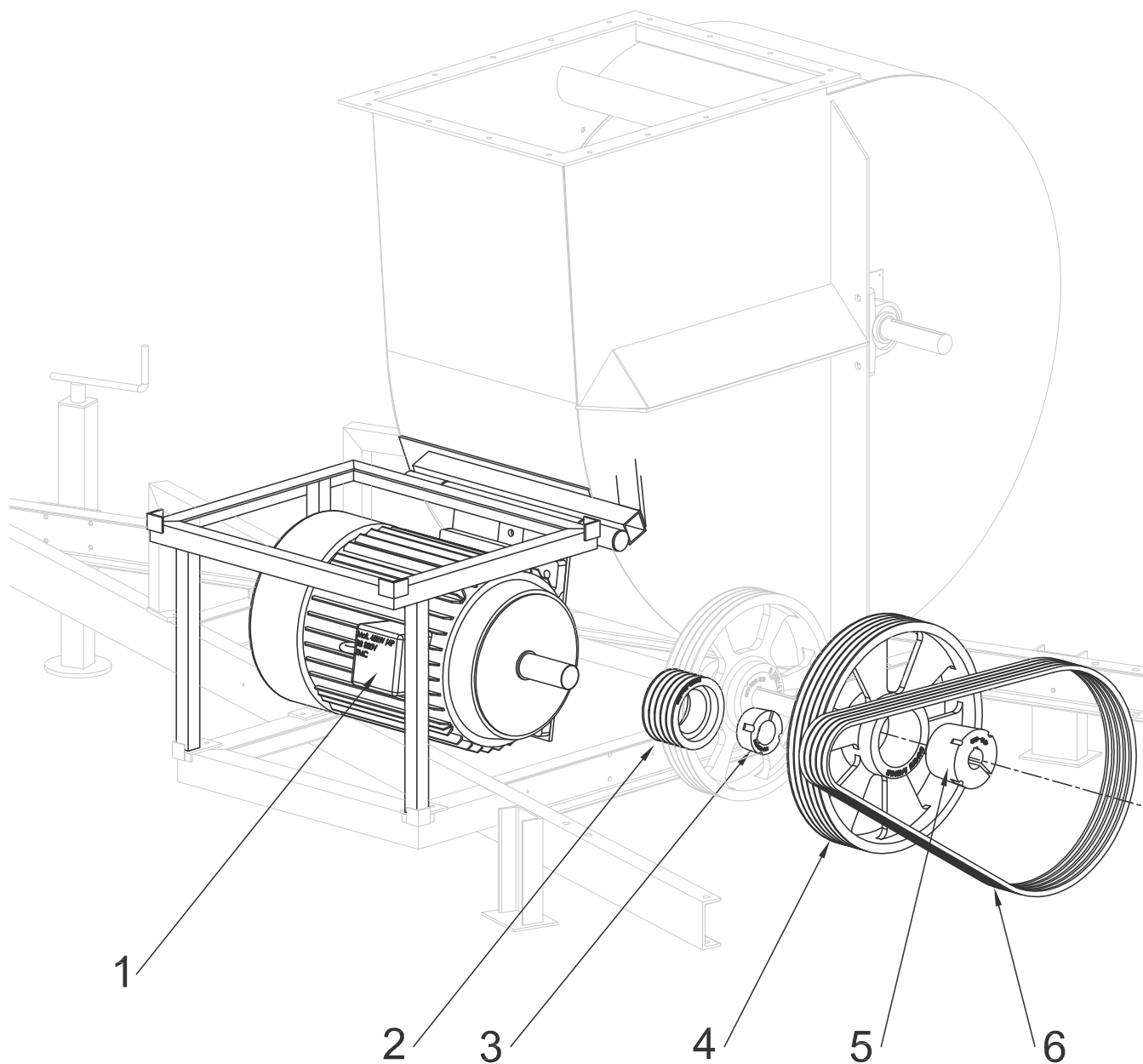
Pos	Code	Q.ty	Description
	60066006	1	Outlet flange for direct hose connection Ø150 mm
2	60066060	1	Inlet flange for direct hose connection with air suction valve Ø150 mm
3	60066061	1	Inlet flange for direct hose connection with air suction valve end cleaner pipe connection Ø150 mm

FLANGED CONNECTION (SINCE MID-2014) - TABLE

Pos	Code	Q.ty	Description
4	60066072	1	COMPLETE fan outlet (flanged edges) Ø150 mm
4.1	60066068	1	Outlet flange with flanged edges Ø150 mm
5	60066076	1	COMPLETE fan inlet (flanged edges) with air suction valve - Ø150 mm
5.1	60066064	1	Inlet flange (flanged edge) Ø150 mm
6	60066076	1	COMPLETE fan inlet (flanged edges) with air suction valve, end cleaner pipe connection - Ø150 mm
6.1	60066065	1	Inlet flange (flanged edge) Ø150 mm with cleaner pipe connection
8	60066170	1	Quick-locking clamp for hose Ø150 mm
9	12066083	1	Pipe-to-Hose Flange (flanged edge) d.150 mm
10	18060005	1	Stainless Hose Clamp d.150 mm

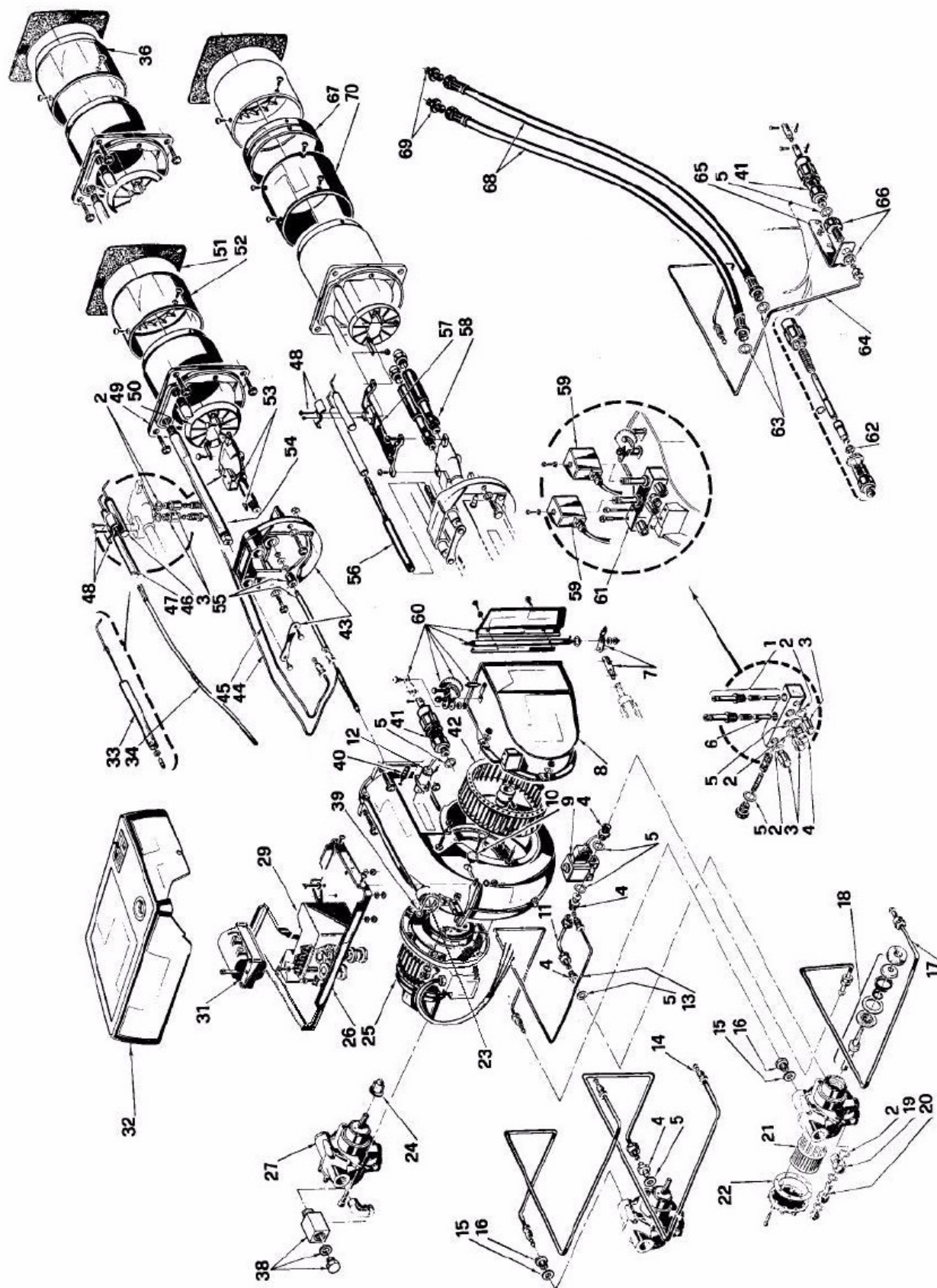
COMMON COMPONENTS - TABLE

Pos	Code	Q.ty	Description
7	13066055	1	Air suction valve Ø150 mm
11a	32020351	1	Fan assembly LH – (complete with three phase motor 1.1kW)
11b	32020353	1	Fan assembly LH – (complete with single phase motor 1.1kW)
11.1 a	43020001	1	Three phase motor 1.1kw B3 380V
11.1 b	43120001	1	Single phase motor 1.1kw B3 230V
12a	32020350	1	Fan assembly RH – (complete with three phase motor 1.1kW) without fan inlets
12b	32020352	1	Fan assembly RH – (complete with single phase motor 1.1kW) without fan inlets

17. VERSION PTO + SINGLE ELECTRIC MOTOR

VERSION PTO + SINGLE ELECTRIC MOTOR - TABLE

Pos	Code	Q.ty	Description
1	43040019	1	Motor 45kW 400V 4 poles
2	28150170	1	Pulley SPB-170-5
3	28523020	1	Taper bush 3020 d.60
4	28150560	1	Pulley SPB-560-5
5	28504040	1	Taper bush 4040 d.50
6	26032650	5	Belt SPB 2650

18. RIELLO BURNER PRESS 3G BIO – 46200006

Riello Burner Press 3G BIO – 46200006 - TABLE

N.	Code	DESCRIZIONE	DESCRIPTION	Advised parts
1	3005733	Valvola	Needle valve	
2	3007077	Guarnizione	Seal	B
3	3006719	Raccordo	Connector	C
4	3006723	Raccordo	Connector	C
5	3007079	Guarnizione	Seal	B
6	3006038	Spillo	Pin	
7				
8	3003363	Bocca d'aspirazione	Air intake	
9				
10	3003406	Protezione	Grid	
11				
12	20024298	Fotoresistenza	P.e. cell	A
13	3003442	Tubo	Tube	
14	3003441	Tubo	Tube	
15	3007081	Guarnizione	Seal	B
16	3006786	Raccordo	Connector	C
17				
18	3000805	Organo di tenuta	Pump seal	
19				
20	3005771	Perno	Screw	
21	3006787	Filtro	Filter	A
22	20034170	Guarnizione	Seal	A
23	3003326	Vetrino	Viewing port	
24	3003440	Giunto	Joint	A
25	3003439	Motore	Motor	C
26	3003328	Mensola	Base plate	
27	20035197	Pompa	Pump	C
28				
29	3003071	Coperchio	Cover	
30				
31	3012159	Trasformatore	Transformer	B
32	3003387	Coperchio	Cover	
33	3004843	Isolatore	Insulator	A
34	3003972	Collegamento	H.t. lead	A
35				
36				
37				

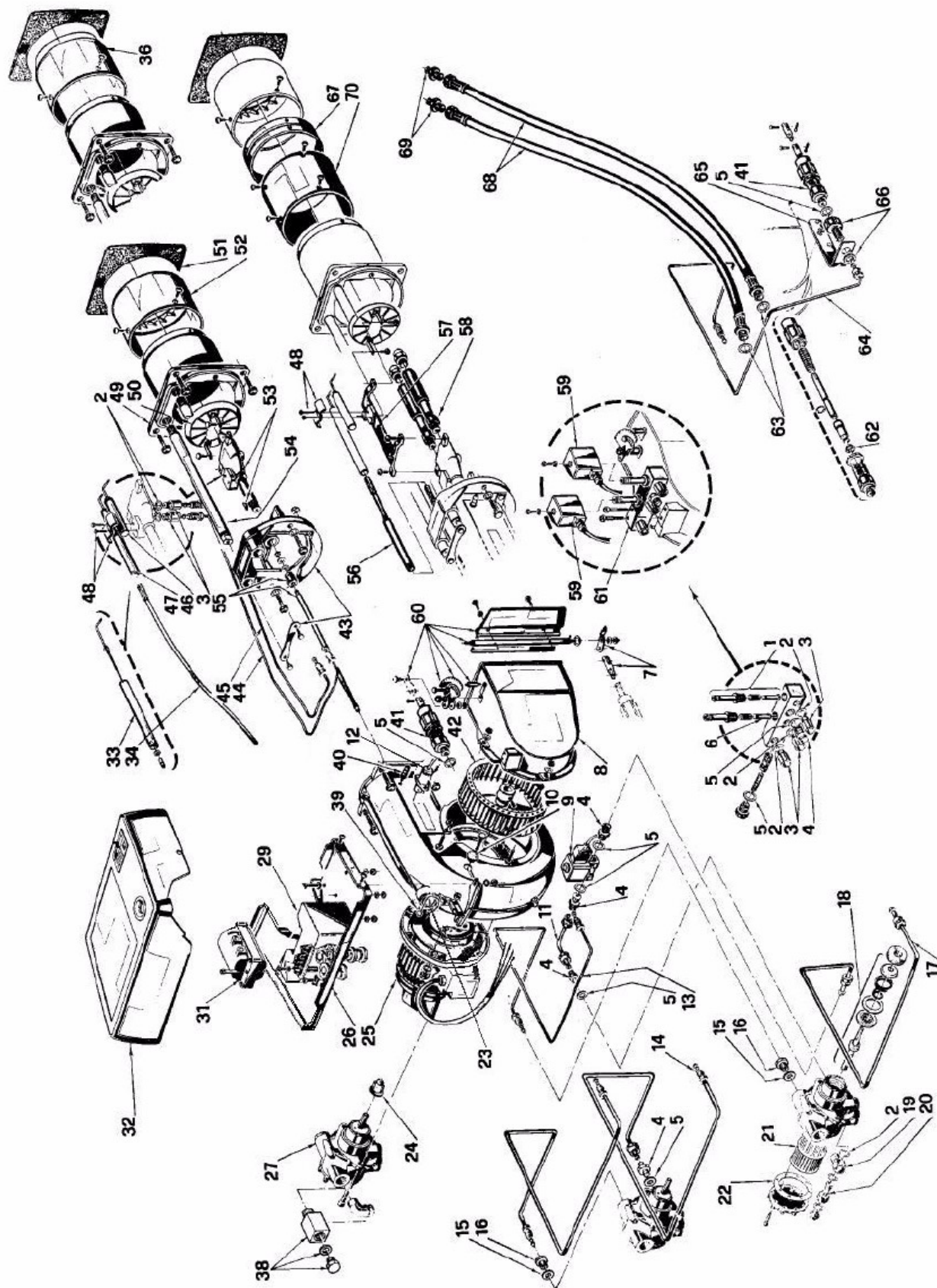
* :Versione Testa Lunga - Long Combustion Head Version

A = Ricambi per dotazione minima - Spare parts for minimum fittings

A+B = Ricambi per dotazione base di sicurezza - Spare parts for basic safety fittings

A+B+C = Ricambi per dotazione estesa di sicurezza - Spare parts for extended safety fittings

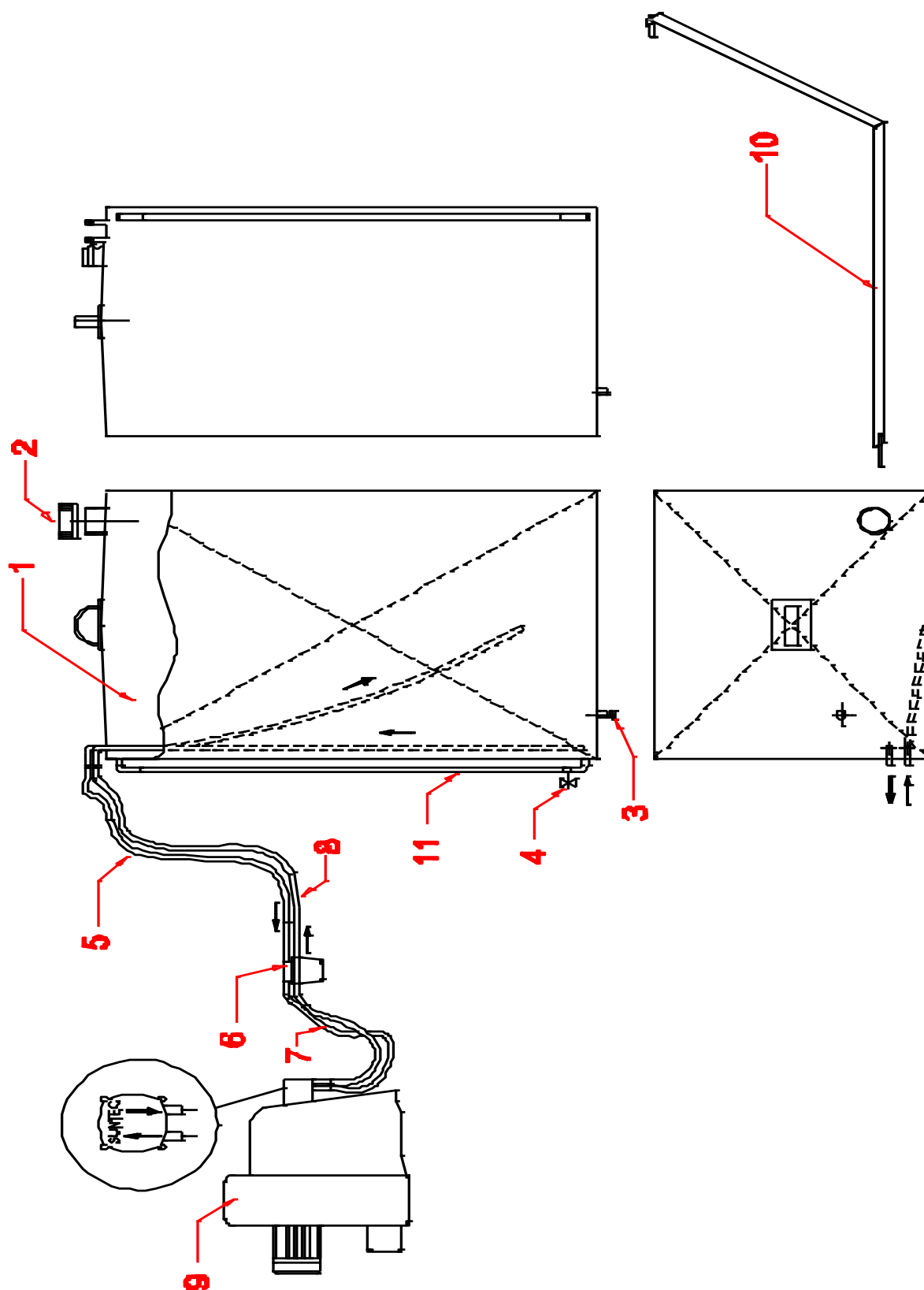
(to be continued)

Riello Burner Press 3G BIO – 46200006 (continued)

Riello Burner Press 3G BIO – 46200006 – TABLE (continued)

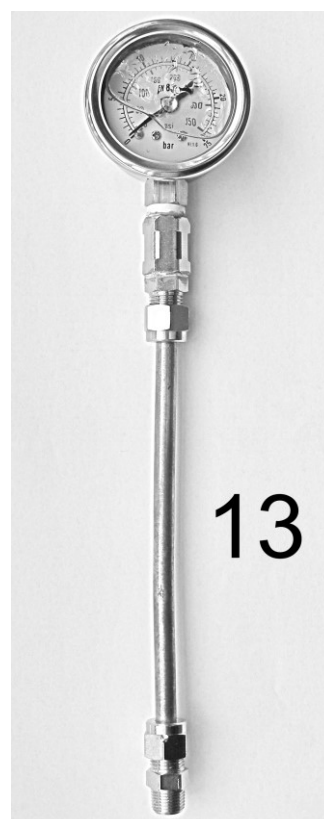
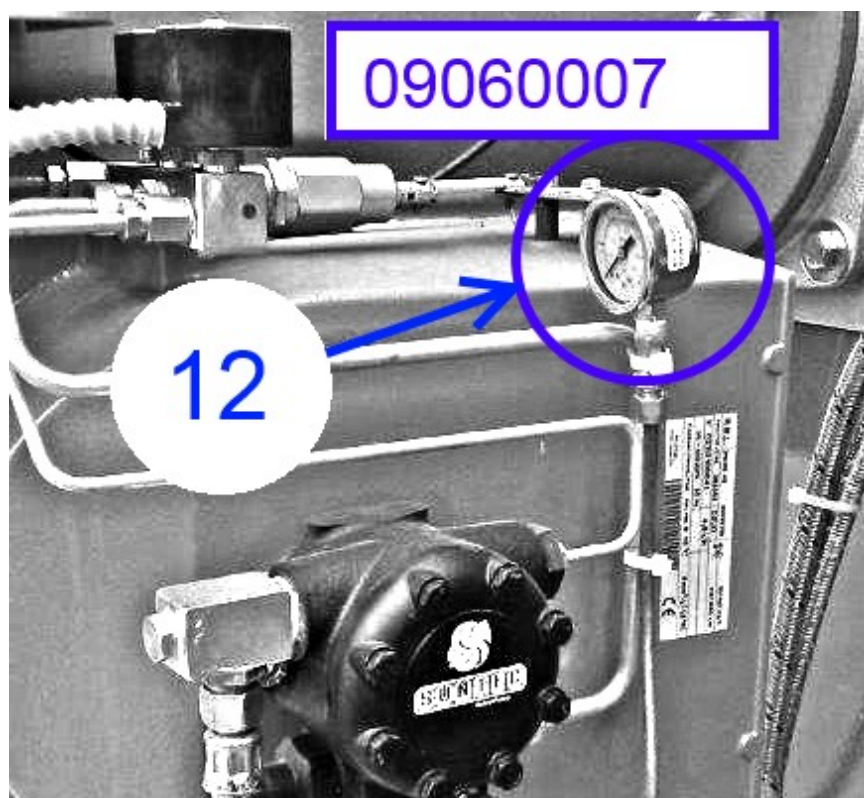
N.	Code	DESCRIZIONE	DESCRIPTION	Advised part
38	3003681	Raccordo	Connector	C
39	3003325	Fermo	Spring lock	
40	3003322	Raccordo	Connector	C
41	3005493	Martinetto	Hydraulic jack	C
42	3005460	Girante	Fan	C
43	3003677	Collare	Collar	
44	3006742	Tubo	Tube	
45	3006743	tubo	tube	
46	3005490	elettrodi di massa	earth electrode	A
47	3004842	elettrodo	electrode	
48	3003495	cavallotto	U bolt	A
49	3005472	boccaglio	blast tube	
50	3005539	elica	diffuser disk	A
51	3005742	schermo	flange gasket	A
52	3005540	imbuto fiamma	end cone	B
53	3005520	portaspruzzo	nozzle holder	C
54	3003678	perno	bar	
55	3003679	albero	shaft	
*56	3000478	prolunga elettrodo	electrode extension	A
*57	3000566	supporto elettrodi	electrode bracket	
*58	3000472	prolunga	extension	
59	3006714	bobina	coil	B
60	3000611	gruppo serranda	air damper assembly	
61	3005492	gruppo valvole	valve assembly	B
62	3007132	anello DE	DE ring	B
63	3007164	guarnizione	seal	B
64				
65				
66				
*67	3000570	dente	connection	
68	20034084	tubo flessibile	flexible oil line	A
69	3009068	raccordo	connector	C
*70	3000571	cilindro	sleeve	C

A: Spare parts for minimum fittings**A+B:** Spare parts for basic safety fittings**A+B+C:** Spare parts for extended safety fittings*****: Long Combustion Head Version

19. DIESEL TANK

DIESEL TANK - TABLE

Pos	Code	Q.ty	Description
1	60178600	1	Fuel tank, complete 700lt - COMPLETE
2	09060001	1	Tank plug
3	09060002	1	Discharge plug
4	09060003	1	Valve
5	12068706	1	Outward pipe (1° section) 1mm or 2mt
6	09060005	1	Diesel filter complete - connection 1/2"
6.1	09060009	1	Pleated stainless steel filtering element
7	12068707	1	Outward pipe (2° section) 1mt (riello code 20034084)
8	12068708	1	Return pipe 2mt
9	46200006	1	Burner RIELLO Press 3G BIO
10	60178629	1	Tank Strap
11	07250001	1	Tank level indicator L=1100
12	09060007	1	Pressure gauge for Riello Burner (OPTIONAL)
13	46200106	1	Burner pressure gauge KIT for 3G -BIO



20. PIPING DIAGRAM FOR OIL BURNER 3G

PIPING DIAGRAM FOR OIL BURNERS Riello 3G and 4G

