



SPARE PARTS MANUAL

AS2250

***PTO
and***

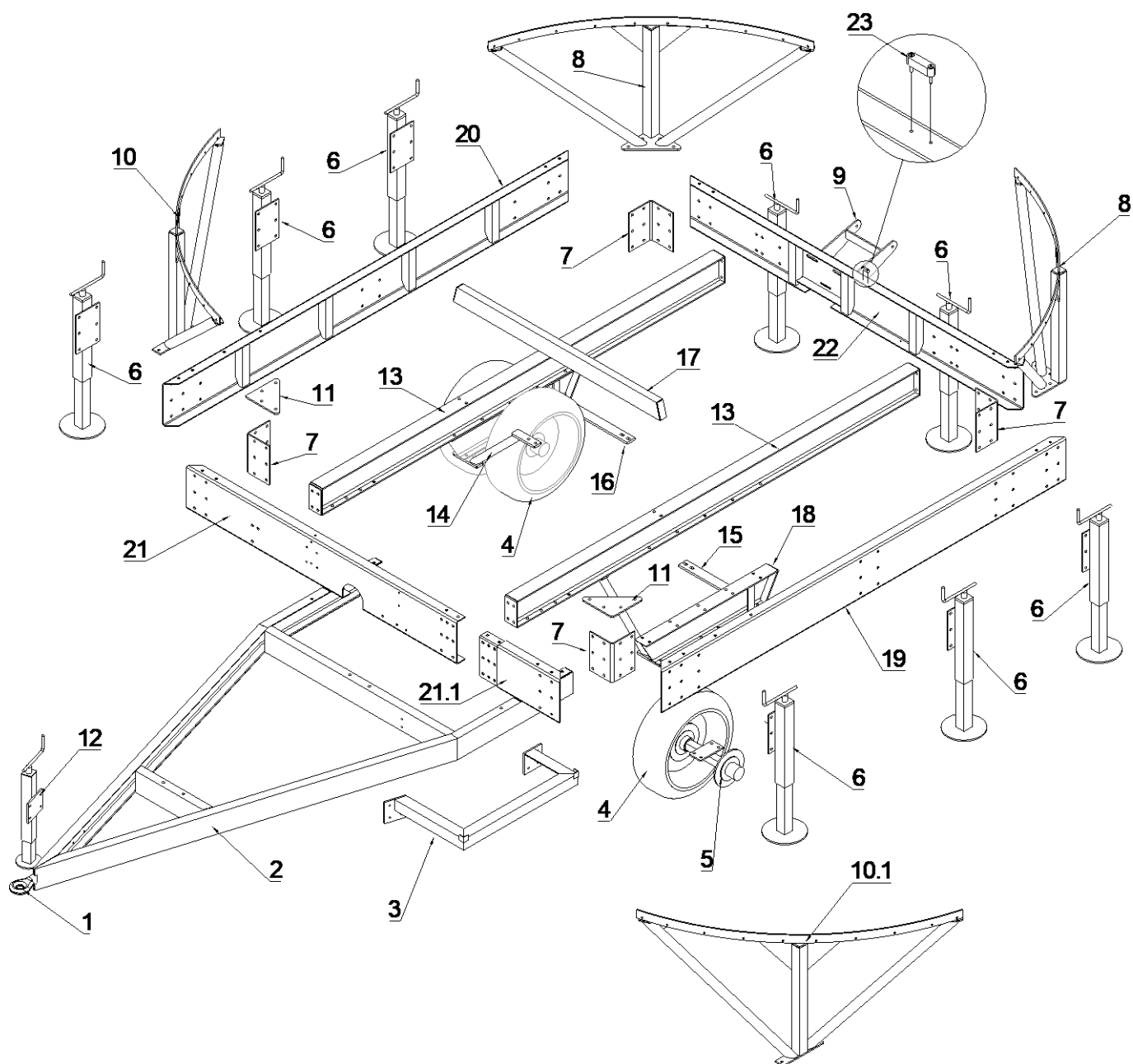
PTO + ELECTRIC MOTOR

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SPARE PARTS

AS 2250 PTO and PTO + M

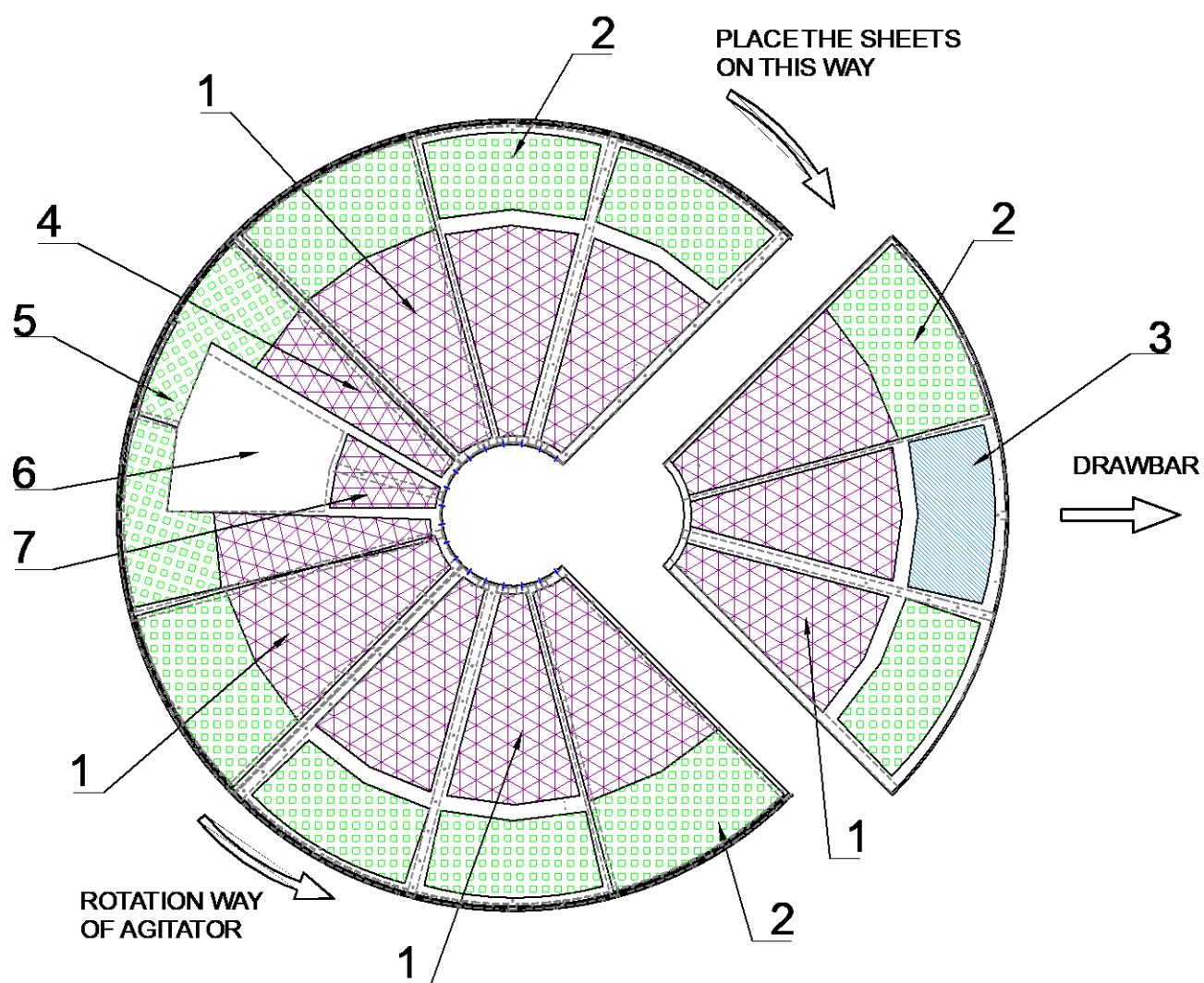
1. FRAME

FRAME – TABLE

Pos	Code	Q.ty	Description
1	38100002	1	Swivel hitch drawbar
2	60220022*	1	Drawbar
3	60227023*	1	Tank support
4	50710225	4	Wheel
5	50000400 (60400034)	2 (2)	Axle (Axle with welded plate)
6	60350002	8	Adjustable jack 80x80x600
7	52351004	4	Angle shaped junction plate
8	60350030	2	Back cone support
9	60406032*	1	Loading auger support
10	60350028	1	Front cone support, right side
10.1	60350031	1	Front cone support, left side
11	52351007	2	Frame junction plate
12	60220023*	1	Adjustable jack 70x70x500
13	60400013	2	IPE beam support
14	60400033	2	Reinforcement for axle
15	12400093	1	Bottom reinforcement for beam sx
16	12400094	1	Bottom reinforcement for beam dx
17	60220006	1	Upper reinforcement for beams
18	60220008	2	Axle support
19	60220013	1	Frame, left side
20	60220011	1	Frame, right side
21	60220012	1	Frame, front side
21.1	60220014	1	Frame, front side
22	60220017*	1	Frame, back side
23	38060002	2	Level bubble

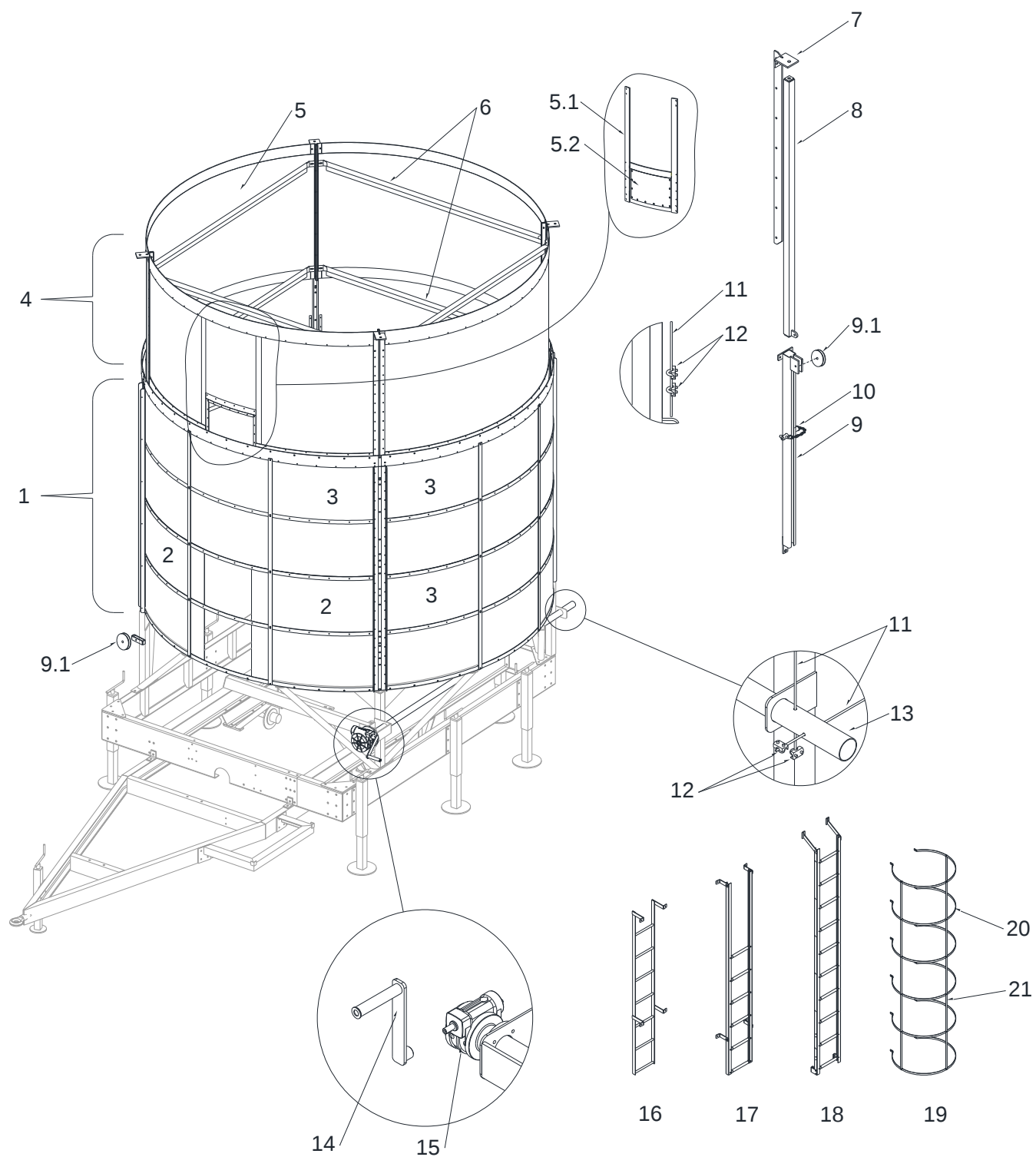
* : new codes .

2. METAL SHEETS FOR BOTTOM CONE



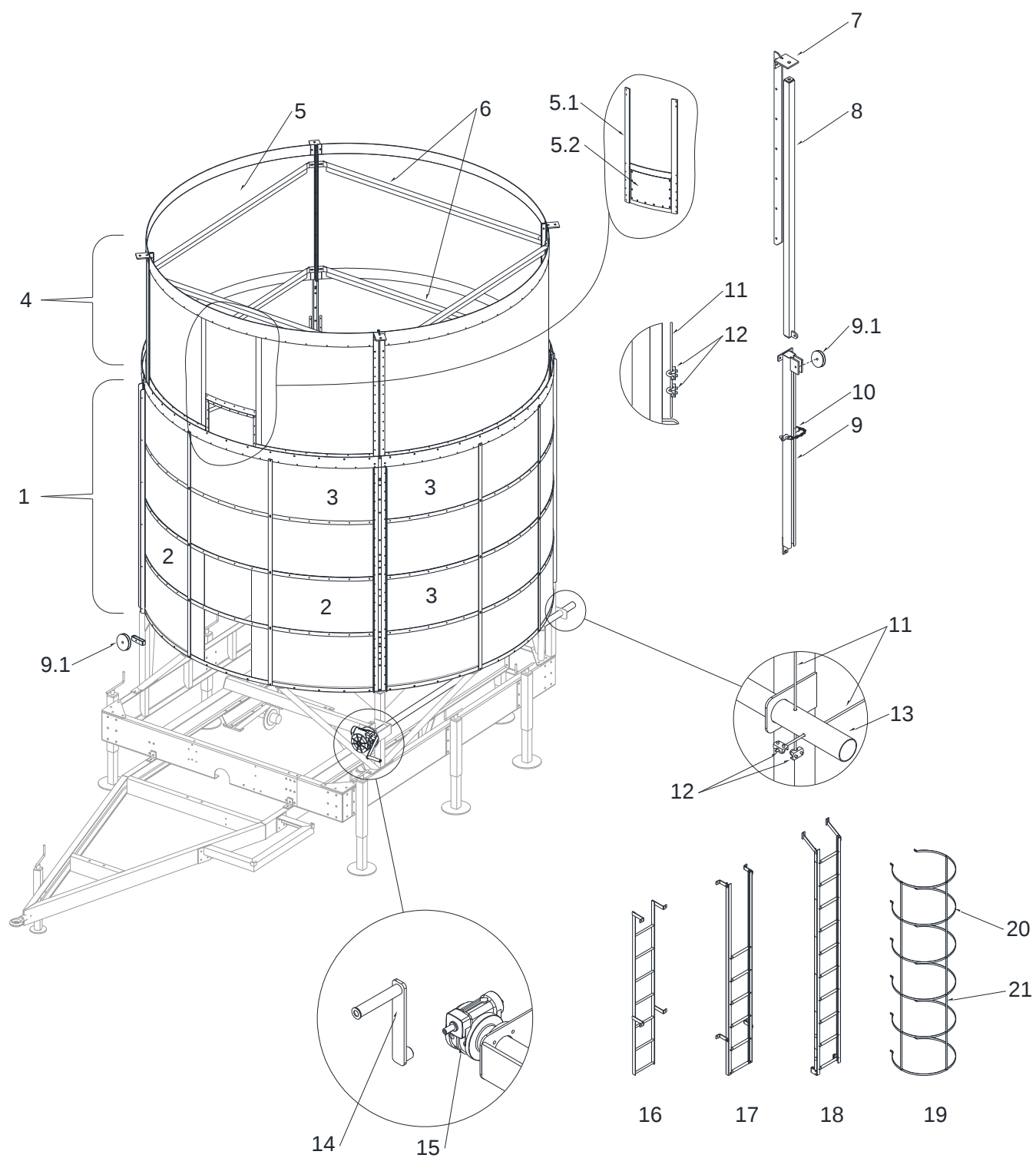
METAL SHEETS FOR BOTTOM CONE – TABLE

Pos	Code	Q.ty	Description
1	13401001	10	blank sheet
2	14401002	9	perforated sheet
3	13401003	1	blank sheet, over the drawbar
4	13221009	2	blank sheet, next to the door
5	14401002	2	perforated sheet, over the door, cut to fit
6	13251166	1	Door
7	13401001	1	blank sheet, under the door, cut to fit

3. CYLINDER WITH EXTENSION (H=1470) – VARNISHED PANELS

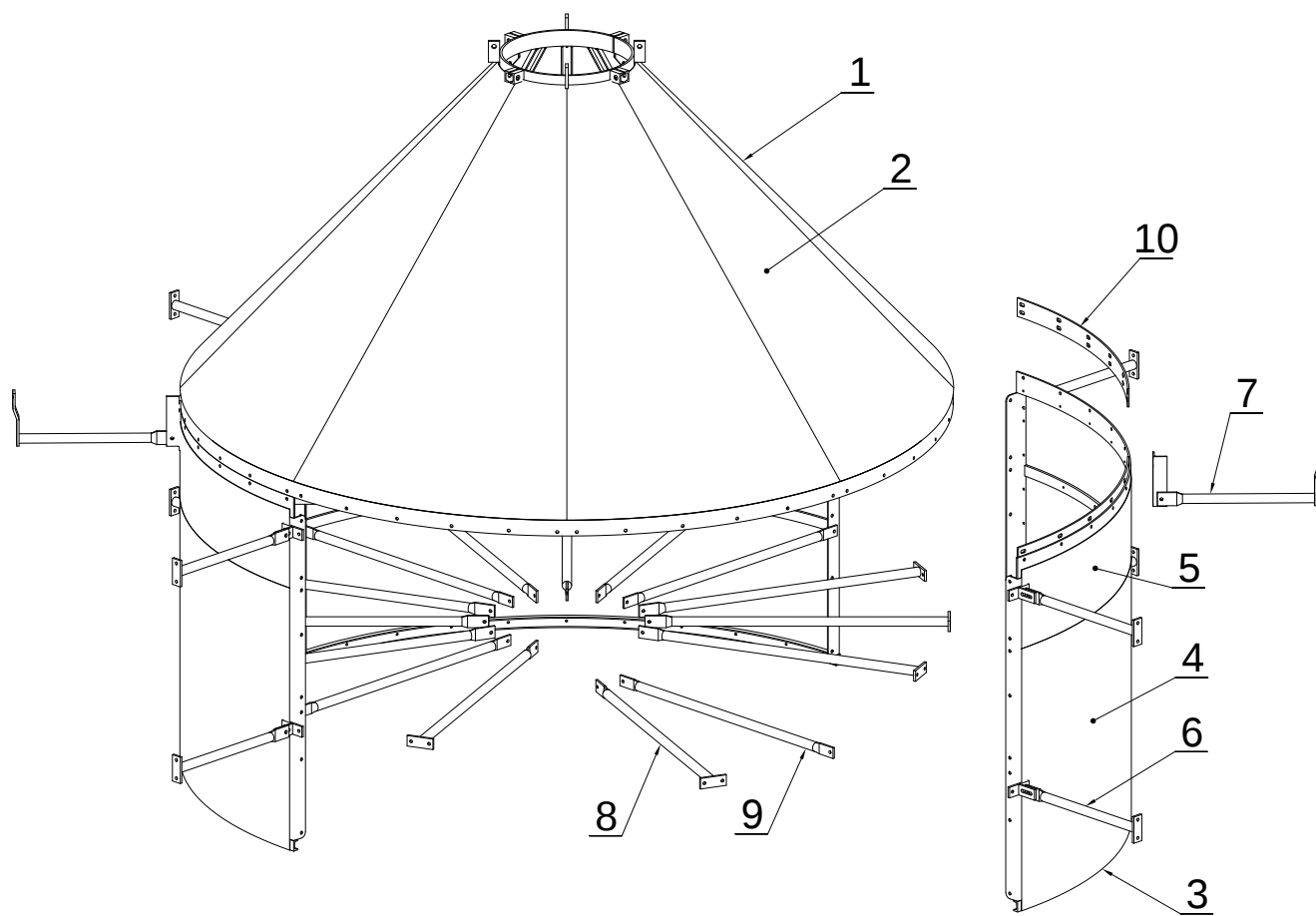
CYLINDER WITH EXTENSION (H=1470) – VARNISHED PANELS – TABLE

Pos	Code	Q.ty	Description
1	60352000	3	Side and rear panel
	60222002	1	Frontal panel (frame complete with sheet metal)
2	14222003	2	Perforated sheet metal
3	14352001	7	Perforated sheet metal
4	60223006	3	Side and rear panel of the extension H=1470
	60223004	1	Frontal panel of the extension H=1470 (frames complete with sheet metal)
5	14223001	4	Perforated sheet metal
5.1	60223034	1	Frame for extension door
5.2	60223009	1	Extension door
6	60223007	8	Inner reinforcement
7	60223011	4	Extension guide blade
8	60103007	4	Extension guide tube
9	60223012	4	Extension guide
9.1	28000080	4	pulley
10	38060001	4	Pin for working position
11	38050000	2+2	Steel rope
12	18130001	12	Rope clamp
13	60223003	1	Winding tube
14	60253012	1	Handle
15	42850149	1	Gearbox STM RI 85 F2 i=1/49 Ø35
16	60170043	1	Ladder, inner top
17	60406002	1	Ladder, outer top, fixed
18	60406029	1	Ladder, outer top, mobile (protection included)
19	60103100	1	Ladder protection
20	13110100	5	Ladder, hoops
21	13100102	3	Ladder, hoops connecting bar

4. CYLINDER WITH EXTENSION (H=1470) – STAINLESS STEEL PANELS

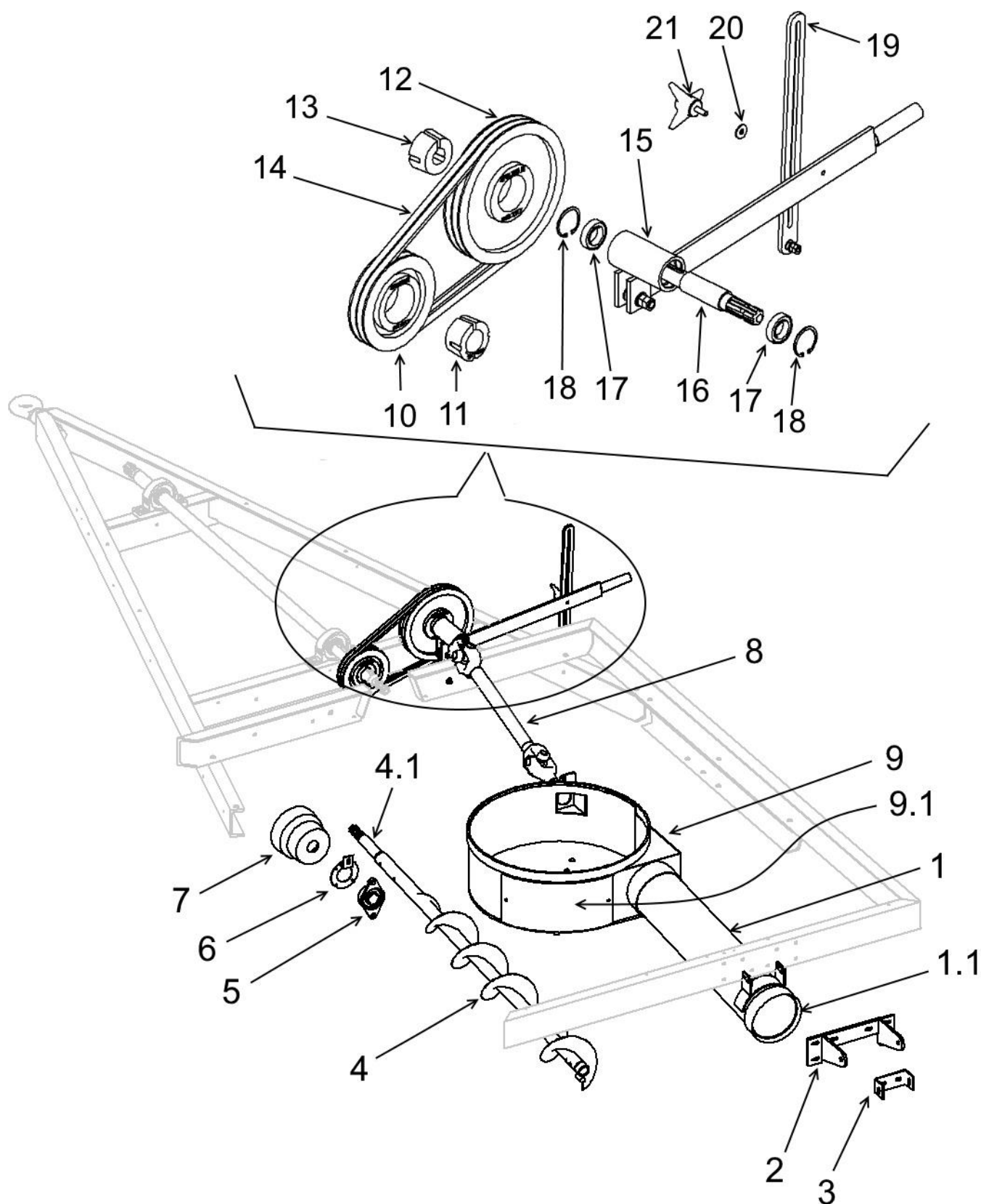
CYLINDER WITH EXTENSION (H=1470) – STAINLESS STEEL PANELS – TABLE

Pos	Code	Q.ty	Description
1	60402021	3	Side and rear panel
	60402022	1	Frontal panel (frame complete with sheet metal)
2	14222003	2	Perforated sheet metal
3	14352001	7	Perforated sheet metal
4	60403040	3	Side and rear panel of the extension
	60403043	1	Frontal panel of the extension (frame complete with sheet metal)
5	14223001	4	Perforated sheet metal
5.1	60403041	1	Frame for extension door
5.2	60403042	1	Extension door
6	60223007	8	Inner reinforcement
7	60223011	4	Extension guide blade
8	60103007	4	Extension guide tube
9	60403019	4	Extension guide
9.1	28000080	4	pulley
10	38060001	4	Pin for working position
11	38050000	2+2	Steel rope
12	18130001	12	Rope clamp
13	60223003	1	Winding tube
14	60253012	1	Handle
15	42850149	1	Gearbox STM RI 85 F2 i=1/49 Ø35
16	60170043	1	Ladder, inner top
17	60406002	1	Ladder, outer top, fixed
18	60406029	1	Ladder, outer top, mobile (protection included)
19	60103100	1	Ladder protection
20	13110100	5	Ladder, hoops
21	13100102	3	Ladder, hoops connecting bar

5. PLENUM

PLENUM - TABLE

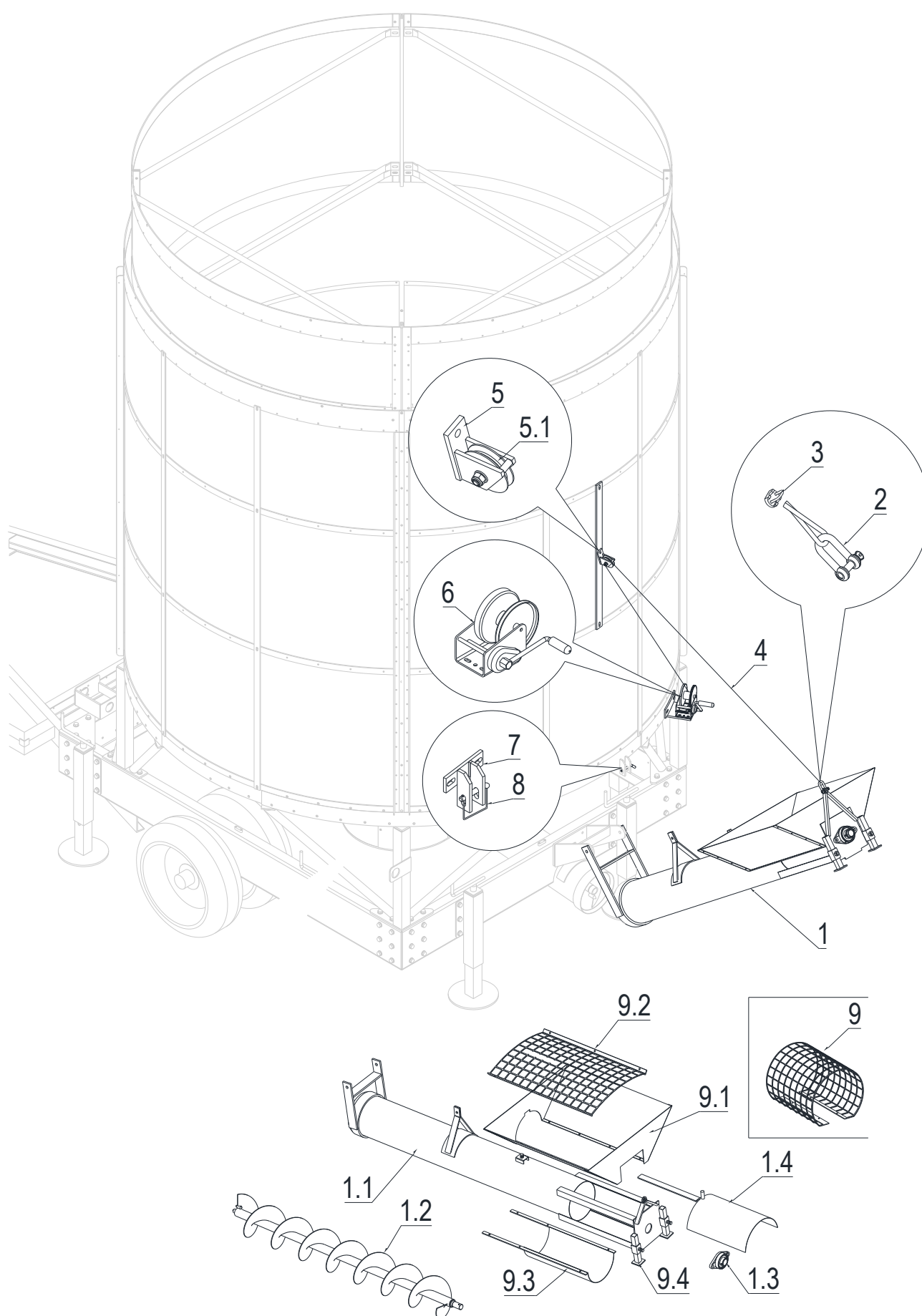
Pos	Code	Q.ty	Description
1	60224008	1	Cone (divided in n.4 pieces)
2	14224004	8	Perforated sheet for cone
3	60224041	4	Panel
4	14224002	4	Perforated sheet for panel H=1000
5	14224001	4	Perforated sheet for panel H=300
6	60355007	8	External tie rod
7	60224009 + 12224042	3	External intermediate tie rod + support
8	60254003	22	Internal tie rod
9	12224015	8	Internal tie rod for junctions
10	12224009	8	Connection plate

6. LOADING AUGER AND TRANSMISSION

LOADING AUGER AND TRANSMISSION - TABLE

Pos	Code	Q.ty	Description
1	60226013	1	Tube for loading auger – fixed part
1.1	12351104	1	Connection for loading auger tube (welded)
2	60406032	1	Loading auger support
3	12400054	1	Support for tube (Fixed auger)
4	60350044	1	Fixed loading auger D.300
4.1	54069019	1	Loading auger shaft
5	23020208	2	Support UCFL 208
6	60120011	1	Support for safety guard
7	40000210	1	Safety guard
8	40051300	1	Cardan shaft B5x1300 A60 A60
9	60401013	1	Undercone box
9.1	13221001	1	Door
10	28140250	1	Pulley SPB-250-4
11	28513020	1	Taper bush 3020 d.50
12	28140400	1	Pulley SPB-400-4
13	28503535	1	Taper bush 3535 d.40
14	26032020	4	Belt SPB 2020
15	54208251	1	Support
16	54208252	1	Shaft, intake auger drive
17	24006208	2	Bearing 6208 2RS
18	22010080	2	Seeger circlip D.80
19	52068008	1	Adjusting Rod
20	18500010	1	Washer for M10
21	16500001	1	Handwheel M10

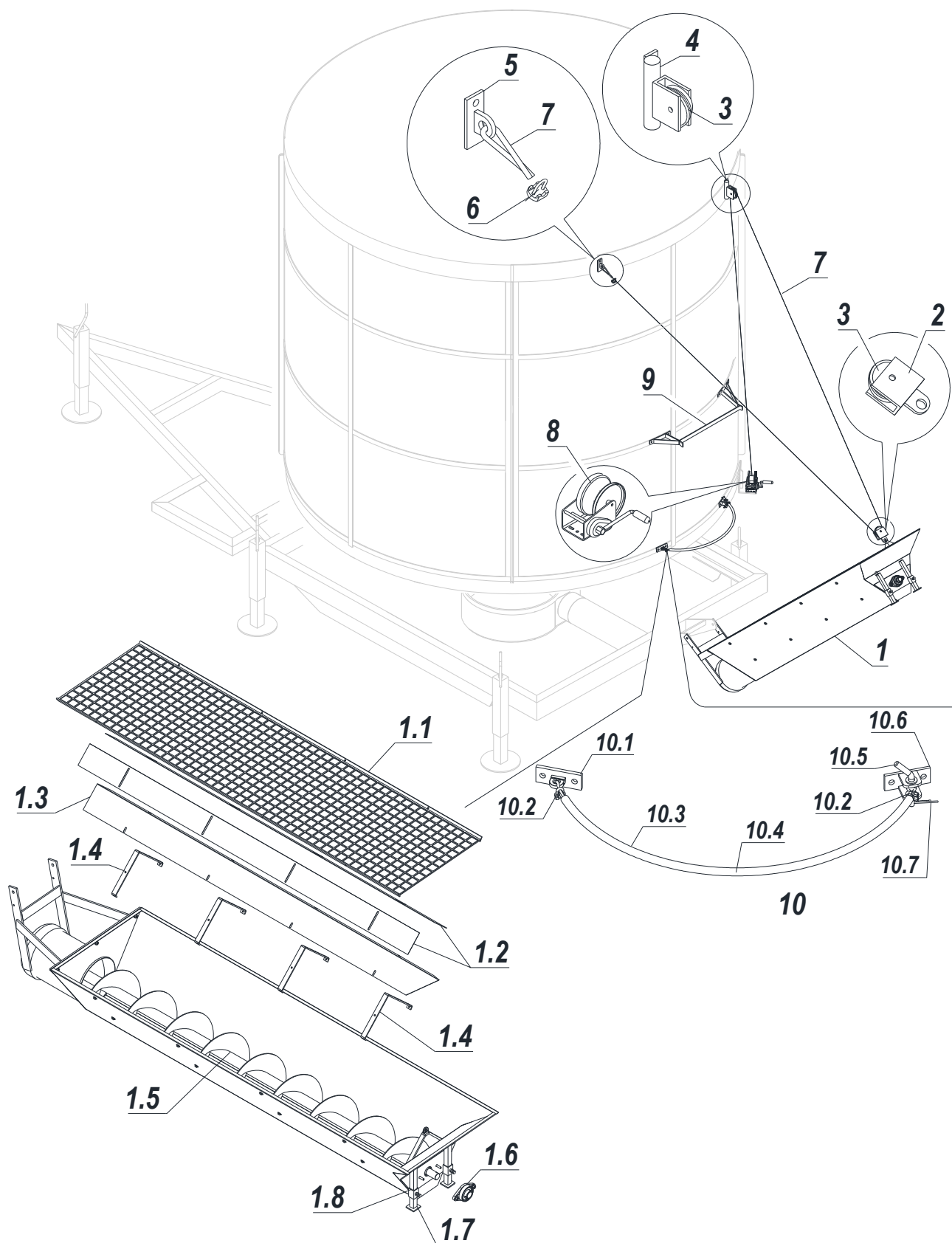
7. SMALL HOPPER OR SIMPLE LOADING AUGER TUBE



SMALL HOPPER OR SIMPLE LOADING AUGER TUBE - TABLE

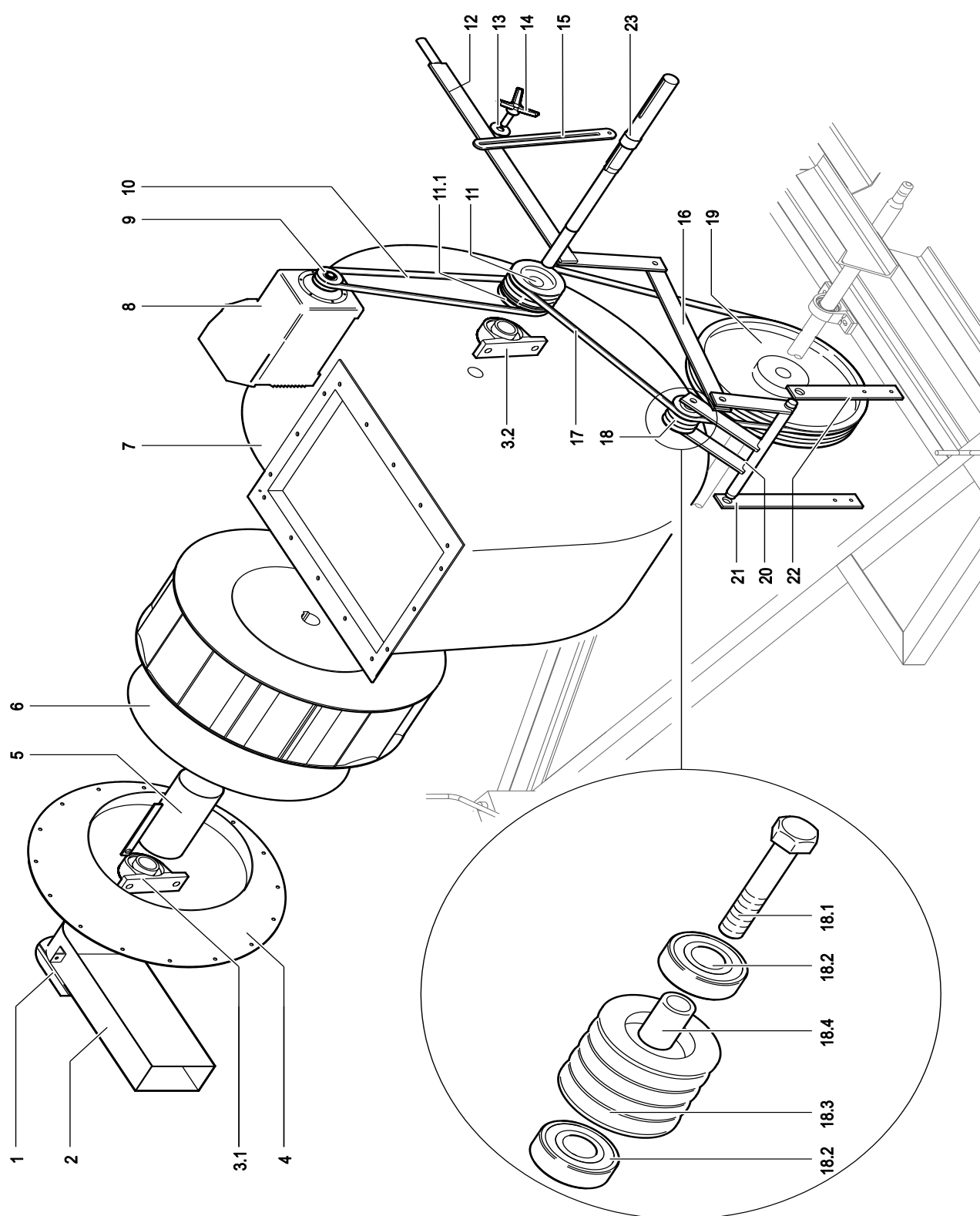
Pos	Code	Q.ty	Description
1	60359009	1	Small hopper complete with tube and auger
1.1	60350047	1	Mobile tube
1.2	60350045	1	Mobile loading auger D.300 for simple loading auger or small hopper
1.3	23020208	1	Support UCFL 208
1.4	60350048	1	Loading setting lid
2	18410010	1	Shackle support for loading hopper
3	18130001	1	Rope clamp
4	38050000	mt	Steel rope d.5
5	60069006	1	Upper support for loading hopper (complete with pulley)
5.1	28000080	1	Pulley D.80
6	38300450	1	Winch AL-KO 450
7	60170026	1	Support for loading auger during towing
8	38060004	1	Locking pin
9	60359005	1	Protection for simple loading auger
9.1	60359010	1	Small hopper body
9.2	60359012	1	Protection for small hopper
9.3	-	-	Parts welded on the tube for small hopper
9.4	60400028	2	Little jack for small hopper

8. BIG HOPPER FOR LOADING AUGER



BIG HOPPER FOR LOADING AUGER - TABLE

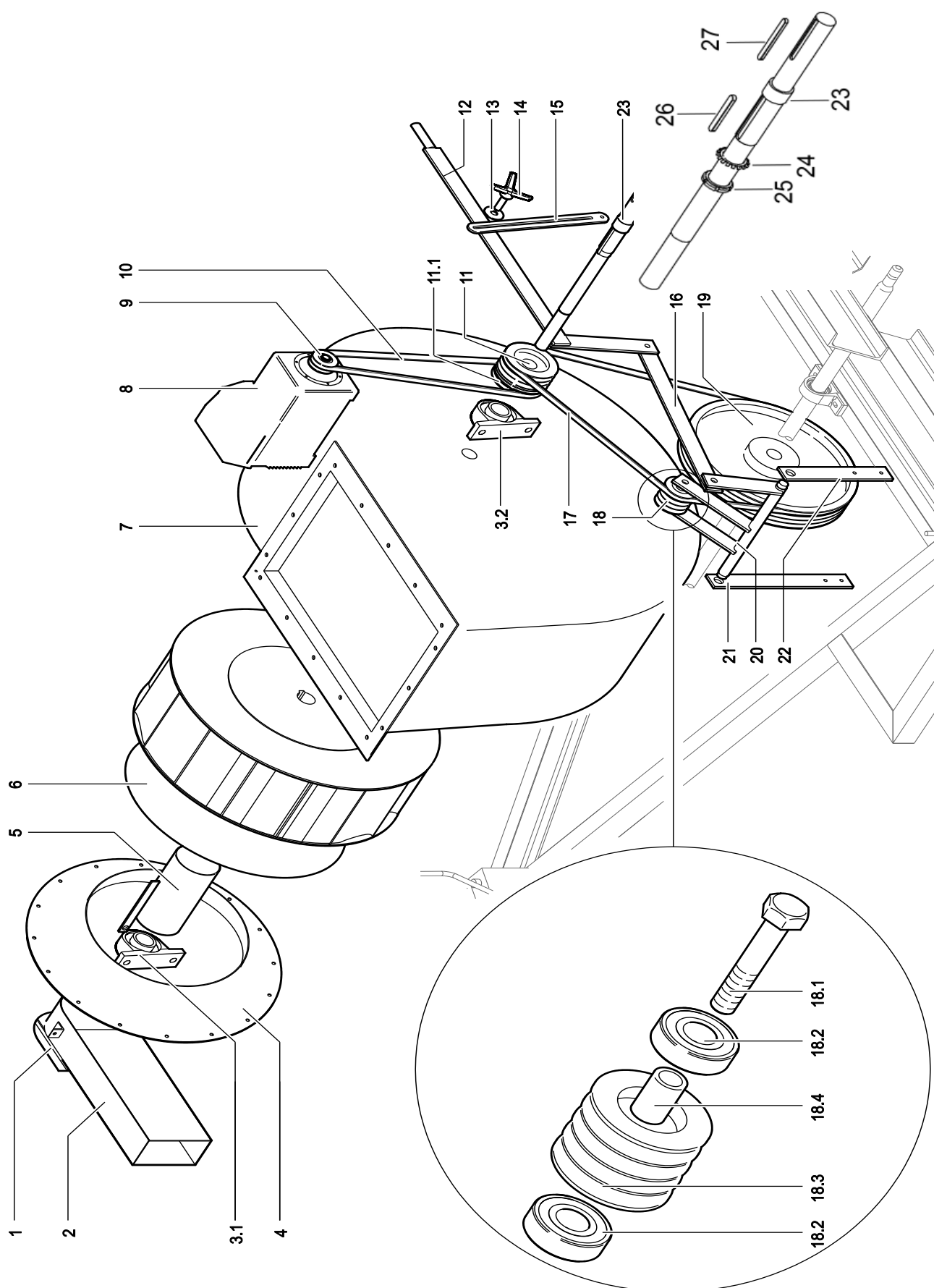
Pos	Code	Q.ty	Description
1	60409001	1	Loading Hopper COMPLETE (with loading auger)
1.1	60409012	1	Protection grid
1.2	52201552	2	Loading adjuster
1.3	52400010	1	Grain divider
1.4	12400057	4	Support for grain divider
1.5	60409013	1	Mobile loading auger D.300 for big hopper
1.6	23020208	2	Support UCFL 208
1.7	60400028	2	Little jack
1.8	60129202	2	Little jack support
2	60129226	1	Pulley support for loading hopper
3	28000080	2	Pulley
4	60129228	1	Pulley support, pivoting
5	60129229	1	Rope connection
6	18130001	1	Clamp, steel rope
7	38000502	1	Rope, L=13500 d= 5mm
8	38300450	1	Winch
9	60409010	1	Support for the big hopper
10	60409006	1	Rope kit fixing, for big hopper
10.1	60129229	1	Rope connection SX
10.2	18130001	2	Rope clamp
10.3	07409001	1	Rubber hose, for the supporting rope
10.4	38001700	1	supporting rope
10.5	60179008	1	Locking pin for the rope
10.6	60129225	1	Rope connection DX
10.7	18600003	1	Pin "R" O 3

9. FAN UNIT

FAN UNIT - TABLE

Pos	Code	Q.ty	Description
1	13177269	1	Fireguard cover AISI
2	60177269	1	Fan shaft fireguard support
3.1	23030211	1	UKP 211 support + H 2311 d.50
3.2	23040211	1	UKP 211 support + H 2311 d.50 high temperature
4	32010902	1	Mouthpiece
5	60177265	1	Fan shaft fireguard
6	32010901	1	Fan
7	32010903	1	Fan body
8	44000012 44000015	1	Generator 10 kVA Generator 13,5 kVA
9#	28020100 + 28501610 28040100 + 28521615	1 1 1 1	Pulley SPA- 2 -100 (Generator 10 kVA) + taper bush 1610 d.24 (Generator 10 kVA) Pulley SPA- 4 -100 (Generator 13,5 kVA) + taper bush 1615 d.28 (Generator 13,5 kVA)
10	26012000 26012082	2 4	Belt SPA L=2000 (Generator 10 kVA) Belt SPA L=2082 (Generator 13,5 kVA)
11	28140170 + 28522517	1 1	Pulley fan SPB-170-4 + taper bush 2517 d.50
11.1	28020212+ 28522517	1 1	Pulley generator SPA-212-2 + taper bush 2517 d.50
12	60178026	1	Lever
13	18500010	1	Washer for M10
14	16500001	1	Handwheel M10
15	52068008	1	Adjusting rod

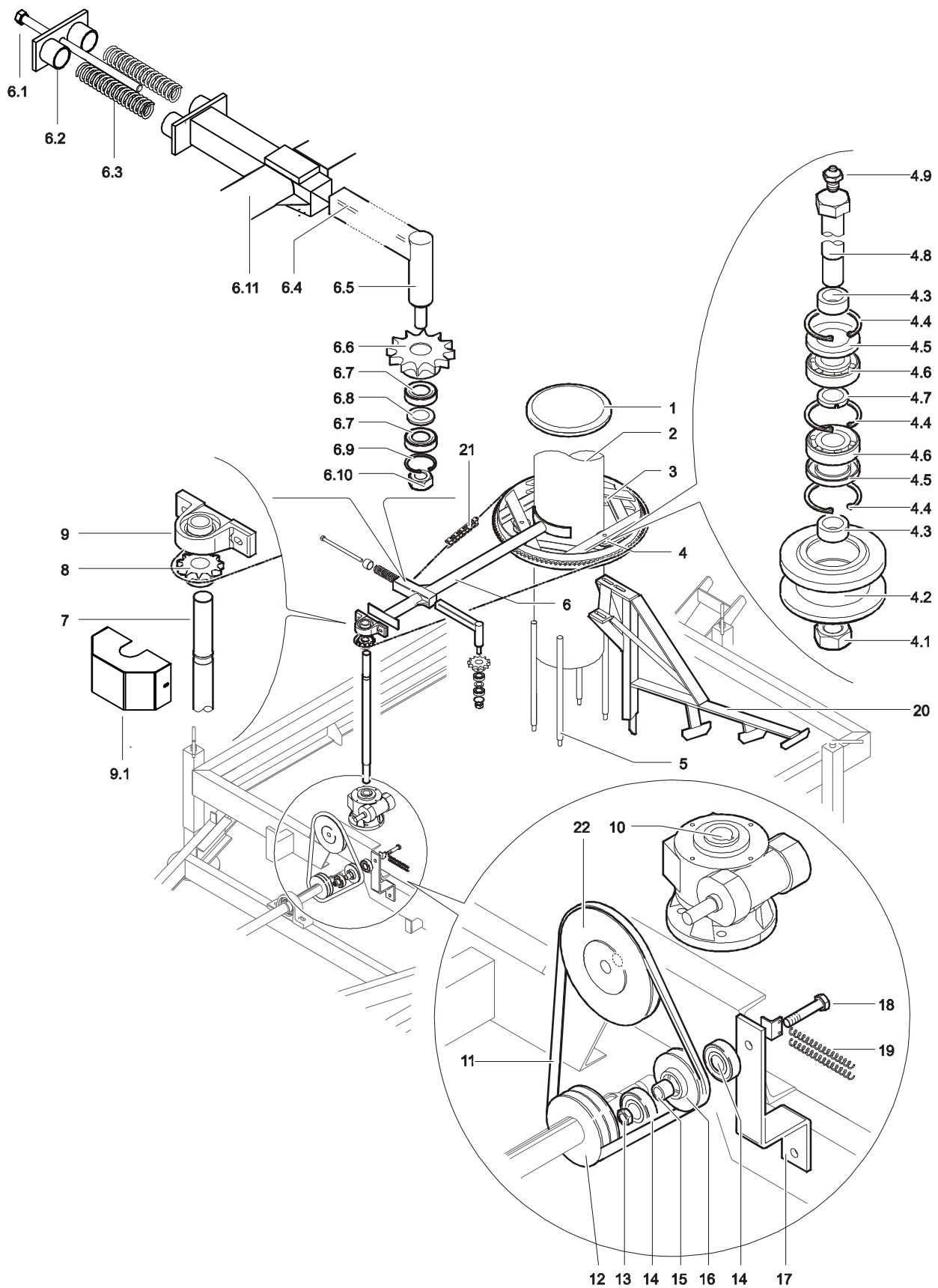
#: this pulley is replaced by model 106 in some cases: see data sheet of the dryer for the pulley actually installed.

FAN UNIT (continued)

FAN UNIT – TABLE (continued)

Pos	Code	Q.ty	Description
16	12228032	1	Lever arm
17	26033450	4	Belt SPB 3450
18	60068010	1	Belt tightener pulley (complete)
18.1	18012013	1	Bolt M20 x 130
18.2	24006206	2	Bearing 6206 2RS
18.3	54068011	1	Pulley SPB-105-4
18.4	54068012	1	Spacer custom-made
19	28140560 +28513535	1	Pulley SPB-560-4 + taper bush 3535 d.50
20	60408008	1	Belt tightener lever
21	12228064 12228065	1+1	Support for lever – drawbar beam side
22	12278002	1	Support for lever – frame side
23	54178020	1	Fan shaft
24	24550011	1	Locking washer MB11 – m55
25	24500011	1	Lock nut KM11 - m55
26	20160130	1	Parallel key 16x10 L=130
27	20140150	1	Parallel key 14x9 L=150

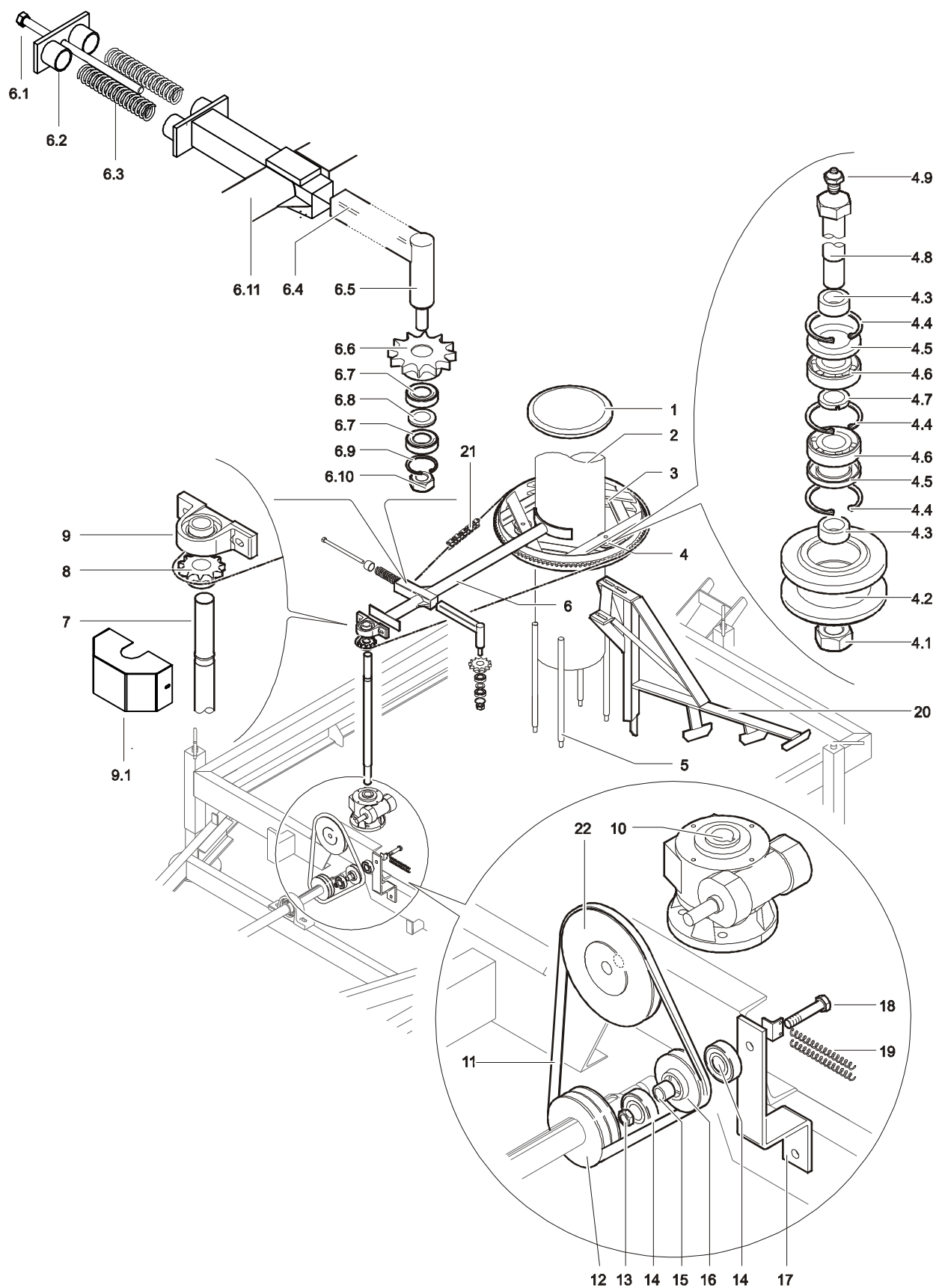
10. AGITATOR AND TRANSMISSION



AGITATOR AND TRANSMISSION - TABLE

Pos	Code	Q.ty	Description
1	55255021	1	Ring to guide race ring
2	60225007 60225030	1	Outer central tube (varnished panels) Outer central tube (stainless steel panels)
3	60255010	1	Race ring
4	60065150	3	Roller complete
4.1	18100020	1	Nut M20
4.2	54065153	1	Roller
4.3	54065151	2	Spacer, external
4.4	22010052	3	Seeger circlip D.52
4.5	22100030	2	Oil seal 30-52-7
4.6	24030304	2	Bearing 30304
4.7	54065152	1	Spacer, internal
4.8	18002013	1	Bolt M20x130
4.9	22600801	1	Lubrication point M8x1
5	54255212	4	Welded support of the outer central tube
6.1	60255007	1	Threaded bar M20
6.2	60350052	1	Spring cover
6.3	17000640	2	Spring
6.4	12351116	1	Mobile square tube
6.5	54258267	1	Little shaft
6.6	54258266	1	Pinion Z12 – double
6.7	24006304	2	Bearing 6304 2RS
6.8	12351124	1	Spacer custom-made
6.9	22010052	1	Seeger circlip D.52
6.10	18100020	1	Nut M20
6.11	60228062	1	Tubular support

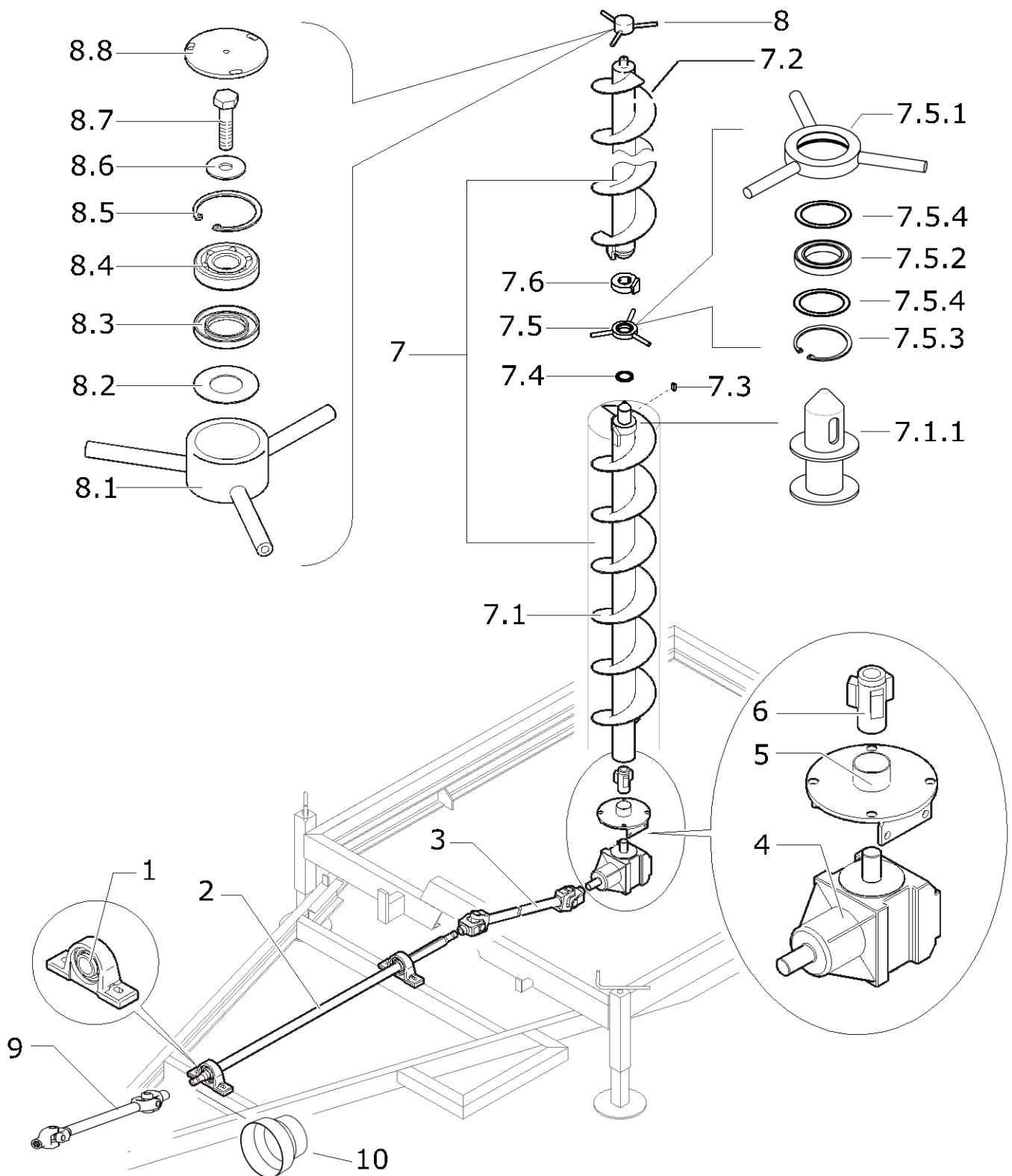
(to be continued)

AGITATOR AND TRANSMISSION (continued)

AGITATOR AND TRANSMISSION – TABLE (continued)

Pos	Code	Q.ty	Description
7	54270022	1	Agitator shaft
8	54270007	1	Pinion Z12 1" double
9	23010210	1	Support UCP 210
9.1	60258435	1	Pinion cover
10	42110149	1	Worm gearbox RI 110 F2 1/49
11	26020057	2	Belt B 57
12	28120125 + 28512012	1	Pulley SPB-125-2 + taper bush 2012 d.50
13	18100016	1	Nut M16
14	24006203	2	Bearing 6203 2RS
15	12408010	1	Spacer custom-made L=32
16	54228001	1	Pulley tightener SPB-100-2
17	60408004	11	Support for tightener
18	18001610	1	Bolt M16 x 100
19	17010000	2	Spring
20	60255600	1	Agitator arm
21	26500002	1	Chain 1" double
	26700002	1	Joint for chain 1" double
	26600002	1	False link for chain 1" double
22	28120250 + 28502517	1	Pulley SPB-250-2 taper bush 2517 d.28

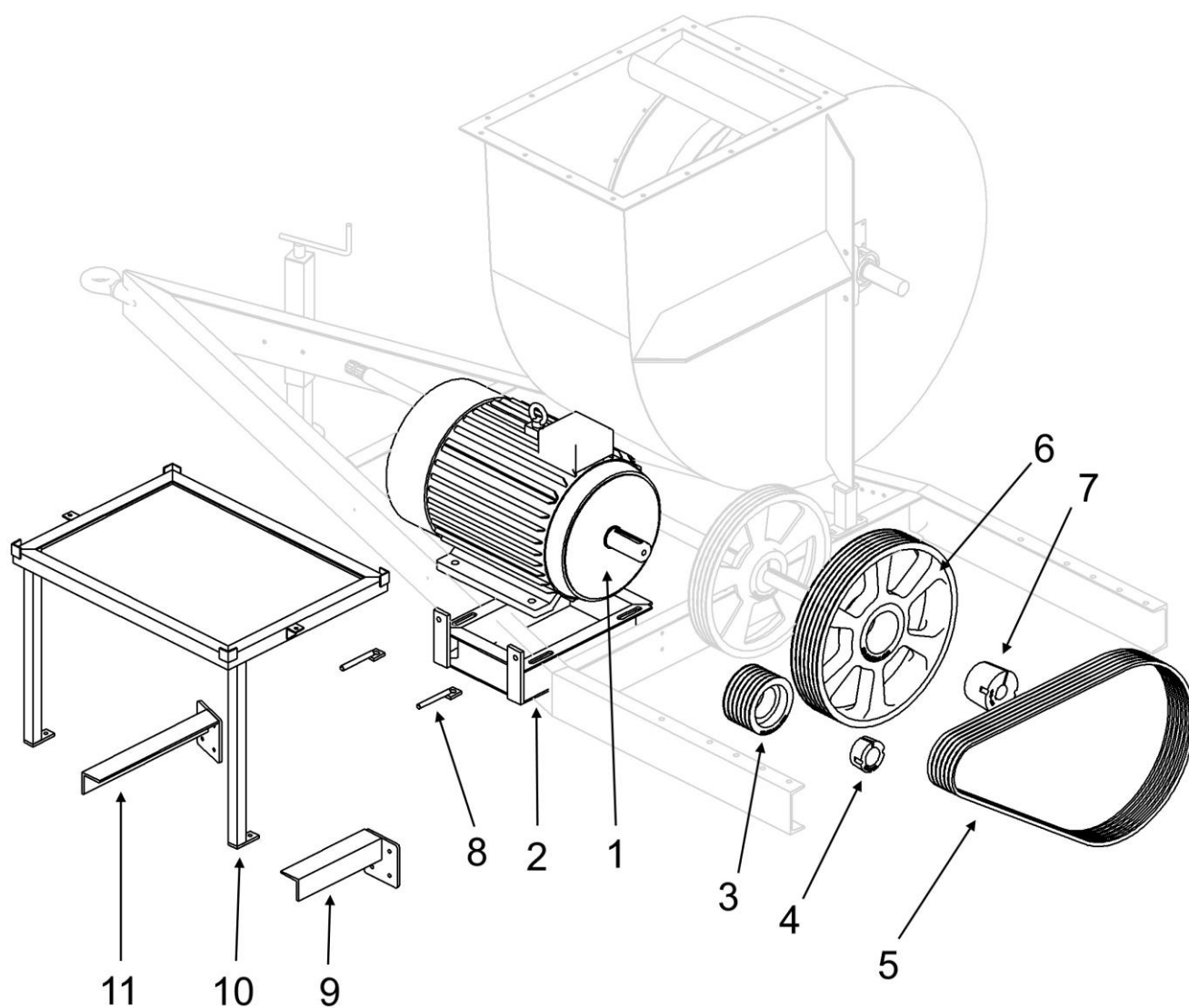
11. CENTRAL AUGER AND TRANSMISSION WITH INTERMEDIATE BEARING



CENTRAL AUGER AND TRANSMISSION with intermediate bearing - TABLE

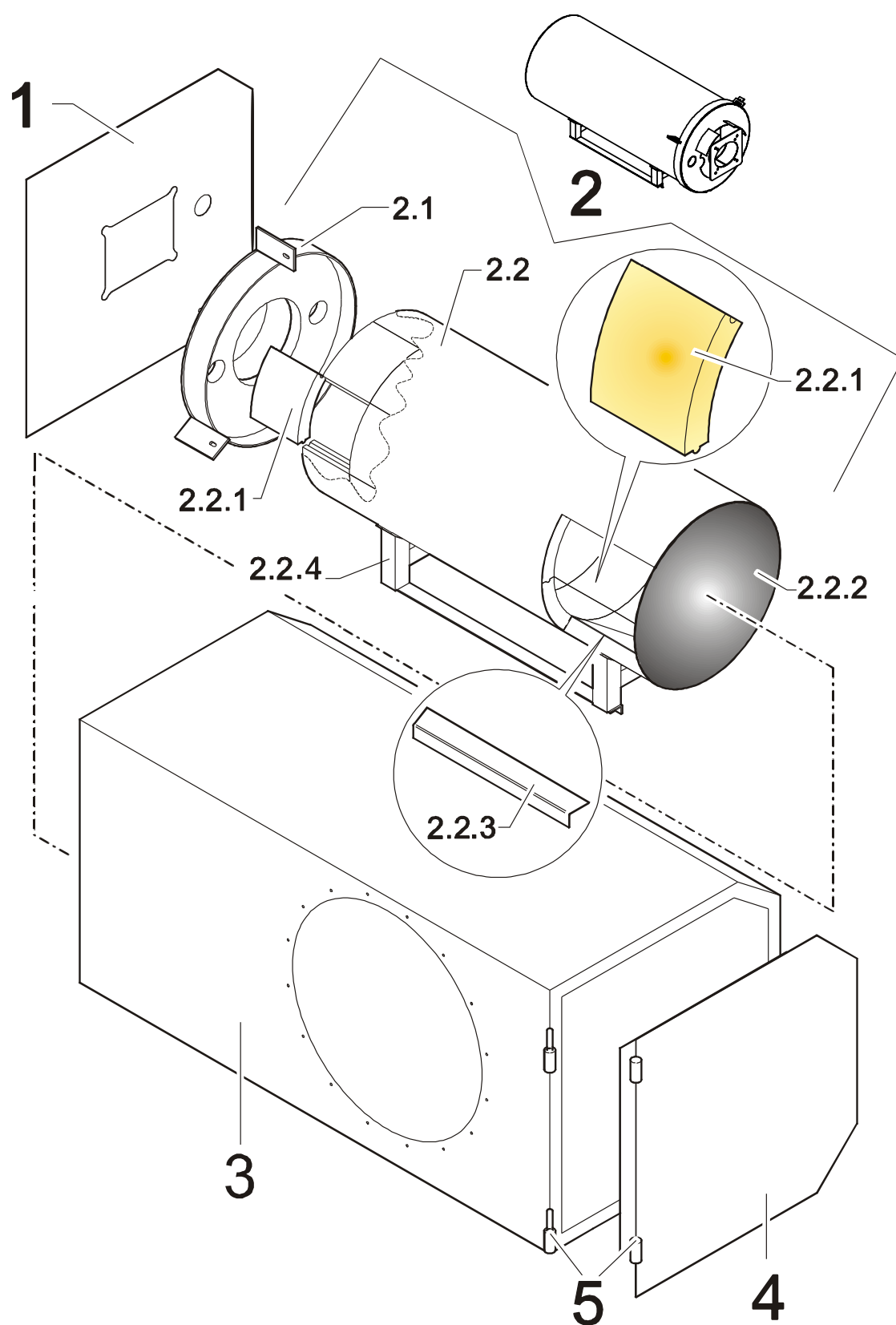
Pos	Code	Q.ty	Description
1	23030211	1	Support UKP 211 + H2311
2	54258030	1	Main shaft
3	40061401	1	Cardan shaft B5x1300 CE A60 A60
4	42040004	1	Gearbox T-22A 9.262.214.10
5	60255400	1	Gearbox flange
6	60255450	1	Male dragger joint
7.1	60225025	1	Lower central auger
7.1.1*	60065017	1	Connection with pin (welded)
7.2*	60225023 -	1	Upper central auger – electric discharge Upper central auger – swivel discharge
7.3	12065372	1	Parallel key
7.4*	12065367	1	Spacer
7.5*	60225022	1	Triangle with internal bearing – complete
7.5.1*	60225021	1	Triangle
7.5.2	24006013	1	Bearing
7.5.3	22010100	1	Seeger d.100
7.5.4	18530000	2	Washer for bearing
7.6	60065020	1	Internal hub transmission
8	60255500	1	Central auger support complete
8.1	54255502	1	Support
8.2	52065504	1	Washer custom made
8.3	22100040	1	Oil seal 40-80-10
8.4	24006208	2	Bearing 6208 2RS
8.5	22010080	1	Seeger circlip D.80
8.6	18501649	1	Washer
8.7	18001640	1	Screw M16x40
8.8	52065501	1	Lid
9	40081401	1	Cardan shaft B8x1400 A60-A64
10	40000240	1	Protection cover for cardan head

* : Parts valid during 2016.

12. VERSION WITH SINGLE ELECTRIC MOTOR

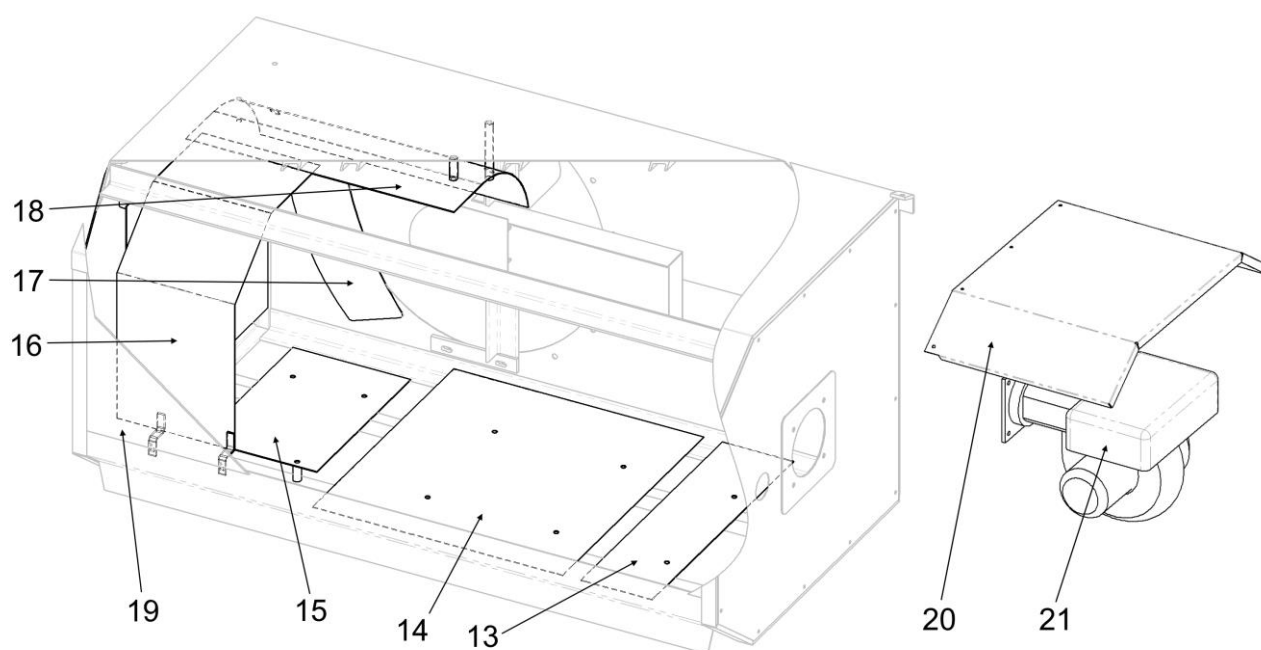
VERSION WITH SINGLE ELECTRIC MOTOR - TABLE

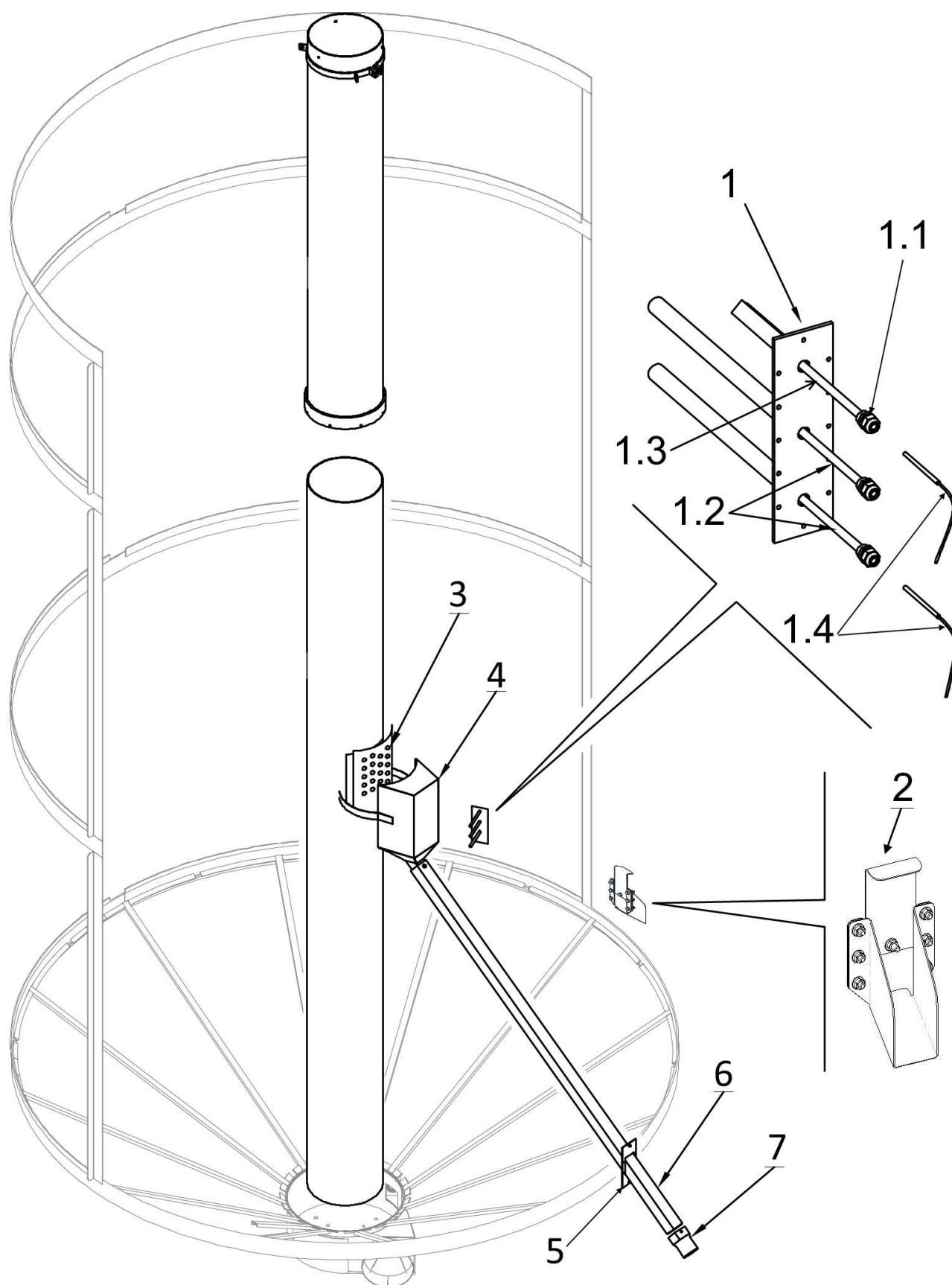
Pos	Code	Q.ty	Description
1	43040020	1	Motor 55kW 400V 4 poles
2	60228024	1	Support for motor – welded
3	28160190	1	Pulley SPB-190-6
4	28543020	1	Taper bush 3020 d.65
5	26032720	6	Belt SPB 2720
6	28160630	1	Pulley SPB-630-6
7	28504040	1	Taper bush 4040 d.50
8	60228026	2	Tightener for motor
9	60228022	1	Support for tank - right
10	60228025	1	Support for lifted up tank
11	60228023	1	Support for tank - left

13. HEAT UNIT

HEAT UNIT - TABLE

Pos	Code	Q.ty	Description
1	52177259	1	Box gripping – burner side
2	60227013	1	Furnace Complete (cover + body) RL900 long version
2.1	60177320	1	Furnace lid (cover)
2.2	60227331	1	Furnace body with support frame
2.2.1	09700610	68	Refractory bricks
2.2.2	13067353	1	Furnace bottom, stainless steel
2.2.3	13177024	2	Furnace mouth (2 pieces)
	13177026	1	Furnace mouth (welded in the upper part of the mouth)
2.2.4	60177301	1	Support frame (welded to the body of the furnace)
3	60227016	1	Case body L=2200
4	60177255	1	Case door
5	09030000	2	Hinge
13	13227001	1	Flame protector
14	13177277	1	Flame protector
15	13227008	1	Flame protector
16	60177259	1	Front flame protector
17	60177260	1	Mouth flame protector
18	60177258	1	Upper flame protector
19	52220001	1	Front cover
20	52177000	1	Burner cover
21	46200007	1	Burner Riello Press 4G

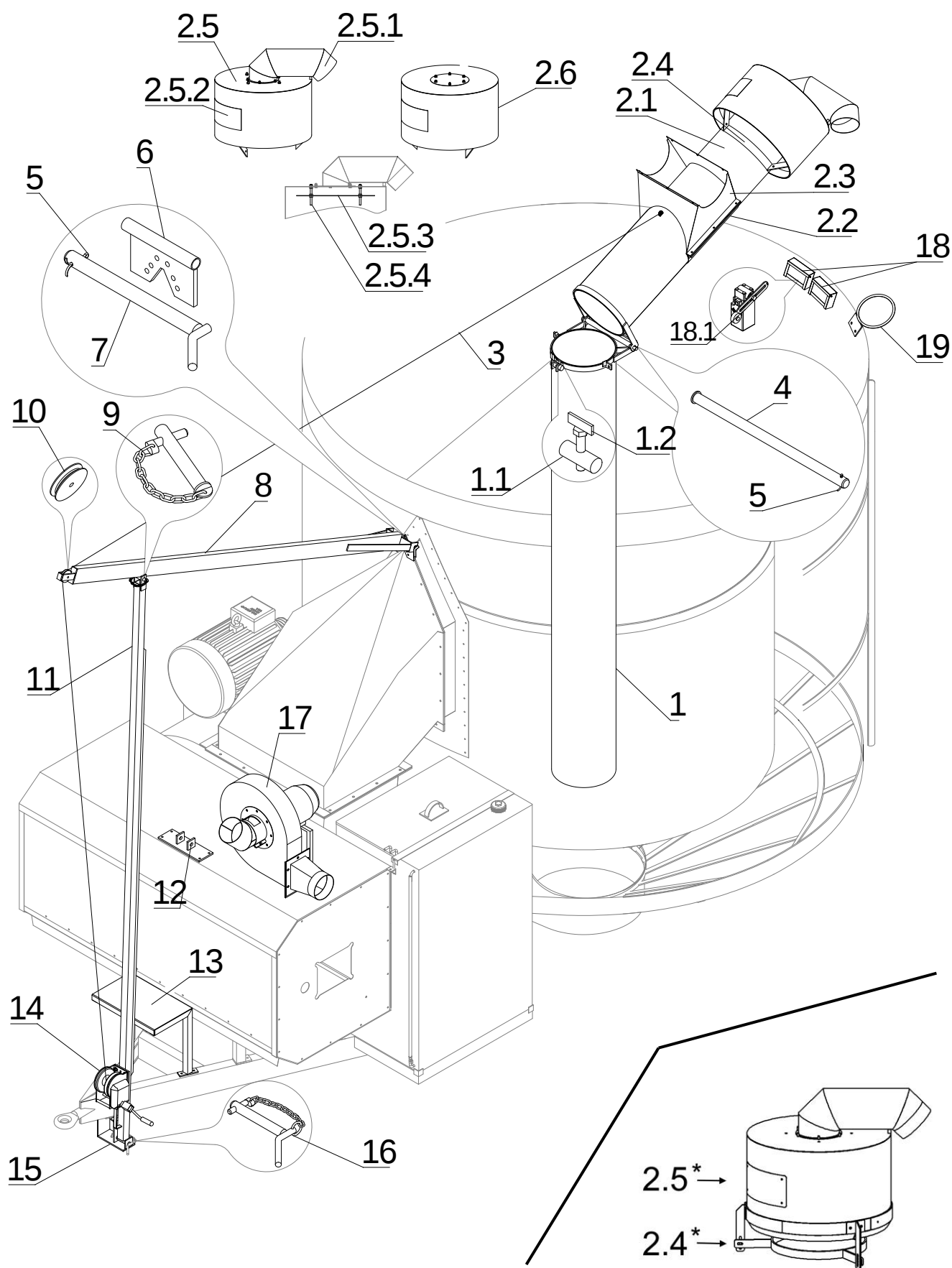


14. SENSORS, SAMPLER AND CLEANER

SENSORS, SAMPLER AND CLEANER - TABLE

Pos	Code	Q.ty	Description
1	60062400	1	Sensor bearer
1.1	09190012	3	Cable gland G ½
1.2	12062405	2	Sensor tube L = 780
1.3	12062406	1	Sensor tube L = 300
1.4	34000031	3	Air temp. sensor probe PT100 with silicone cable
2	60042003	1	Grain sampler
3	13256240	1	Cleaner screen, blank H=630mm
3	14256234	1	Cleaner screen, d.1,5 H=630mm
3	14256235	1	Cleaner screen, d.2 H=630mm
3	14256236	1	Cleaner screen, d.2.5 H=630mm
3	14256237	1	Cleaner screen, d.3 H=630mm
3	14256238	1	Cleaner screen, d.4 H=630mm
3	14256239	1	Cleaner screen, d.5 H=630mm
3	14256240	1	Cleaner screen, d.6 H=630mm
4	60226019	1	Eject cleaner
5	12256244	1	Cleaner flange
6	12226004	1	Cleaner tube
7	12226034	1	Cleaner attack

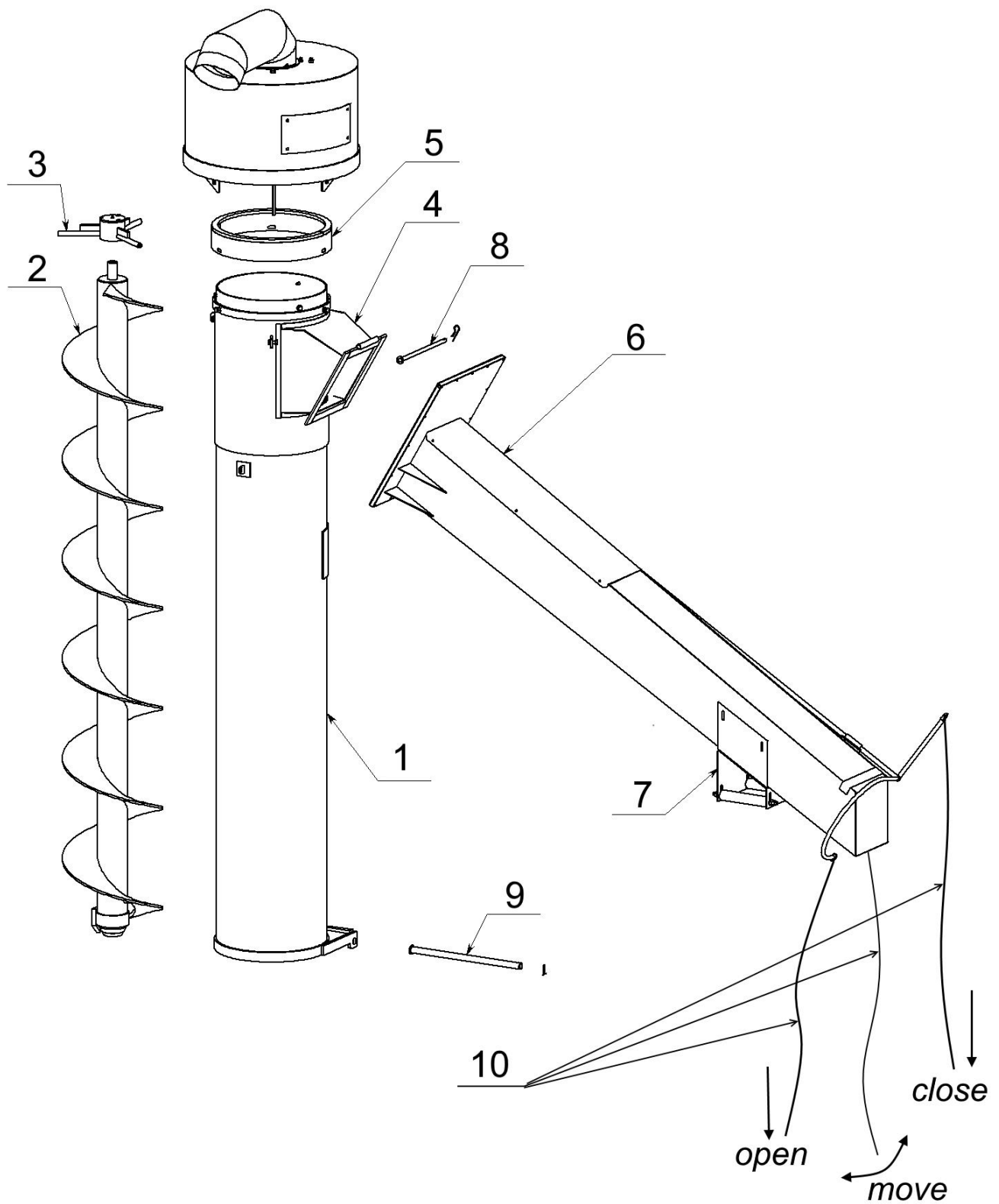
15. INNER CENTRAL TUBE FOR ELECTRIC DISCHARGE



INNER CENTRAL TUBE FOR ELECTRIC DISCHARGE – TABLE

Pos.	Code	Q.ty	Description
1	60225028	1	Central tube lower section d.450 L=3600
1.1	12115315	1	Pin for hinge locking
1.2	60115311	1	Screw for hinge locking
2.1	60226060	1	Central tube upper section L=2400 (for electric discharge)
2.2	60226021	1	Band fixer for discharge outlet ø450/ø300 (for electric discharge)
2.3	60226020	1	Discharge outlet 90° angle ø450/ø300 (for electric discharge)
2.4 *	60350040	1	Support ring for cap
2.5 *	60226029	1	Cap with pipe d.200 mm (dust extraction version)
2.5.1	60226040	1	Steel pipe Ø 200 mm (for cap Ø 700)
2.5.2	13270038	1	Control lid for cap
2.5.3	52270005	1	Adjustment disc internal Ø 560 mm
2.5.4	12060054	4	Threaded rod L=120
2.6 *	60406013	1	Cap closed (later adaptable for dust suction system)
3	38000504	1	Rope d=5mm for winch
4	60406014	1	pin for tipping
5	18601004	5	Split pin d.4 L=50
6	60060006	1	Hinge for upper rod of winch system
7	60063001	1	Top and lower link pins with handle
8	60403002	1	Upper rod of winch system
9	38060001	5	Top link pins with chain and pin
10	28000080	5	Pulley
11	60403001	1	Lower rod of winch system
12	60060007	1	Connecting plaque for winch system rod
13	60403003	1	Footboard for winch system
14	383020AF	1	Winch Goliath AF type 20AF
15	60403010	1	Lower support for winch system
16	38060003	1	Top and lower pins with handle, pin and chain
17		1	Fan – see table “dust extraction fan assembly layout”
18	60066004	1	Auto sensor dryer full
18.1	34500002	2	Empty dryer sensor (Pizzato FR555)
19	60066032	1	Hose support ring d.200 for top rim

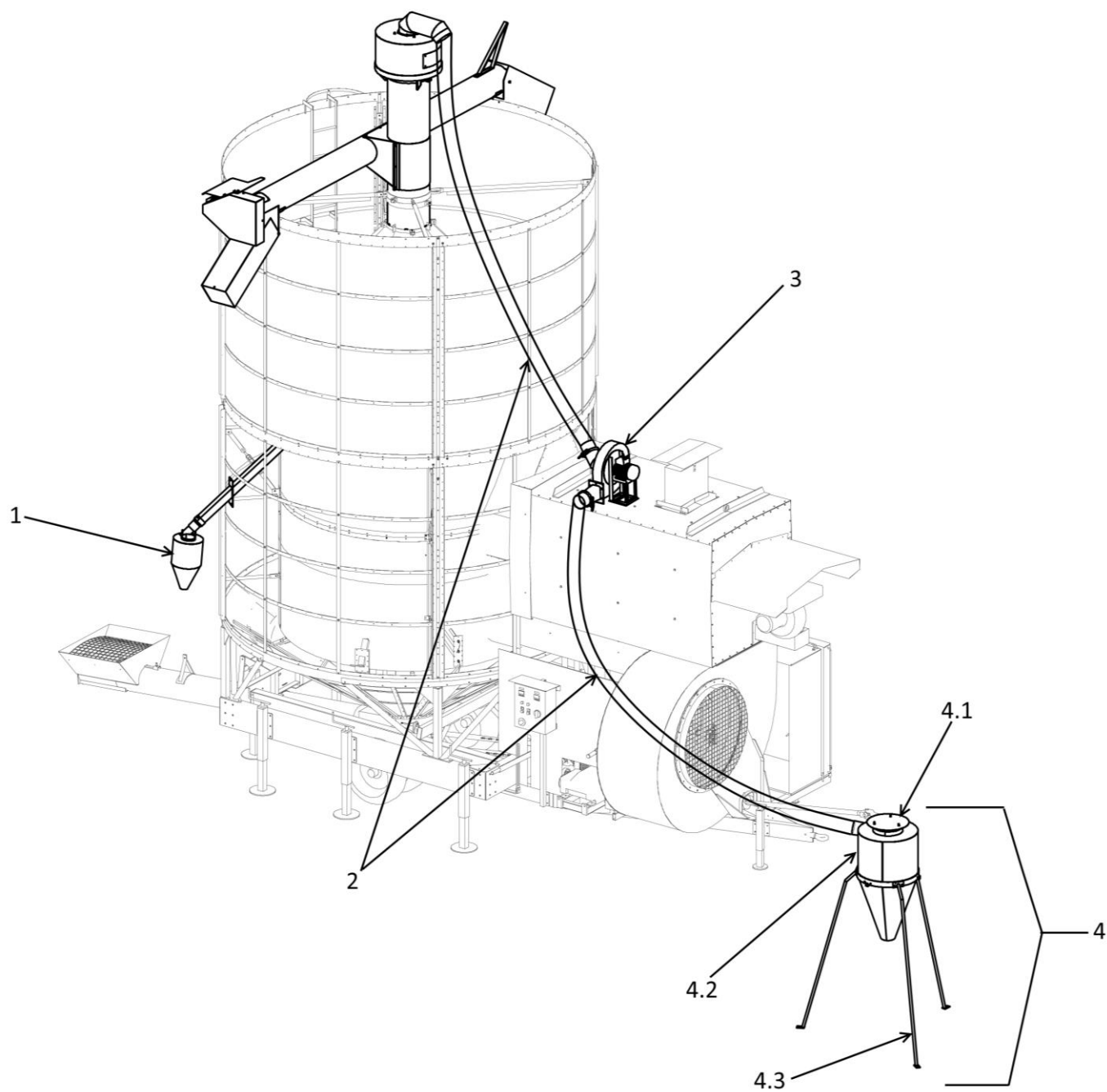
*: changed in 2017.

16. SWIVEL DISCHARGE

SWIVEL DISCHARGE – TABLE

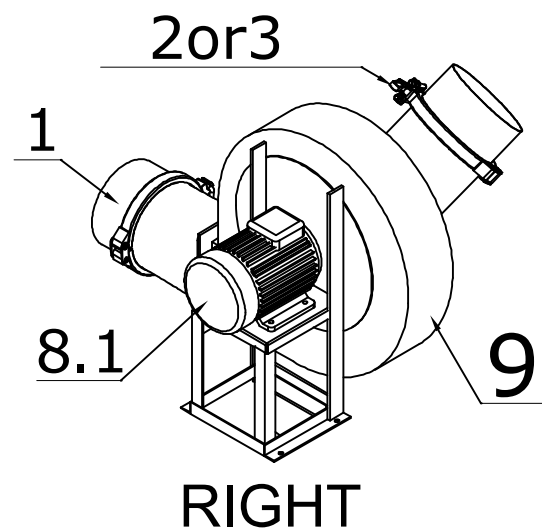
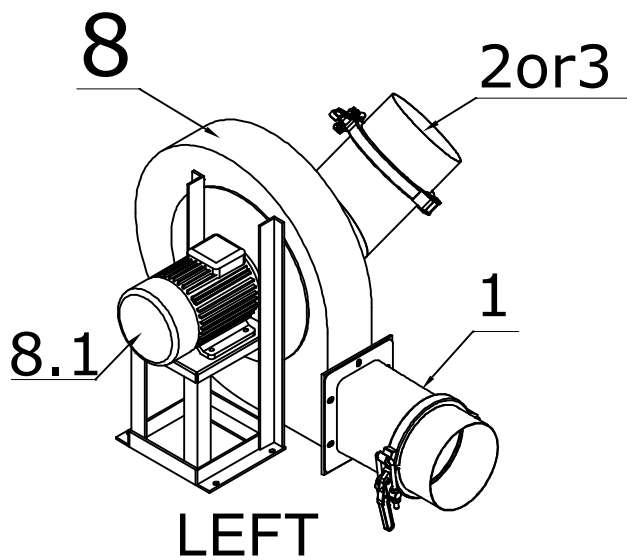
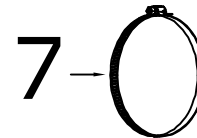
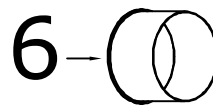
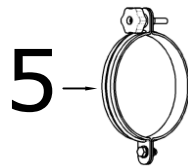
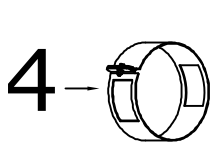
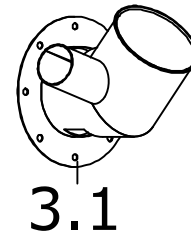
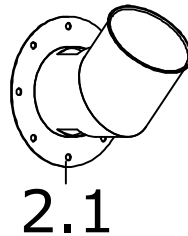
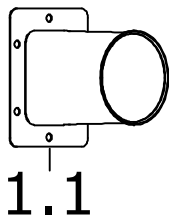
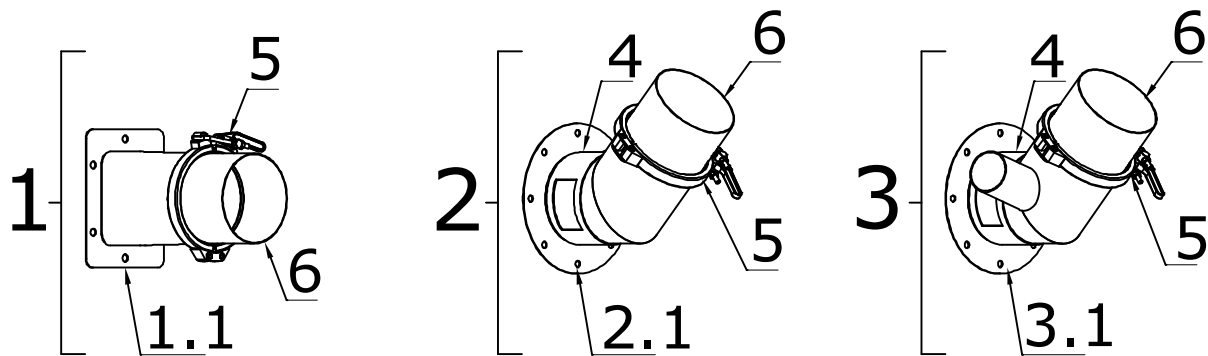
Pos	Code	Q.ty	Description
1	60226006	1	Central tube upper section L=3000
2	-	1	Upper central auger (swivel discharge) L=3000
3	60255500	1	Central auger support complete
4	60226011	1	Discharge valve
5	60226012	1	Ring support for the valve
6	60226023	1	Swivel discharge - chute
7	60226004	1	Rollers
8	60406015	1	Pin for chute connection
9	60406014	1	Pin for swivel discharge complete connection
10	38600004	1 1 1	Open / move / close rope d.4mm

17. PARTS FOR DUST EXTRACTION



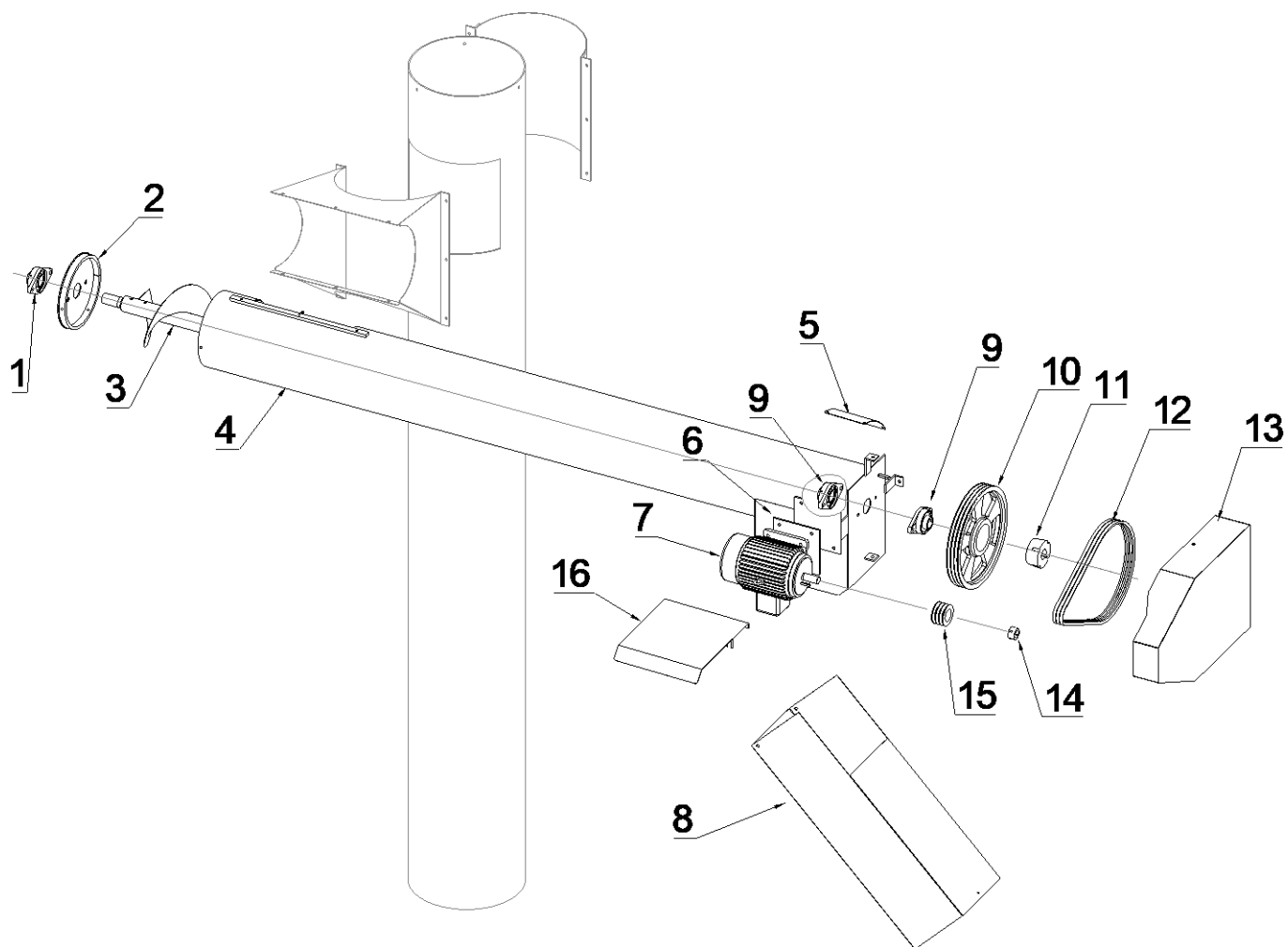
PARTS FOR DUST EXTRACTION – TABLE

Pos	Code	Q.ty	Description
1	60066037	1	Cyclone d.254-320
2	07012201 or 07010201	1	Ø200mm flexi hose SUPERFLEX L=12 mt or Ø200mm flexi hose PVC L=12 mt
3		1	Fan assembly (see table “dust extraction layout”)
4	60066010	1	Cyclone assembly and mounting stand – Ø200 mm
4.1	13066031	1	Cyclone cover
4.2	60066036	1	Cyclone diam. 640 mm tube d.196 mm
4.3	60066011	1	Mounting stand for cyclone

18. DUST EXTRACTION FAN ASSEMBLY LAYOUT

DUST EXTRACTION FAN ASSEMBLY LAYOUT - TABLE

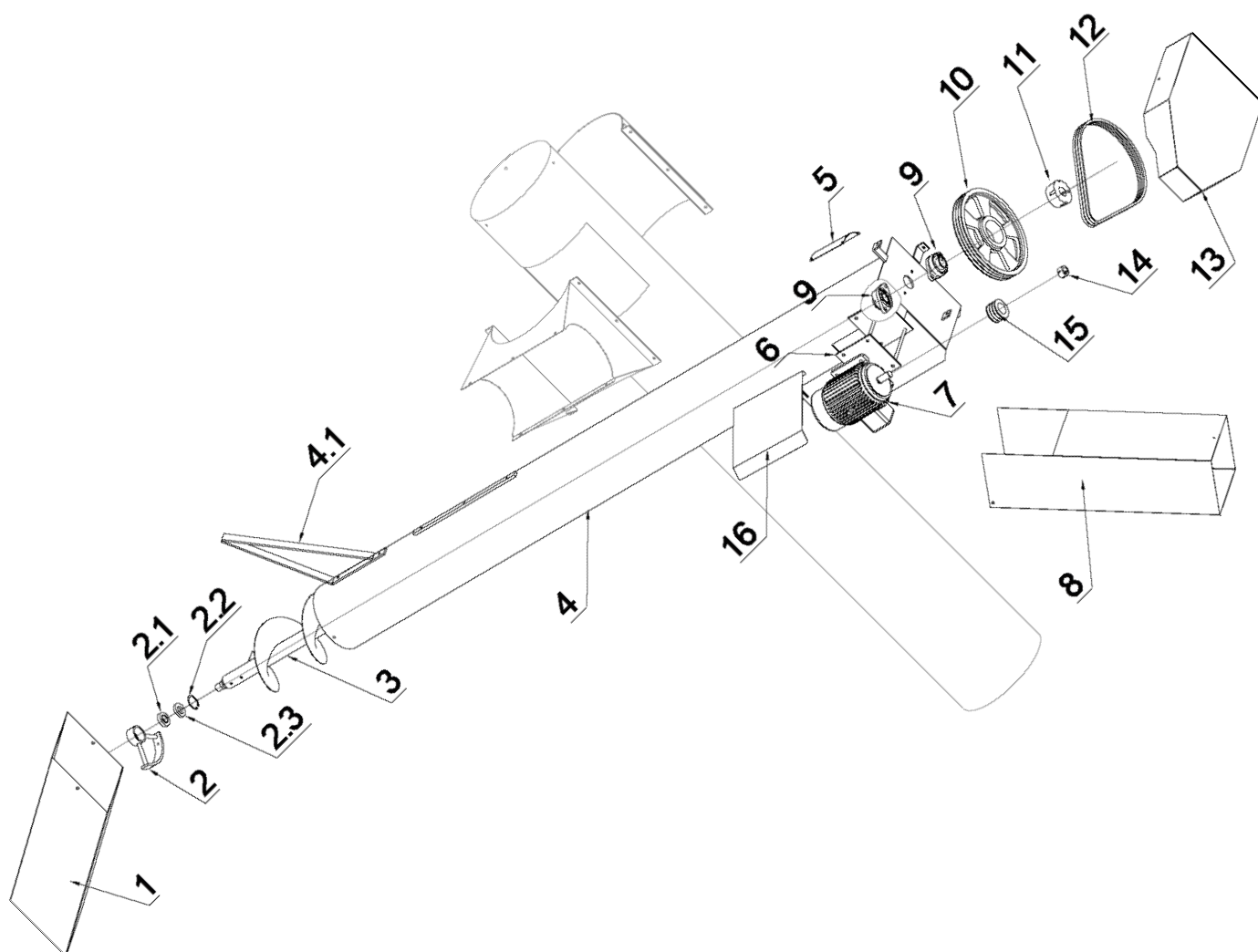
Pos	Code	Q.ty	Description
1	60066072	1	Complete fan outlet (flanged edges) Ø200mm
1.1	60066069	1	Outlet flange with flanged edges Ø200mm
2	60066078	1	Complete fan inlet (flanged edges) with air suction valve Ø200mm
2.1	60066066	1	Inlet flange (flanged edge) Ø200mm
3	60066079	1	Complete fan inlet (flanged edges) with air suction valve, end cleaner pipe connection Ø200mm
3.1	60066067	1	Inlet flange (flanged edge) Ø200mm with cleaner pipe connection
4	13066056	1	Air suction valve Ø200mm
5	60066171	1	Quick-locking hose clamp Ø200mm
6	12066086	1	Pipe-to-Hose-Flange (flanged edge) Ø200mm
7	18060006	1	Stainless Hose Clamp Ø200mm
8	32020351	1	Fan assembly - Left oriented outlet – (complete with three phase motor 1.1 kw)
8.1	43020001	1	Three phase motor 1.1kw B3 380V
9	32020350	1	Fan assembly – Right oriented outlet – (complete with three phase motor 1.1kw)

19. ELECTRIC DISCHARGE AUGER UNILATERAL

ELECTRIC DISCHARGE AUGER UNILATERAL - TABLE

Pos	Code	Q.ty	Description
1	23020208	1	UCFL 208 support
2	60226038	1	head cap
3#	60226010	1	discharge auger d.280 L=2995
4#	12226012	1	outer tube d.300 mm L=2810
5§	13066028	1	Window maintenance
6	12066022	1	plate motor support
7	43040005	1	electric motor 3 kW 4P B3
8	60206024	1	discharge chute for outer tube d.300 mm
9	23020208	1+1	UCFL 208 support, 1 inside + 1 outside
10	28030450	1	V-pulley SPA 450/3
11	28503020 + 20120080	1	taper bush 3020 (d.40) + Parallel key 12x8 L=80
12	26011657	3	belt SPA 1657
13	60206011	1	pulley cover
14	28531610	1	taper bush 1610 (d.28)
15	28030090	1	V-pulley SPA 90/3
16	13206034	1	Motor cover

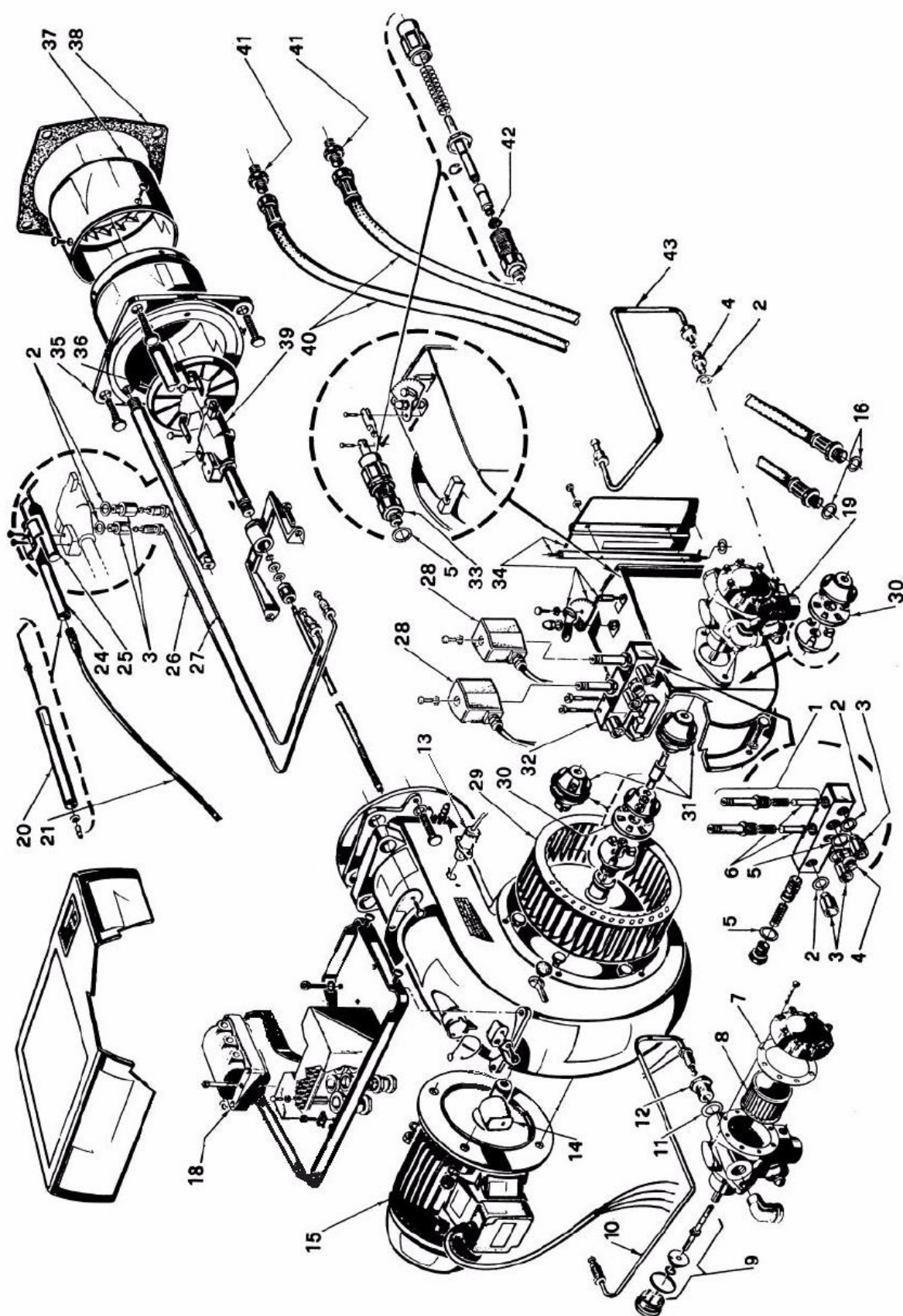
NOTE: Standard auger dimensions shown, custom lengths may be fitted, check machine specification.

20. ELECTRICAL DISCHARGE AUGER BILATERAL

ELECTRICAL DISCHARGE AUGER BILATERAL - TABLE

Pos	Code	Q.ty	Description
1	60206027	1	Secondary discharge chute for outer tube d.250 mm
2	60350064	1	Spiral support of the discharge auger d.300mm
2.1	24006206	1	Needle bearing 6206 2RS
2.2	22010062	1	Seeger d.62
2.3	22100062	1	Oil seal 62-35-10
3	60226008	1	Discharge auger Spiral d.280 L=4500
4#	12226010	1	Outer tube d.300 mm L=4500
4.1	60350065	1	anchorage for rope chute support
5	13066028	1	Window maintenance
6	12066022	1	Plate motor support
7	43040005	1	Electric motor 3 KW 4P B3
8	60206024	1	Discharge chute for outer tube d.300 mm
9	23020208	2	Bearing support UCFL 208
10	28030450	1	Pulley SPA 450/3
11	28503020 + 20120080	1	taper bush 3020 (d.40) + Parallel key 12x8 L=80
12	26011657	3	Belt SPA 1657
13	60206010	1	Belt protection guard
14	28531610	1	Taper bush of motor pulley 1210 (d.28)
15	28030090	1	Motor pulley SPA 90/3
16	13206034	1	Motor cover

NOTE: Standard auger dimensions shown, custom lengths may be fitted, check machine specification.

21. RIELLO BUNER PRESS 4G BIO – 46200007

Riello Burner Press 4G BIO – 46200007 - TABLE

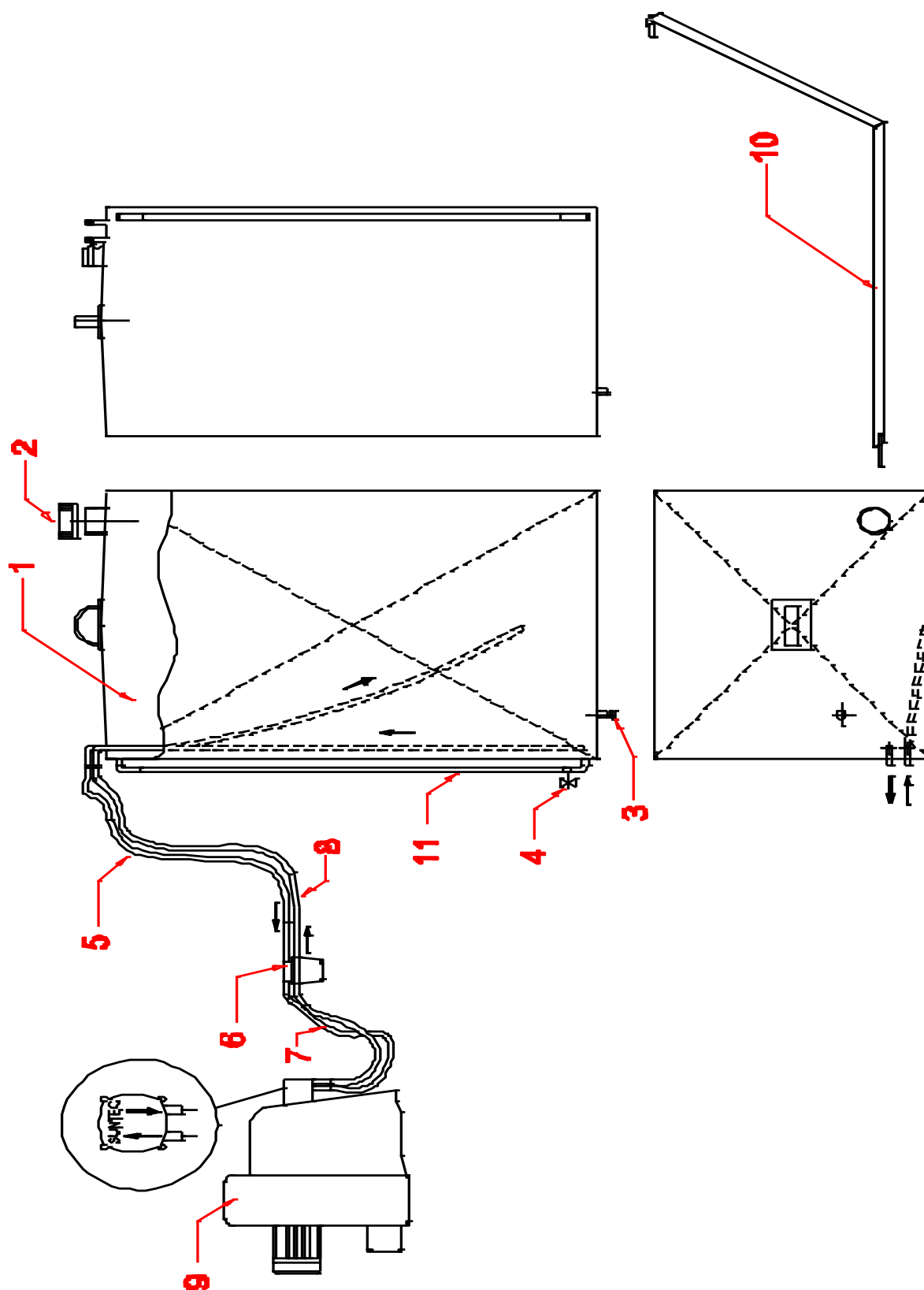
N.	Code	Descrizione	Description	Advised parts
1	3005733	VALVOLA	NEEDLE VALVE	
2	3007077	GUARNIZIONE	SEAL	B
3	3006719	RACCORDO	CONNECTOR	C
4	3006723	RACCORDO	CONNECTOR	C
5	3007079	GUARNIZIONE	SEAL	B
6	3006038	SPIILLO	PIN	
7	20034170	GUARNIZIONE	SEAL	A
8	3006787	FILTRO	FILTER	A
9	3000805	ORGANO DI TENUTA	PUMP SEAL	
10	3006752	TUBO	TUBE	
11	3007081	GUARNIZIONE	SEAL	B
12	3006786	RACCORDO	CONNECTOR	C
13	20024298	FOTORESISTENZA	P.E. CELL	A
14	3003326	VETRINO	VIEWING PORT	
15	3008408	MOTORE	MOTOR	C
16	3007164	GUARNIZIONE	SEAL	B
17				
18	3012159	TRASFORMATORE	TRANSFORMER	B
19	20031716	POMPA	PUMP	C
20	3004843	ISOLATORE	INSULATOR	A
21	3012162	COLLEGAMENTO	H.T. LEAD	A
18				
19				
24	3004842	ELETTRODO	ELECTRODE	A
25	3005490	ELETTRODO DI MASSA	EARTH ELECTRODE	A
26	3006754	TUBO	TUBE	
27	3006755	TUBO	TUBE	
28	3006714	BOBINA	COIL	B
29	3005508	GIRANTE	FAN	C
30	3004821	DISCO ELASTICO	DISC	
31	3000736	GRUPPO GIUNZIONE	DRIVE COUPLING	A
32	3005492	GRUPPO VALVOLE	VALVE ASSEMBLY	B
33	3003701	MARTINETTO	HYDRAULIC JACK	C
34	3000612	GRUPPO SERRANDA	AIR DAMPER ASSEMBLY	
35	3005521	BOCCAGLIO	BLAST TUBE	
36	3005507	ELICA	DIFFUSER DISC	A
37	3005509	IMBUTO FIAMMA	END CONE	B
38	3005744	SCHERMO	FLANGE GASKET	A
39	3005520	PORTASPRUZZO	NOZZLE HOLDER	C
40	20034084	TUBO FLESSIBILE	HOSES	A
41	3009068	RACCORDO	MAMELON	C
42				
43	3006753	TUBO	TUBE	

A: Spare parts for minimum fittings

A+B: Spare parts for basic safety fittings

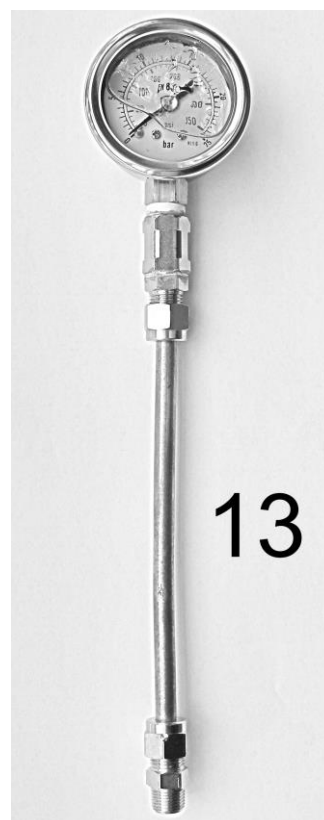
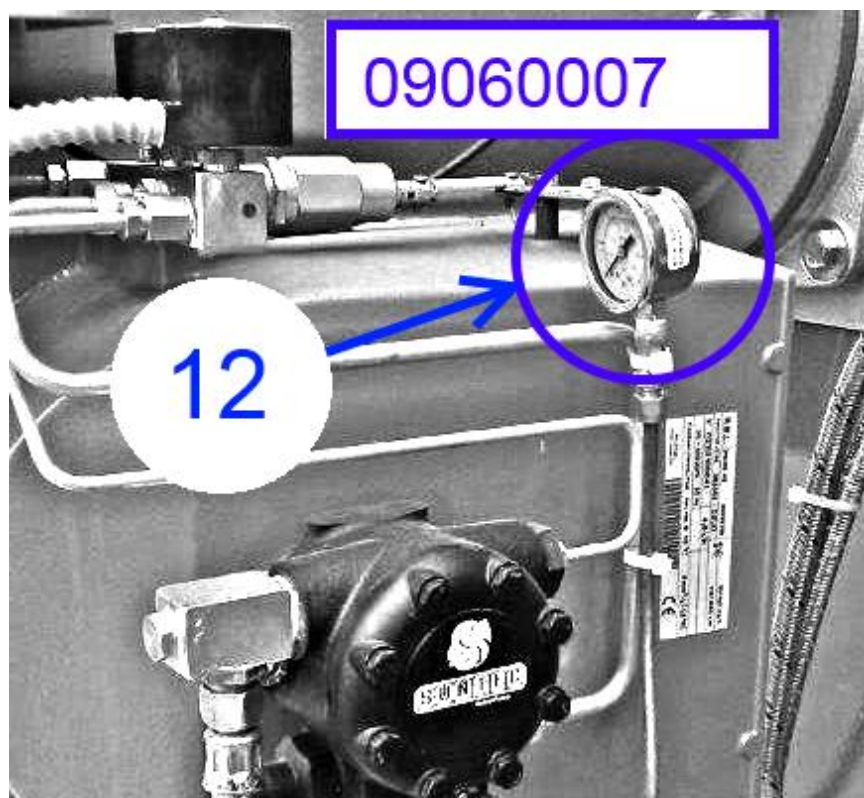
A+B+C: Spare parts for extended safety fittings

22. DIESEL TANK



DIESEL TANK

Pos	Code	Model	Q.ty	Description
1	60258001	00		Fuel tank, complete
2	09060001	00	1	Tank plug
3	09060002	00	1	Discharge plug
4	09060003	00	1	Valve
5	12068706		1	Outward pipe (1° section)
6	09060005	00	1	Diesel filter complete - connection 1/2"
6.1	09060009		1	Pleated stainless steel filtering element
7	12068707		1	Outward pipe (2° section)
8	12068708		1	Return pipe
9	46200007	00	1	Burner RIELLO Press 4G
10	60258003	00	1	Tank Strap
11	07250001	00	1	Tank level indicator
12	09060007	00	1	Pressure gauge for Riello Burner
13	46200105			Burner pressure gauge KIT for 2G -bio
	46200106			Burner pressure gauge KIT for 3G -bio
	46200107			Burner pressure gauge KIT for 4G -bio



23. PIPING DIAGRAM FOR OIL BURNER 3G AND 4G

PIPING DIAGRAM FOR OIL BURNERS Riello 3G and 4G

