



SPARE PARTS MANUAL

ES2700

PTO + MOTOR

Update 01.2017



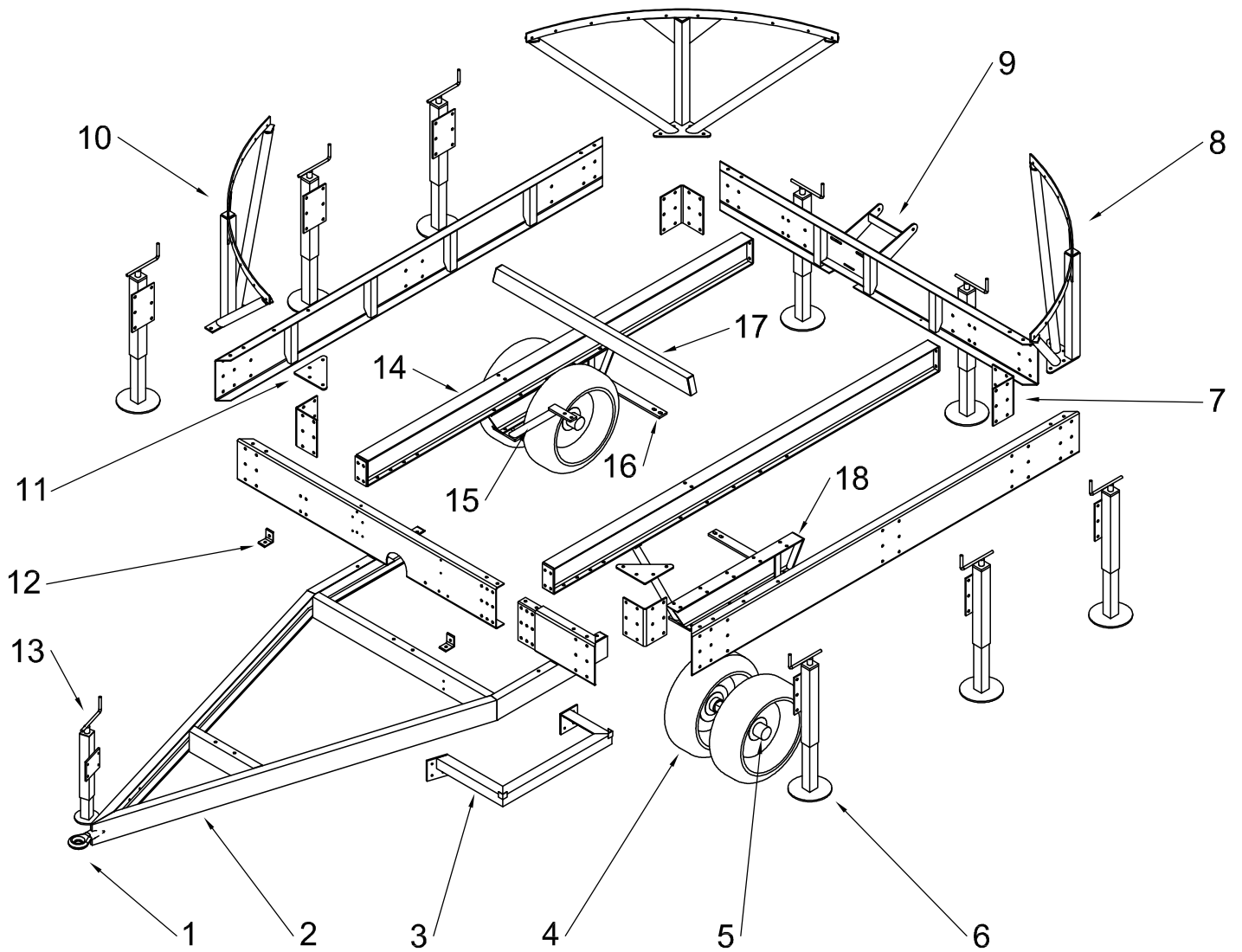
SPARE PARTS

TABLE LIST

ISSUED: 01.2017

Table	Description	Page
01/00	Frame	3 – 4
02/00	Cylinder with extension	5 – 6
03/00	Inner central tube	7 – 8
04/00	Metal sheets for bottom cone	9 – 10
05/00	Petal sheets for plenum cone and plenum chamber	11 – 12
06/00	Plenum cone and plenum chamber	13 – 14
07-A/00	Electric discharge auger unilateral	15 – 16
07-B/00	Electric discharge auger bilateral	17 – 18
08/00	Part for dust extraction	19 – 20
09/00	Dust extraction fan assembly layout	21 – 22
10/00	Fan unit	23 – 24
11/00	Motor unit	25 – 26
12/00	Generator	27 – 28
13/00	Loading auger and trasmission	29 – 30
14/00	Loading auger tube	31 – 32
15/00	Hopper and single loading auger tube	33 – 34
16/00	Heat unit	35 – 36
17/00	Agitator and transmission	37 – 38
18/00	Central auger	39 – 40
19/00	Gearbox t-22a 9.262.214.10	41 – 42
20/00	Riello burner press 4g bio – cod: 46200008	43 - 44
21/00	Diesel tank	45 - 46

FRAME





SPARE PARTS

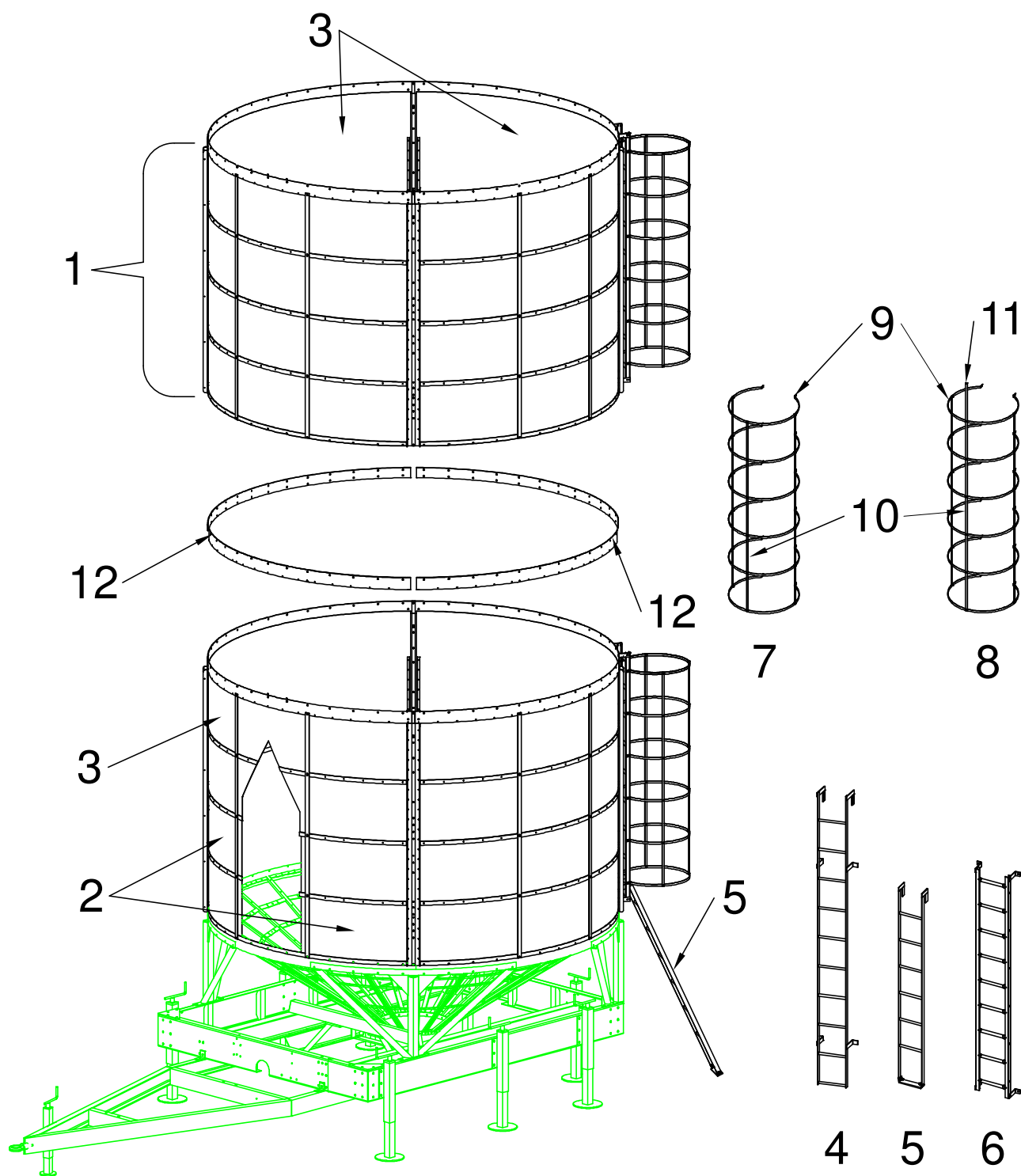
LIST FOR TABLE 01/00

ISSUED: 01.2017

FRAME

Pos	Code	Q.ty	Description
1	38100002	1	Swivel hitch drawbar
2	60350003	1	Drawbar
2.1	60270015	1	Drawbar PTO+M+ support generator
3	60270014	1	Tank support
3.1	60270017	1	Tank support PTO+M
4	50700225	4	Wheel
5	50000400	2	Axle
6	60350002	8	Adjustable jack 80x80x600
7	52351004	4	Angle shaped junction plate
8	60350030	2	Back cone support
9	60409004	1	Loading auger support
10	60350028	1	Front cone support, left side
10.1	60350031	1	Front cone support, right side (not show on draw)
11	52351007	2	Frame junction plate
12	12351001	2	Frame junction angle shaped
13	60350034	1	Adjustable jack 70x70x500
14	60400013	2	Axle support
15	60400033	2	Reinforcement for axle
16	12220019	2	Reinforcement for axle
17	60220006	1	Reinforcement for axle
18	60220008	2	Axle support

CYLINDER WITH EXTENSION





SPARE PARTS

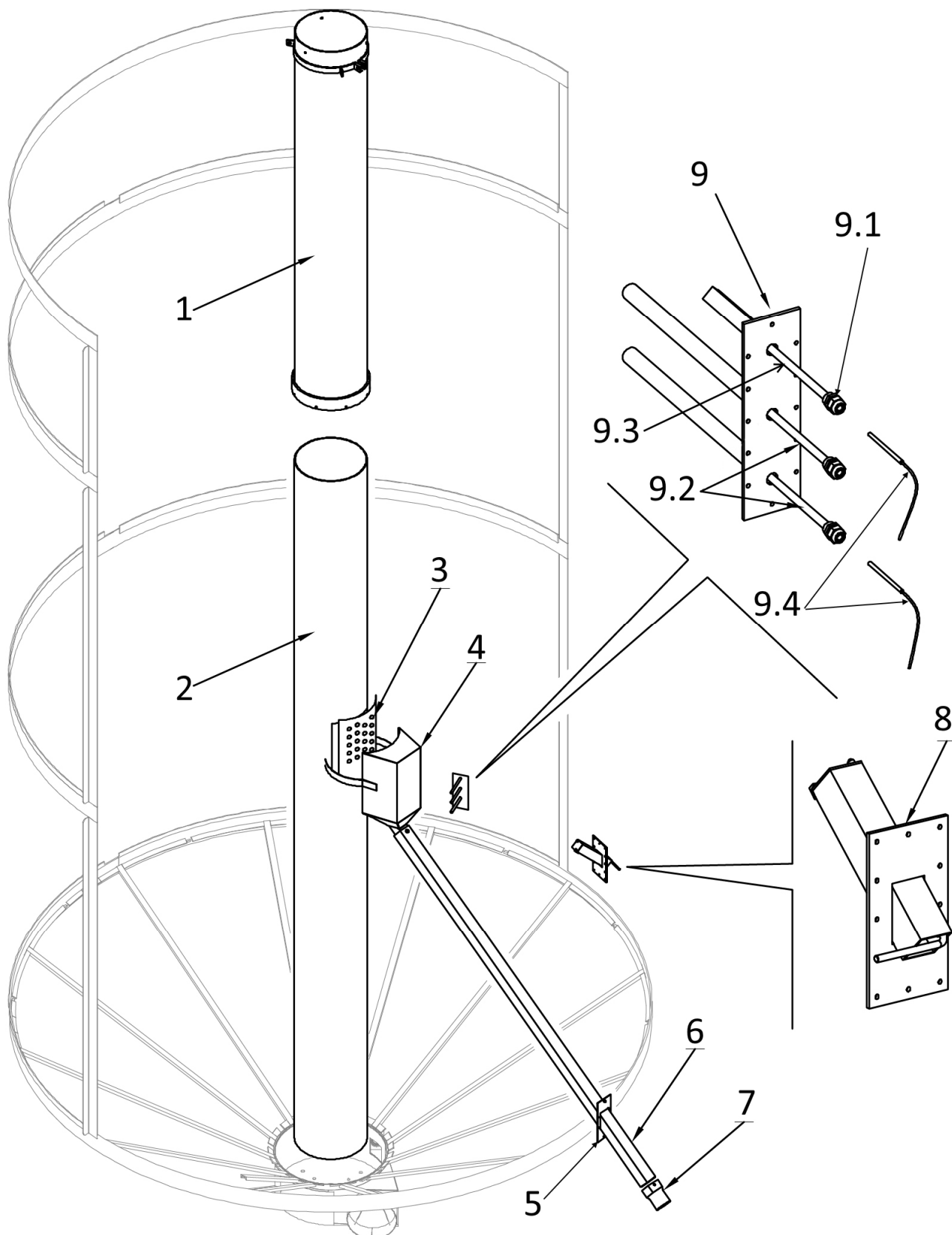
LIST FOR TABLE 02/00

ISSUED: 01.2017

CYLINDER WITH EXTENSION

Pos	Code	Q.ty	Description
1	60272001+ 60272002	1 + 1	First row panels+ Second row panels
2	14352002	2	Perforated sheet metal
3	14352001	1	Perforated sheet metal
4	60276001	1	Ladder inner top
5	60350074	1	Ladder outer lower mobile
6	60350071	2	Ladder outer fixed
7	60350072	1	Ladder protection, top
8	60350073	1	Ladder protection, lower
9	13110100	12	Ladder hoops
10	13270035	6	Ladder, hoop connecting bars L= 2154
11	13276000	3	Ladder, hoop connecting bars L= 500
12	12351010	4	Calendered plate for connection between two panels

INNER CENTRAL TUBE





SPARE PARTS

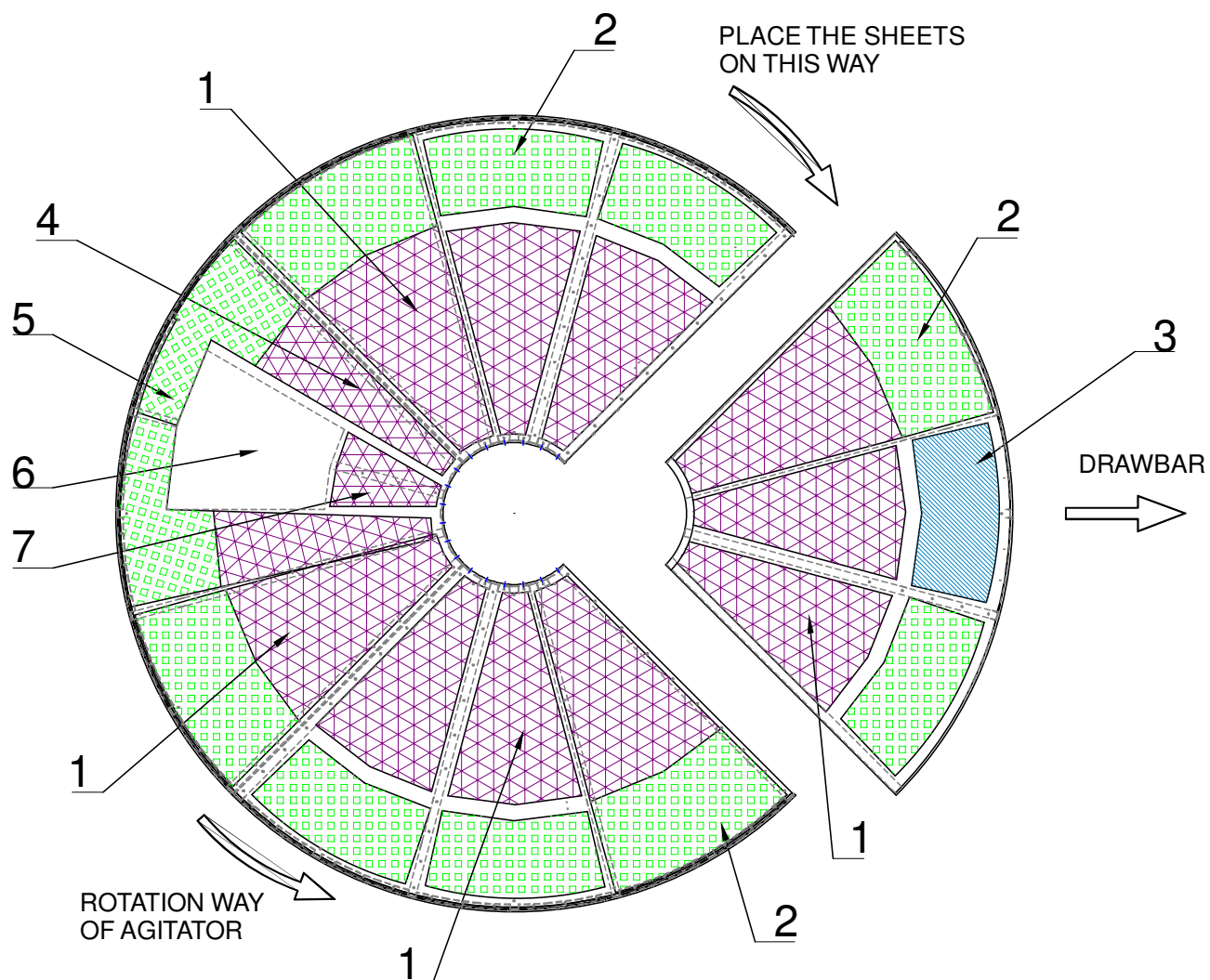
LIST FOR TABLE 03/00

ISSUED: 01.2017

INNER CENTRAL TUBE

Pos	Code	Q.ty	Description
1	60270010	1	Central tube upper section (for dust extractor version)
2	60355032	1	Central tube lower section
3	13256240	1	Cleaner screen, blank H=630mm
3	14256234	1	Cleaner screen, d.1,5 H=630mm
3	14256235	1	Cleaner screen, d.2 H=630mm
3	14256236	1	Cleaner screen, d.2.5 H=630mm
3	14256237	1	Cleaner screen, d.3 H=630mm
3	14256238	1	Cleaner screen, d.4 H=630mm
3	14256239	1	Cleaner screen, d.5 H=630mm
3	14256240	1	Cleaner screen, d.6 H=630mm
4	60226019	1	Eject cleaner
5	12256244	1	Cleaner flange
6	12226004	1	Cleaner tube
7	12226034	1	Cleaner attack
8	60062500	1	Grain sampler
9	60062400	1	Sensor bearer
9.1	09190012	3	Cable gland G ½
9.2	12062405	2	Sensor tube L = 780
9.3	12062406	1	Sensor tube L = 300
9.4	34000031	3	Air temp. sensor PT100 with silicone cable

METAL SHEETS FOR BOTTOM CONE





SPARE PARTS

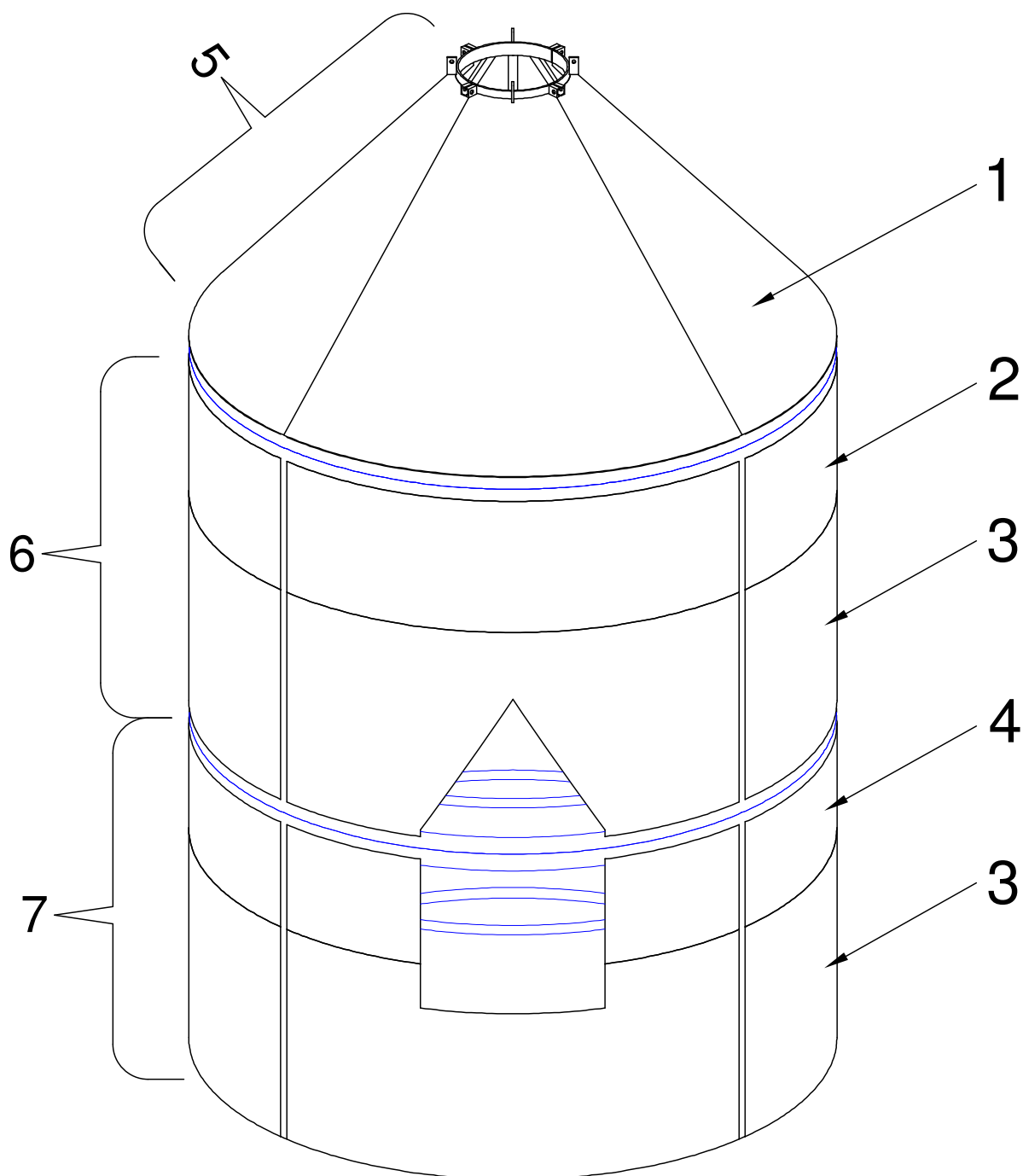
LIST FOR TABLE 04/00

ISSUED: 01.2017

METAL SHEETS FOR BOTTOM CONE

Pos	Code	Q.ty	Description
1	13401001	10	blank sheet
2	14401002	9	perforated sheet
3	13401003	1	blank sheet, over the drawbar
4	13221009	2	blank sheet, next to the door
5	14401002	2	perforated sheet, over the door, cut to fit
6	13251166	1	Door
7	13401001	1	blank sheet, under the door, cut to fit

METAL SHEETS FOR PLENUM CONE AND PLENUM CHAMBER





SPARE PARTS

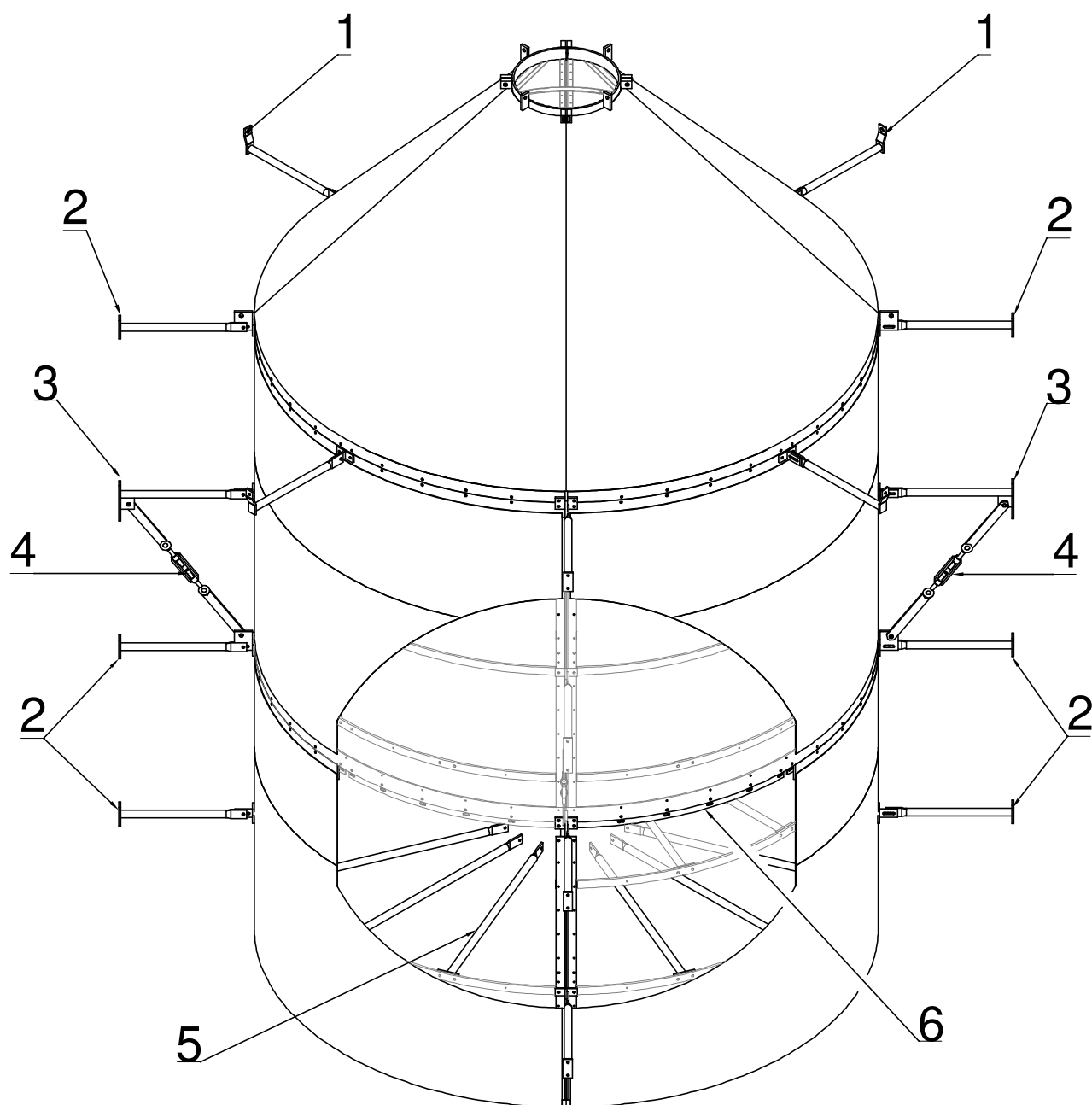
LIST FOR TABLE 05/00

ISSUED: 01.2017

METAL SHEETS FOR PLENUM CONE AND PLENUM CHAMBER

Pos	Code	Q.ty	Description
1	14224004	8	Perforated sheet for plenum cone
2	14354004	4	Upper perforated sheet for plenum chamber
3	14354005	8	Lower perforated sheet for plenum chamber
4	14354002	4	Lower perforated sheet for plenum chamber
5	60224008	1	Plenum cone
6	60274017	1	Upper plenum chamber
7	60274018	1	Inferior plenum chamber

PLENUM CONE AND PLENUM CHAMBER





SPARE PARTS

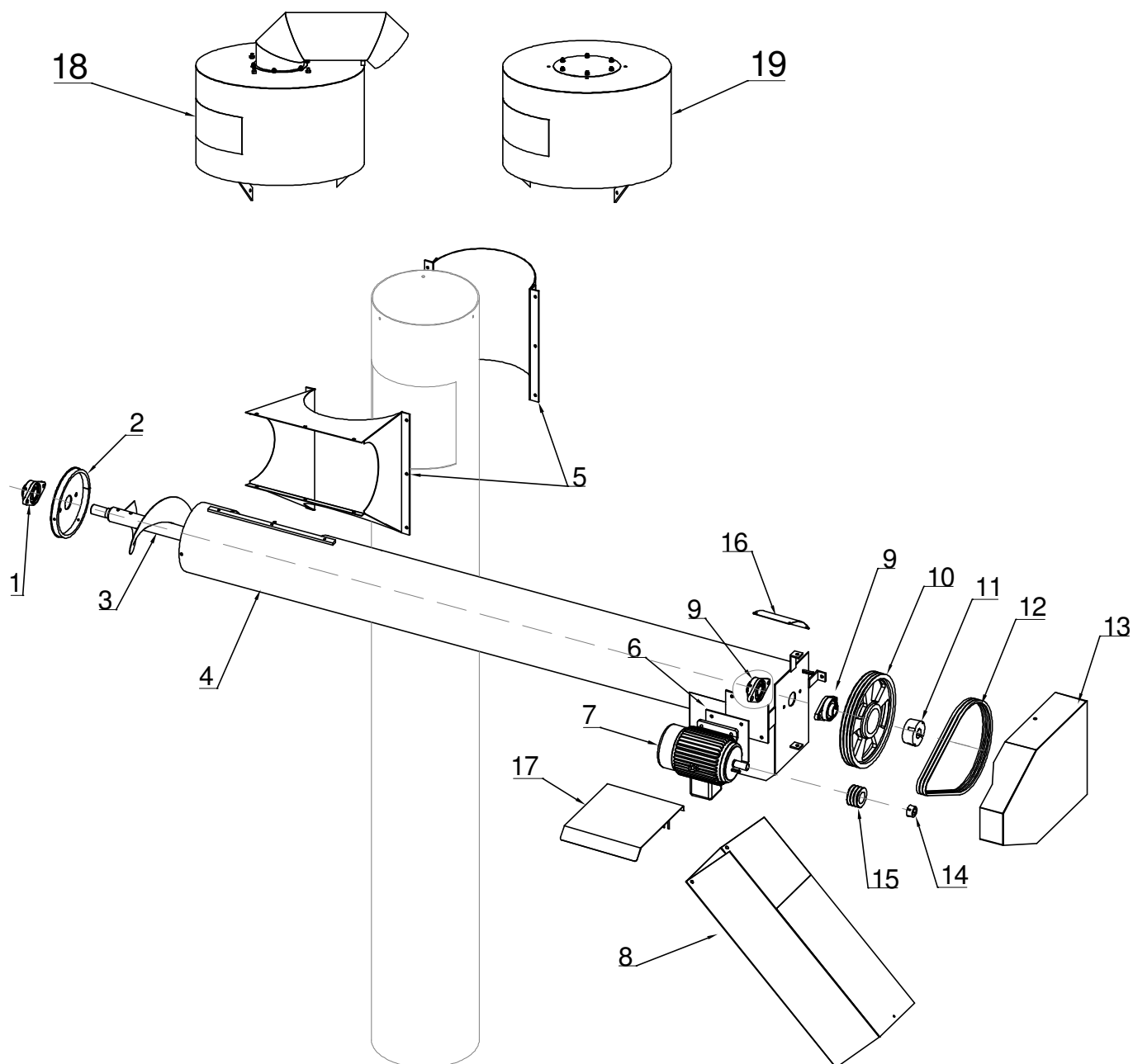
LIST FOR TABLE 06/00

ISSUED: 01.2017

PLENUM CONE AND PLENUM CHAMBER

Pos	Code	Q.ty	Description
1	60274005	4	Brace
2	60355007	12	Brace
3	60274004	4	Brace
4	60274006	4	Brace support
5	60254003	54	Interior brace
6	12351014	16	Semi - ring of union

ELECTRICAL DISCHARGE AUGER UNILATERAL





SPARE PARTS

LIST FOR TABLE **07-A/00**

ISSUED: **01.2017**

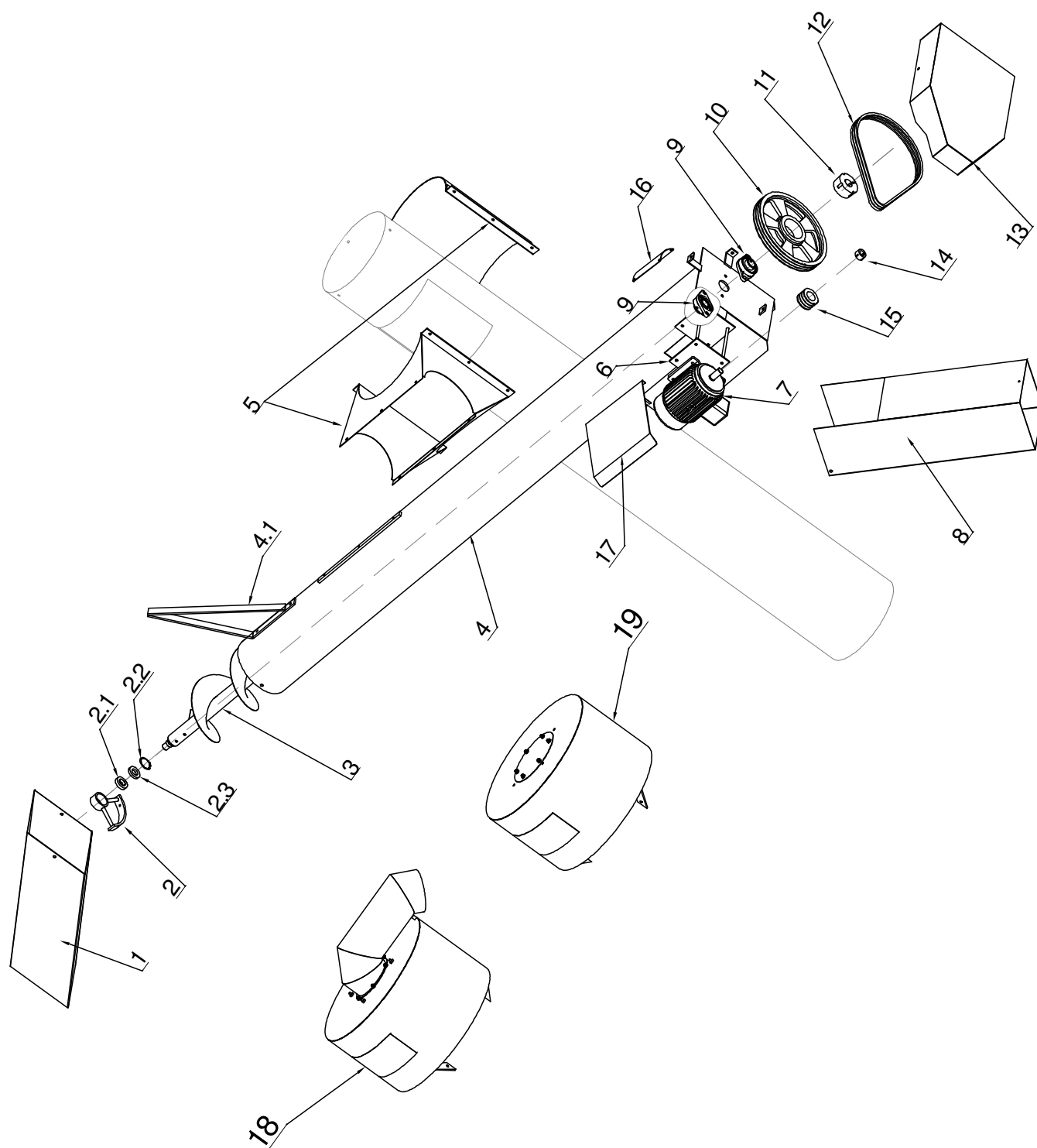
ELECTRICAL DISCHARGE AUGER UNILATERAL

Pos	Code	Q.ty	Description
1	23020208	1	UCFL 208 support
2	60226038	1	head cap
3#	60226010	1	discharge auger d.280 L=2995
4#	12226012	1	outer tube d.300 mm L=2810
5§	60226035	1	discharge outlet 90° angle ø450/ø300
6	12066022	1	plate motor support
7	43040005	1	electric motor 3 kW 4P B3
8	60206024	1	discharge chute for outer tube d.300 mm
9	23020208	1+1	UCFL 208 support, 1 inside + 1 outside
10	28030450	1	V-pulley SPA 450/3
11	28503020	1	taper bush 3020 (d.40)
12	26011657	3	belt SPA 1657
13	60206011	1	pulley cover
14	28531610	1	taper bush 1610 (d.28)
15	28030090	1	V-pulley SPA 90/3
16	13066028	1	Window maintenance
17	13206034	1	Motor cover
18	60226029	1	Cap with pipe D.200
19	60406013	1	Cap close (suitable for dust suction system)

NOTE: Standard auger dimensions shown, custom lengths may be fitted, check machine specification.

§ NOTE: Standard discharge auger angled upward, allowing the vertical to fold inside dryer, options including dust extractor and extended augers use the 90deg angle version.

ELECTRICAL DISCHARGE AUGER BILATERAL





SPARE PARTS

LIST FOR TABLE 07-B/00

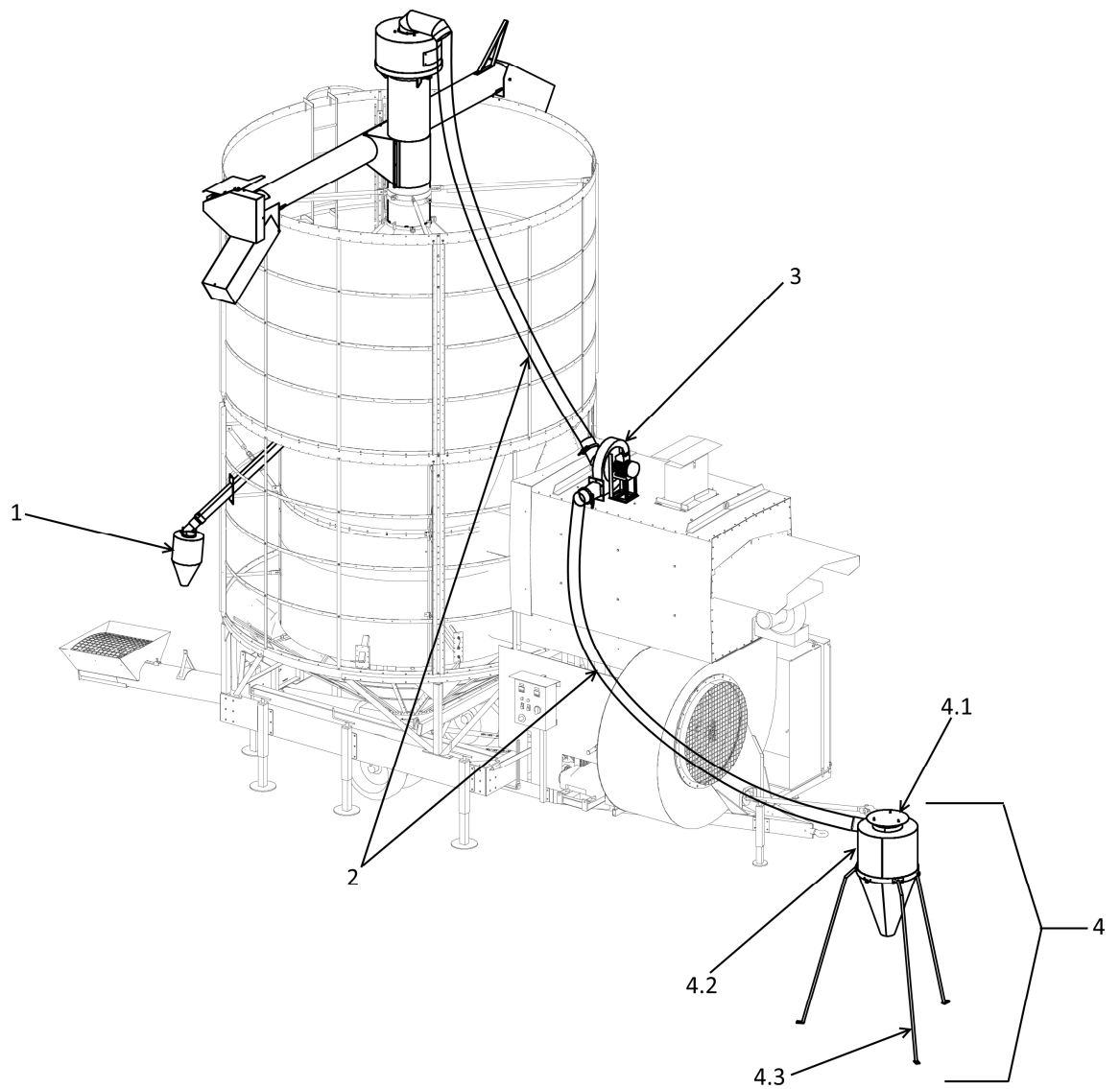
ISSUED: 01.2017

ELECTRICAL DISCHARGE AUGER BILATERAL

Pos	Code	Q.ty	Description
1	60206027	1	Secondary discharge chute for outer tube d.250 mm
2	60350064	1	Spiral support of the discharge auger d.300mm
2.1	24006206	1	Needle bearing 6206 2RS
2.2	22010062	1	Seeger d.62
2.3	22100062	1	Oil seal 62-35-10
3	60226008	1	Discharge auger Spiral d.280 L=4500
4#	12226010	1	Outer tube d.300 mm L=4500
4.1	60350065	1	anchorage for rope chute support
5	60226035	1	discharge outlet 90° angle ø450/ø300
6	12066022	1	Plate motor support
7	43040005	1	Electric motor 3 KW 4P B3
8	60206024	1	Discharge chute for outer tube d.300 mm
9	23020208	2	Bearing support UCFL 208
10	28030450	1	Pulley SPA 450/3
11	28503020	1	Taper bush 3020 (d.40)
12	26011657	3	Belt SPA 1657
13	60206010	1	Belt protection guard
14	28531610	1	Taper bush of motor pulley 1210 (d.28)
15	28030090	1	Motor pulley SPA 90/3
16	13066028	1	Window maintenance
17	13206034	1	Motor cover
18	60226029	1	Cap with pipe D.200
19	60406013	1	Cap close (suitable for dust suction system)

NOTE: Standard auger dimensions shown, custom lengths may be fitted, check machine specification.

PARTS FOR DUST EXTRACTION





SPARE PARTS

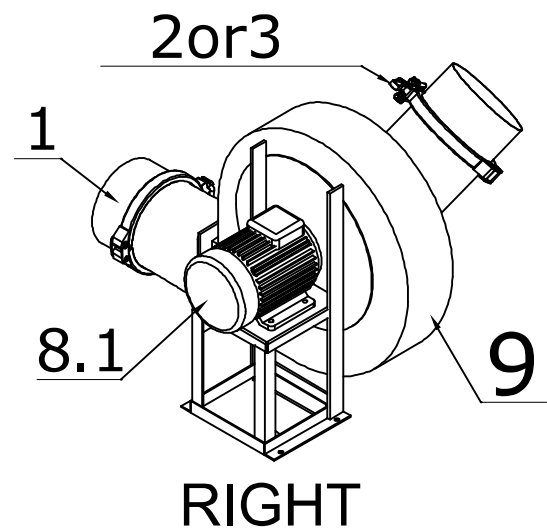
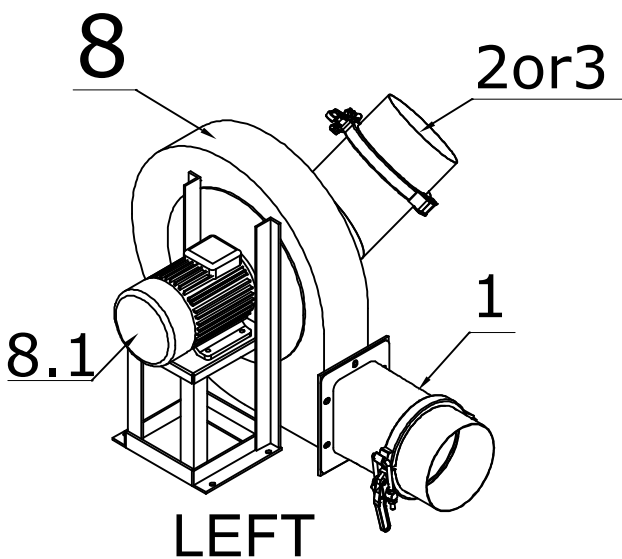
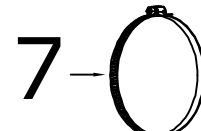
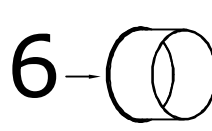
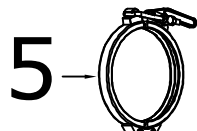
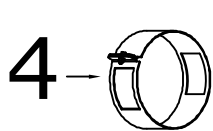
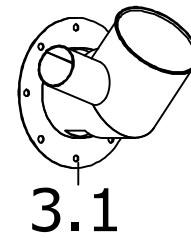
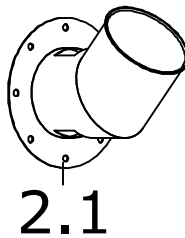
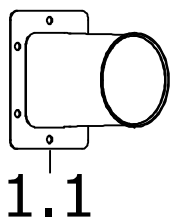
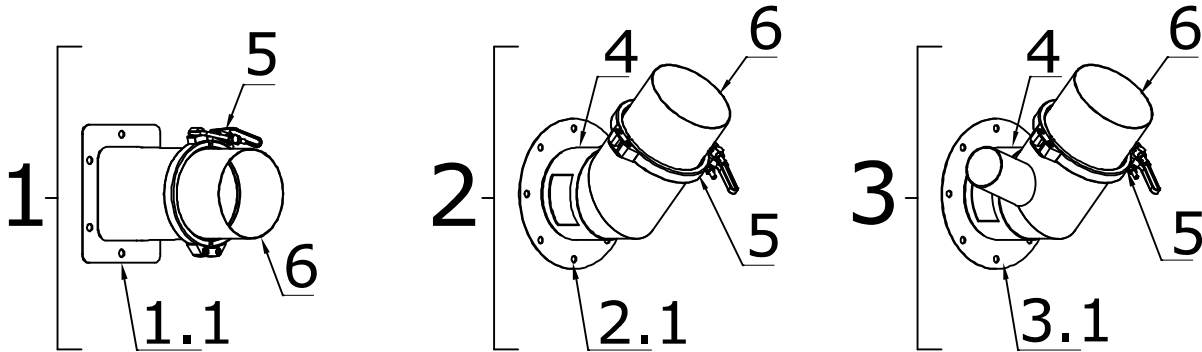
TABLE 08/00

ISSUED: 01.2017

PARTS FOR DUST EXTRACTION

Pos	Code	Q.ty	Description
1	60066037	1	Cyclone d.254-320
2	07012201 or 07010201	1	Ø200mm flexi hose SUPERFLEX L=12mt or Ø200mm flexi hose PVC L=12mt
3		1	Fan assembly (see table dust extraction layout)
4	60066010	1	Cyclone assembly and mounting stand – Ø200 mm
4.1	13066031	1	Cyclone cover
4.2	60066036	1	Cyclone diam. 640 mm tube d.196 mm
4.3	60066011	1	Mounting stand for cyclone

DUST EXTRACTION FAN ASSEMBLY LAYOUT





SPARE PARTS

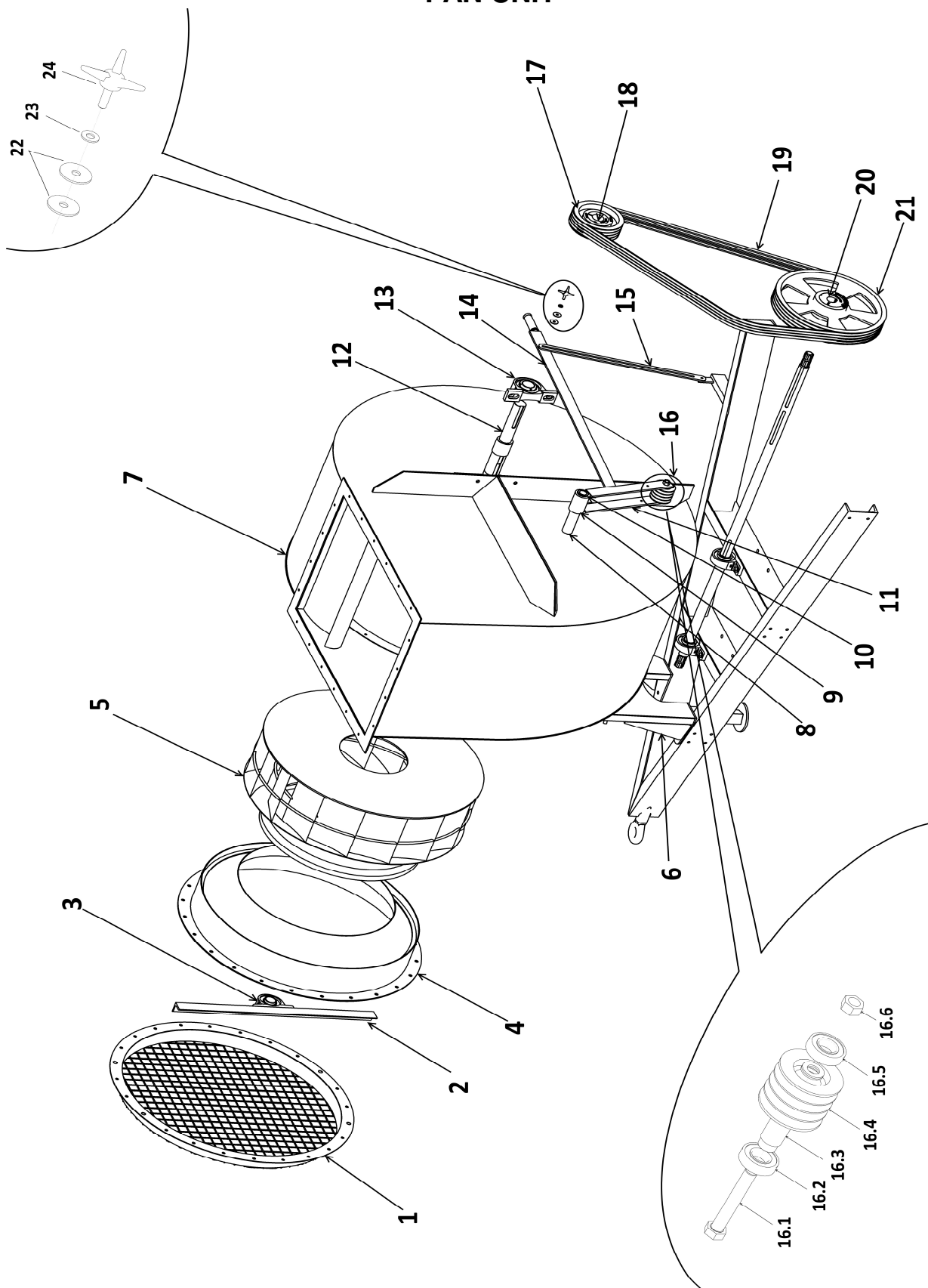
TABLE 09/00

ISSUED: 01.2017

DUST EXTRACTION FAN ASSEMBLY LAYOUT

Pos	Code	Q.ty	Description
1	60066072	1	Complete fan outlet (flanged edges) Ø200mm
1.1	60066069	1	Outlet flange with flanged edges Ø200mm
2	60066078	1	Complete fan inlet (flanged edges) with air suction valve Ø200mm
2.1	6006066	1	Inlet flange (flanged edge) Ø200mm
3	60066079	1	Complete fan inlet (flanged edges) with air suction valve, end cleaner pipe connection Ø200mm
3.1	60066067	1	Inlet flange (flanged edge) Ø200mm with cleaner pipe connection
4	13066056	1	Air suction valve Ø200mm
5	18060025	1	Quick-locking hose clamp Ø200mm
6	12066086	1	Pipe-to-Hose-Flange (flanged edge) Ø200mm
7	18060006	1	Stainless Hose Clamp Ø200mm
8	32020351	1	Fan assembly - Left oriented outlet – (complete with three phase motor 1.1 kw)
8.1	43020001	1	Three phase motor 1.1kw B3 380V
9	32020350	1	Fan assembly – Right oriented outlet – (complete with three phase motor 1.1kw)

FAN UNIT





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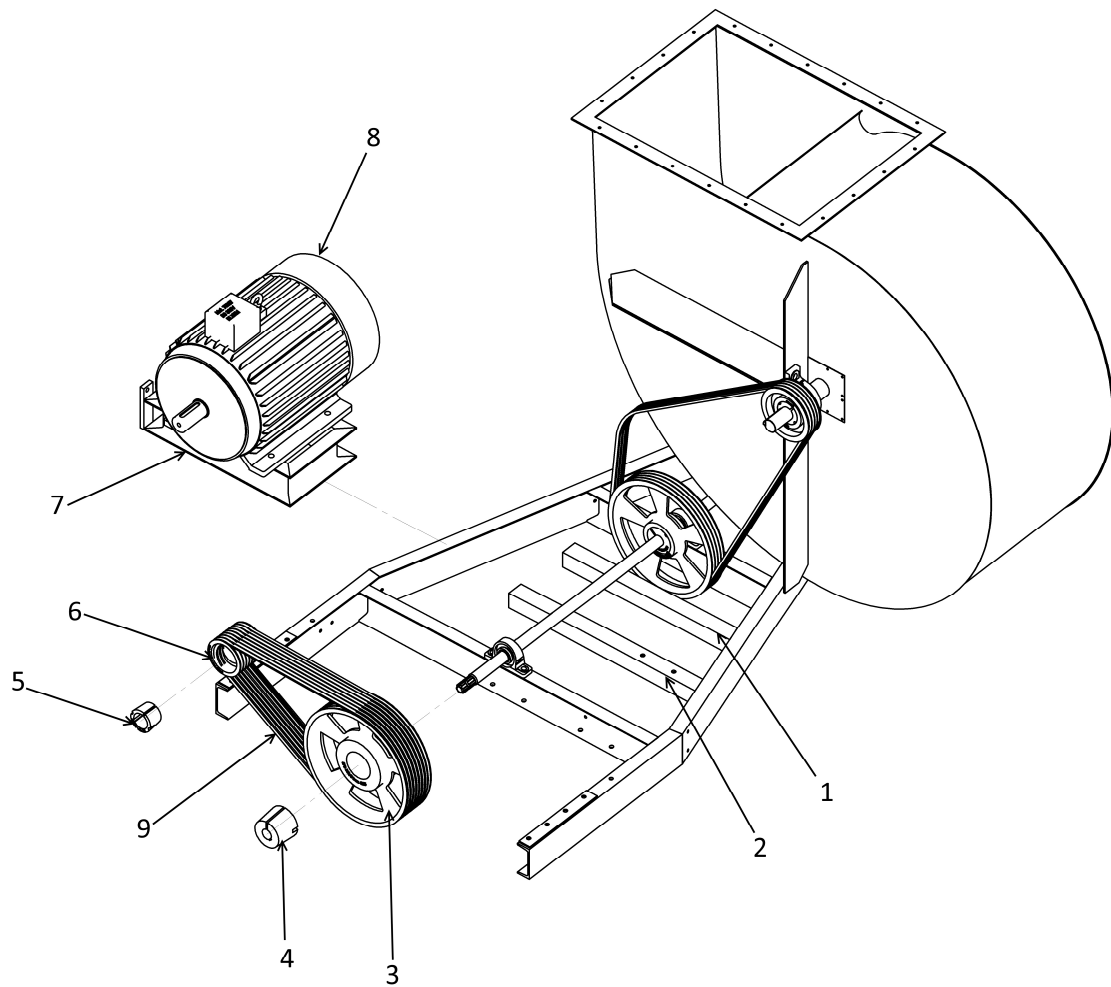
LIST FOR TABLE 10/00

ISSUED: 01.2017

FAN UNIT

Pos	Code	Q.ty	Description
1	60277039	1	RL 1120 protection
2	12257291	1	Support for UKP 211
3	23050211	1	UKP 211 support + H 2311 D.50
4	32011122	1	Mouthpiece
5	32011121	1	Impeller
6	60277030	1	RL 1120 support
7	32011123	1	Fan body – RL 1120
8	12278029	1	Support for lever
9	12278028	1	Lever fulcrum
10	22011050	1	Seeger d.50
11	12278027	2	Support for belt tightener pulley
12	54258029	1	Fan shaft
13	23040213	1	UKP 213 support+HT2 high temperature
14	12278026	1	Lever
15	52258035	1	Adjusting rod
16	60278012	1	Belt tightener pulley (complete)
16.1	18012013	1	Bolt M20x130
16.2	24006206	1	Bearing 6206 2RS
16.3	54068012	1	Spacer custom-made
16.4	54068011	1	Pulley SPB-100-4
16.5	24006206	1	Bearing 6206 2RS
16.6	18100020	1	Nut M20
17	28140250	1	Pulley SPB-250-4
18	28523020	1	Taper bush 3020 D.60
19	26033870	4	Belt SPB 3870
20	28140560	1	Pulley SPB-560-4
21	28513535	1	Taper bush 3535 D.50
22	18501140	2	Washer for M10
23	18500010	1	Washer for M10
24	16500001	1	Handwheel M10

MOTOR UNIT





SPARE PARTS

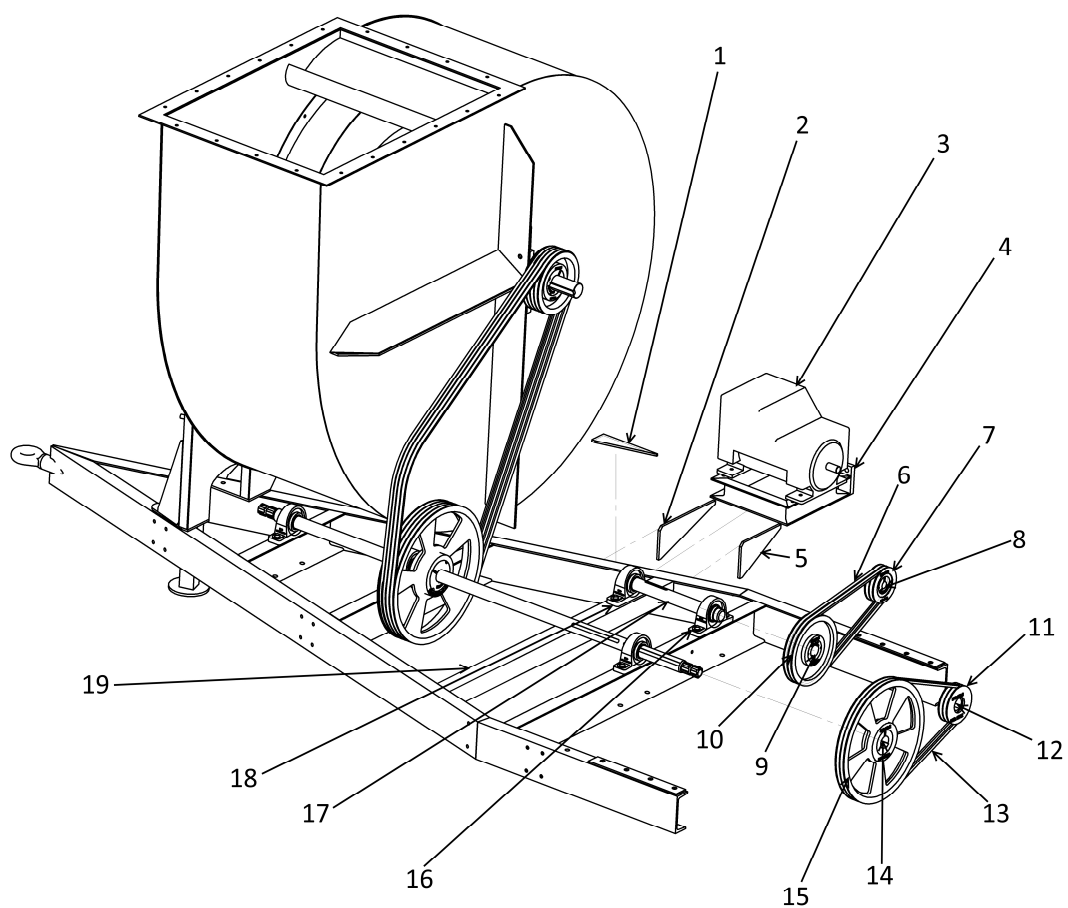
TABLE 11/00

ISSUED: 01.2017

MOTOR UNIT

Pos	Code	Q.ty	Description
1	12270029	1	Angular 80x80x8
2	12270020	1	Angular 80x80x8
3	28180560	1	Pulley SPB-560-8
4	28504545	1	Taper bush 4545 D.50
5	28593020	1	Taper bush 3020 D.75
6	28180170	1	Pulley SPB-170-8
7	60270015	1	Support for motor 75 KW
8	43040023	1	Motor 75 KW
9	26023650	8	Belt SPB 2650

GENERATOR





SPARE PARTS

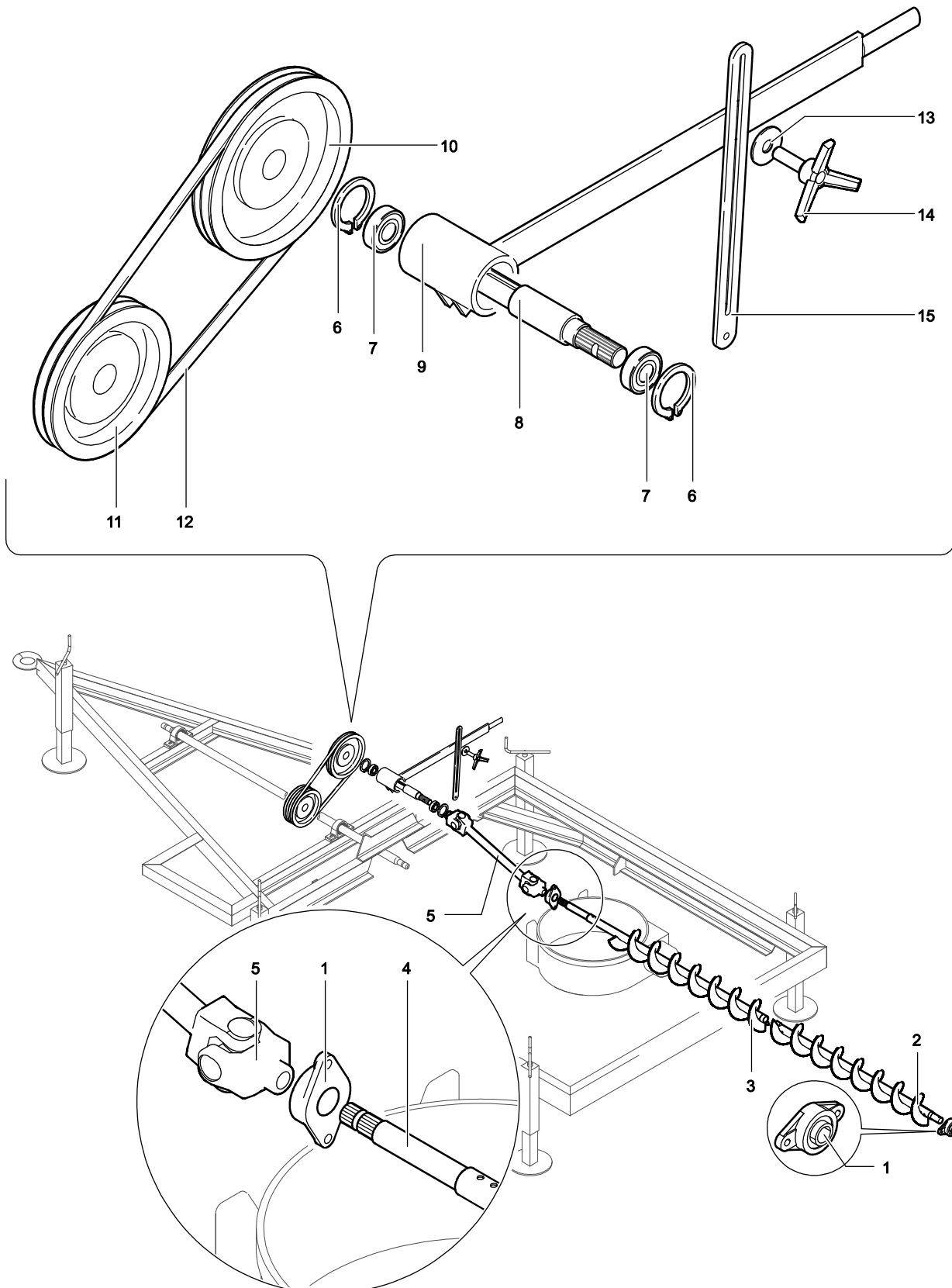
TABLE 12/00

ISSUED: 01.2017

GENERATOR

Pos	Code	Q.ty	Description
1	12278025	1	Welded plate
2	12278024	1	Welded plate support generator
3	44000014	1	Generator 16KW
4	60278008	1	Support for generator
5	12278023	1	Welded plate support generator
6	26031600	2	Belt 1600 SPB
7	28120140	1	Pulley SPB-140-2
8	28532012	1	Taper bush 2012 D.28
9	28522517	1	Taper bush 2517 D.50
10	28120280	1	Pulley SPB-280-2
11	28120150	1	Pulley SPB-150-2
12	28512012	1	Taper bush 2012 D.50
13	26032032	2	Belt 2032 SPB
14	28513020	1	Taper Bush 3020 D.50
15	28120500	1	Pulley SPB-500-2
16	23050211	1	UKP 211 support + H 2311 D.50
17	54278000	1	Shaft
18	23050211	1	UKP 211 support + H 2311 D.50
19	12270028	1	Angular 80x80x8

LOADING AUGER AND TRASMISSION





SPARE PARTS

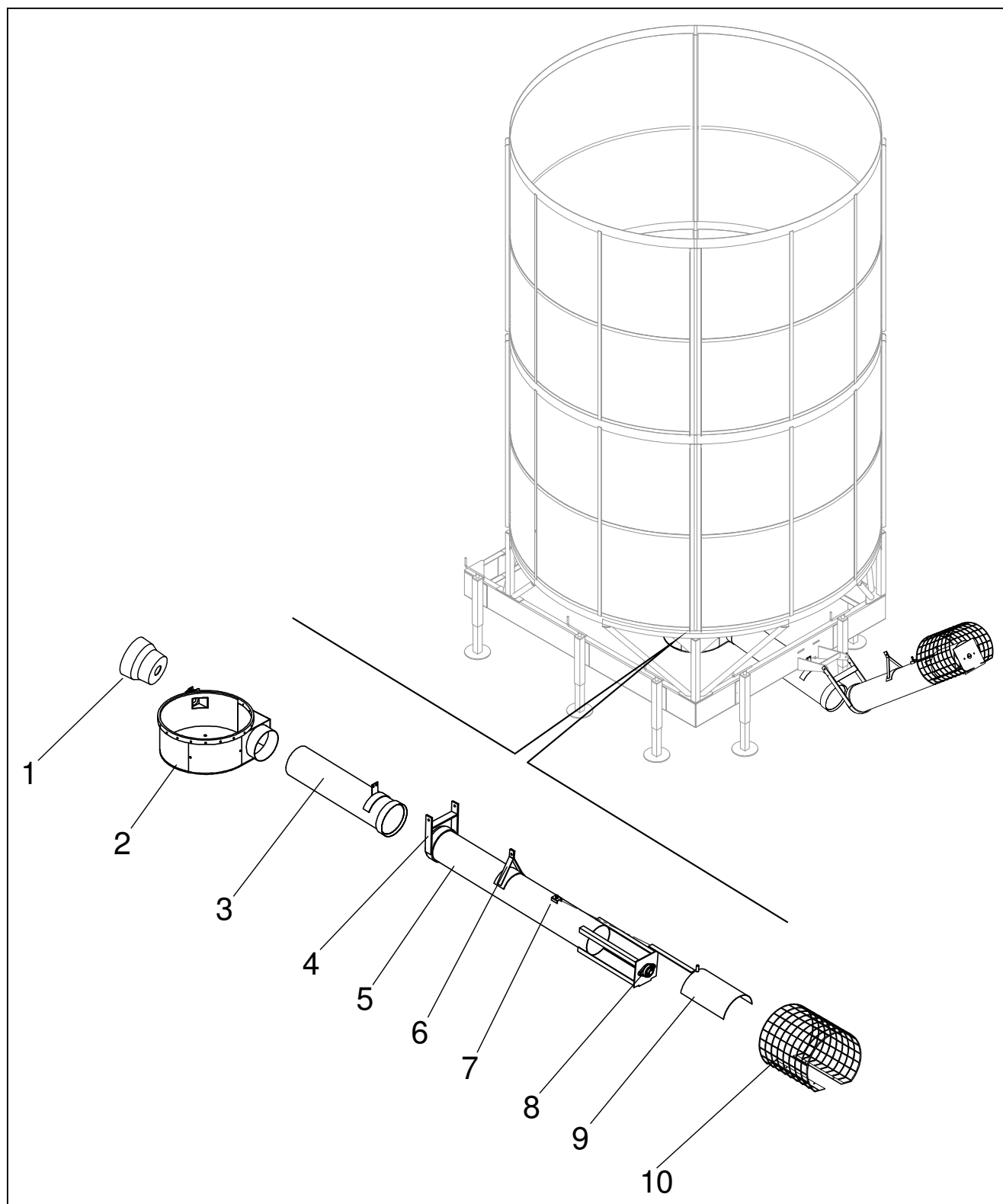
LIST FOR TABLE 13/00

ISSUED: 01.2017

LOADING AUGER AND TRASMISSION

Pos	Code	Q.ty	Description
1	23020208	2	Bearing support UCFL 208
2	60350045	1	Mobile auger (for tube)
3	60350044	1	Fixed auger
4	54069019	1	Splined shaft, intake auger stub
5	40051300	1	Cardan shaft B5x1300 A60-A60
6	22010080	2	Seeger circlip D.80
7	24006208	2	Bearing 6208 2RS
8	54208252	1	Shaft, intake auger drive
9	54208251	1	Support
10	28140400 + 28503535	1	Pulley 4-SPB-400 + taper bush 3535 d.40
11	28140250 + 28513020	1	Pulley 4-SPB-250 + taper bush 3020 d.50
12	26031950	4	Belt SPB 1950
13	18500010	1	Washer for M10
14	16500001	1	Handwheel M10
15	52068008	1	Adjusting Rod

LOADING AUGER TUBE





SPARE PARTS

LIST FOR TABLE 14/00

ISSUED: 01.2017

LOADING AUGER TUBE

Pos.	Code	Q.ty	Description
1	40000200	1	protection cover for cardan head
2	60270003	1	undercone box
3	60350046	1	fixed loading tube
4	60409002	1	support frame mobile tube
5	60350047	1	mobile loading tube
6	12179052	2	mobile tube locking plate
7	12069029	1	loading adjuster locking
8	23020208	1	UCFL 208 support
9	60350048	1	loading adjuster
10	60359005	1	protection net

33



SPARE PARTS

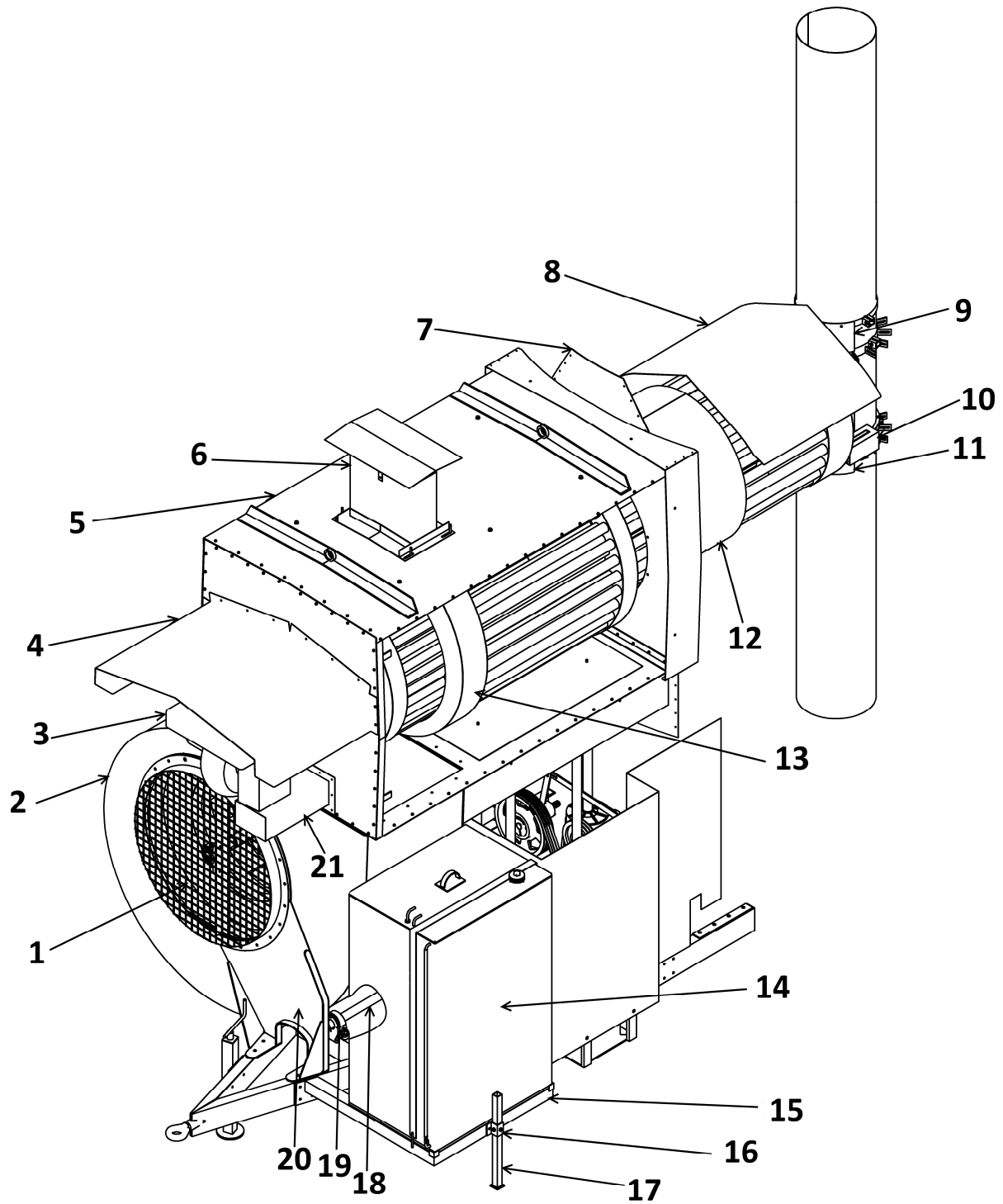
LIST FOR TABLE 15/00

ISSUED: 01.2017

HOPPER AND SINGLE LOADING AUGER TUBE

Pos	Code	Q.ty	Description
1	60409001	1	Loading Hopper complete, L=3190mm
1.1	12400057	1	Support
1.2	52400010	1	Grain divider
1.3	52201552	2	Loading adjuster
1.4	60409012	1	Protection grid
1.5	60409002	1	Hinge support
1.6	12351108	1	Ring
2	60129226	1	Pulley support for loading hopper
3	28000080	2	Pulley
4	60129228	1	Pulley support, pivoting
5	60129229	1	Rope connection
6	18130001	1	Clamp, steel rope
7	38000502	1	Rope, L=13500 d= 5mm
8	38300450	1	Winch
9	60221010	1	Case
9.1	13221001	1	Case door
10	60226013	1	Tube complete
10.1	12351104	1	Ring
10.2	12351105+ 12400055	1+ 2	Support
10.3	12351103	1	Tube
11	12129222	2	Little jack support
12	60400028	2	Little jack
13	40000200	1	protection cover for cardan head

HEAT UNIT





SPARE PARTS

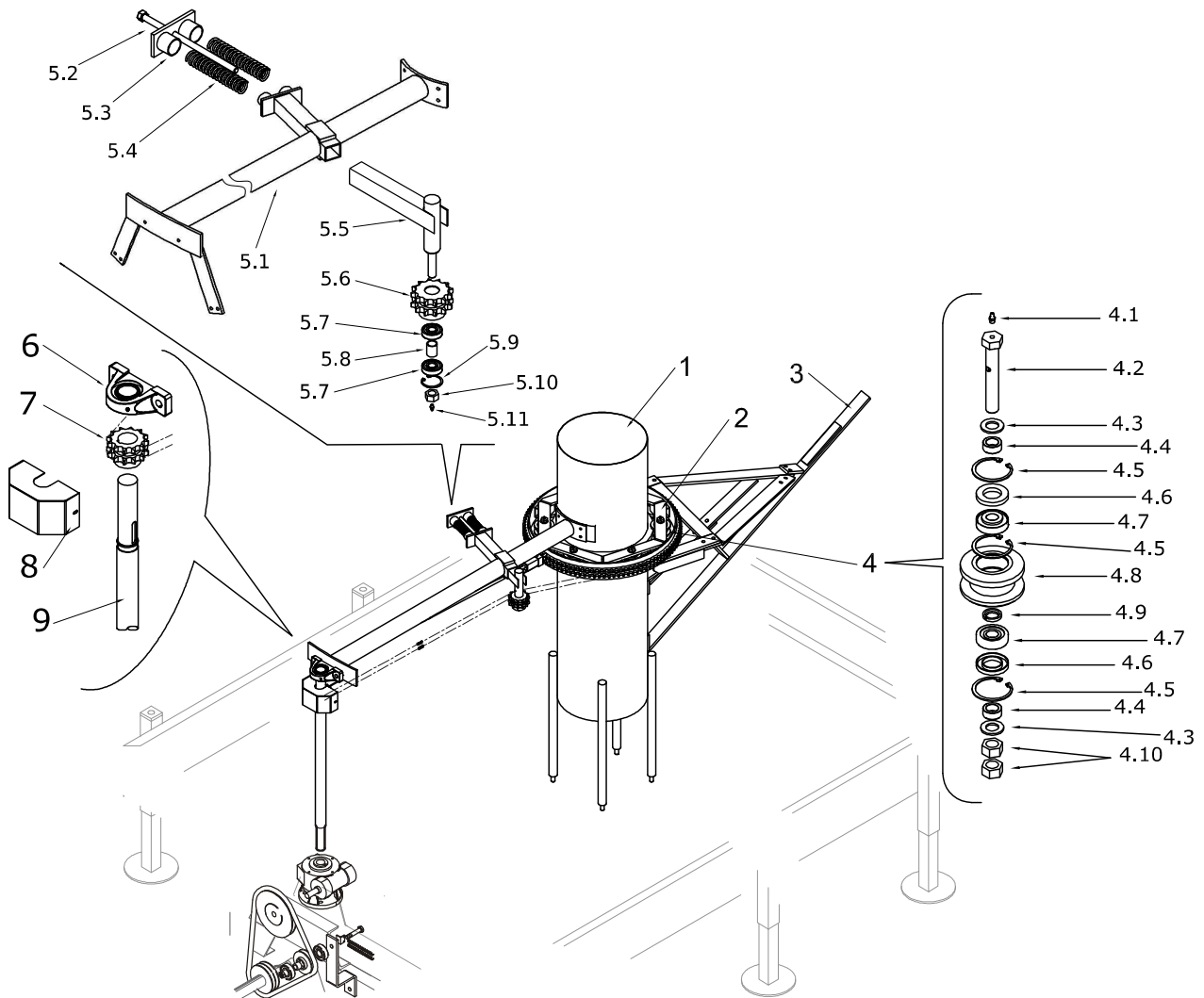
LIST FOR TABLE 16/00

ISSUED: 01.2017

HEAT UNIT

Pos	Code	Q.ty	Description
1	60277039	1	Fan cover
2	60257001	1	Fan
3	46200008	1	Riello _ Press 4G BIO
4	13257040	1	Cover for burner
5	60277033	1	Case body (Outside air duct)
6	60257061	1	Exhaust stack for burner
7	13277027	1	Sheet with connecting tube hole
8	60257065	1	Top guard
9	13277031	1	Protection sheet for tube
10	60275015	1	Furnace support
11	13277032	1	Protection sheet for tube
12	60257056	1	Connecting tube (internal air duct)
13	60277035	1	Furnace
14	60258001	1	Fuel tank, complete
15	60270017	1	Fuel tank support
16	60229001	1	Support of the jack for tank
17	60229002	1	Jack for tank
18	54278001	1	Main Shaft 1"3/4-1"3/4
19	23050211	1	UKP 211 support + H 2311 D.50
20	60277030	1	Support RL1120
21	60277041	1	Mouth hot air Press 4G BIO

AGITATOR AND TRANSMISSION





SPARE PARTS

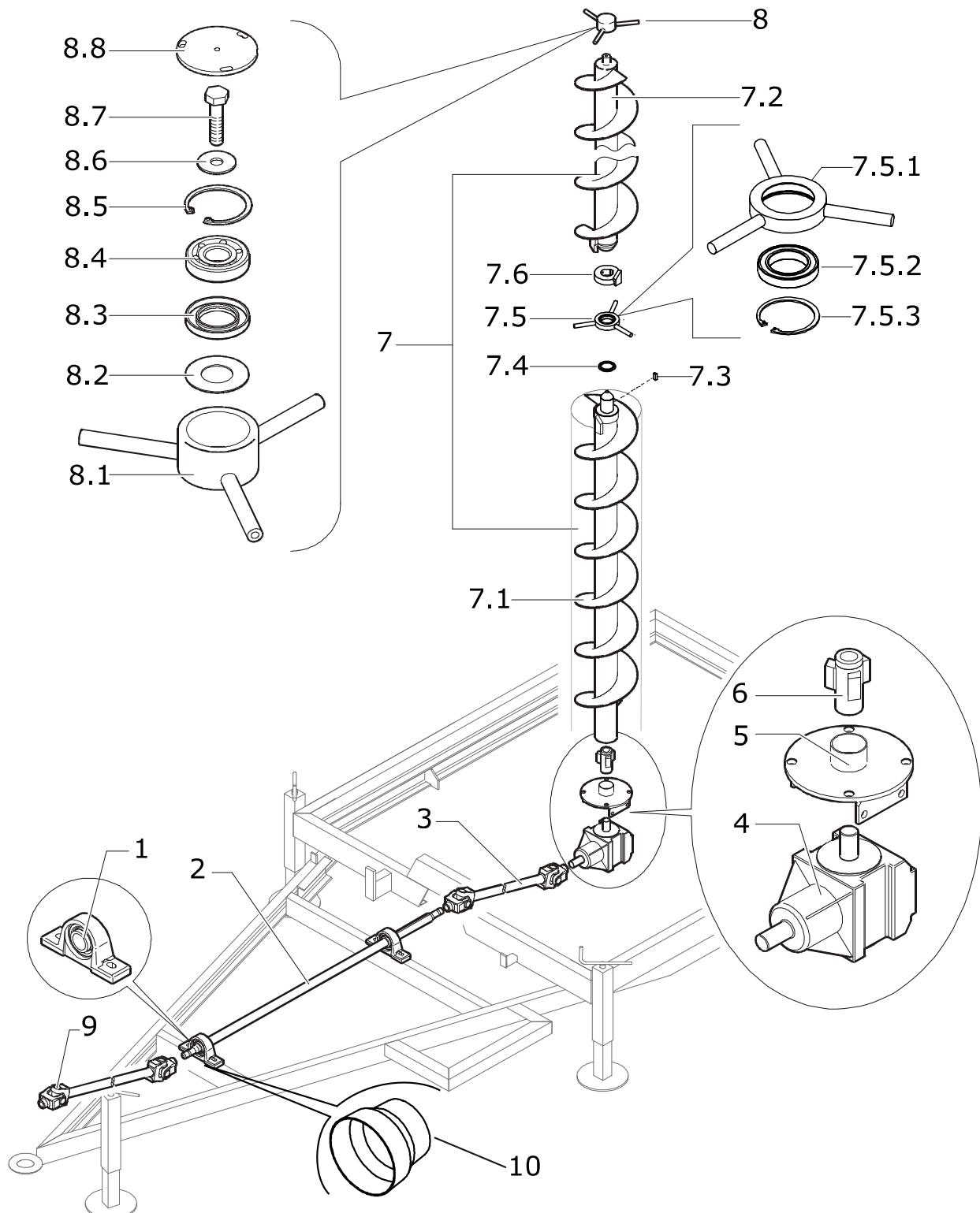
LIST FOR TABLE 17/00

ISSUED: 01.2017

AGITATOR AND TRANSMISSION

Pos.	Code	Q.ty	Description
1	60270018	1	External central tube
2	60255011	1	Toothed wheel
3	60255600	1	Agitator arm
4	60065150	6	Roller complete
4.1	22600801	1	Lubrication point M8x1
4.2	12065016	1	Bolt M20x130
4.3	18500020	2	Washer M20
4.4	54065151	2	Spacer, external
4.5	22010062	3	Seeger circlip ø52
4.6	22100030	2	Oil seal 30-52-7
4.7	24030304	2	Bearing 30304
4.8	54065153	1	Roller
4.9	54065152	1	Spacer, internal
4.10	18100020	2	Nut M20
5.1	60228062	1	Tubular support with welded ends
5.2	60255002	1	Threaded bar M16 L=350
5.3	60350052	1	Spring cover
5.4	17000640	2	Spring
5.5	60228064	1	Mobile support for tensioner pinion
5.6	54258266	1	Double pinion Z=12
5.7	24006304	2	Bearing 6304 2RS
5.8	12351124	1	Spacer
5.9	22010052	1	Seeger circlip d.52
5.10	18100020	1	Nut M20
5.11	22600801	1	Lubrication point M8x1
6	23010210	1	Support UCP 210
7	54270007	1	Pinion Z12 1"double
8	60258435	1	Cover carter
9	54270022	1	Agitator shaft

CENTRAL AUGER





SPARE PARTS

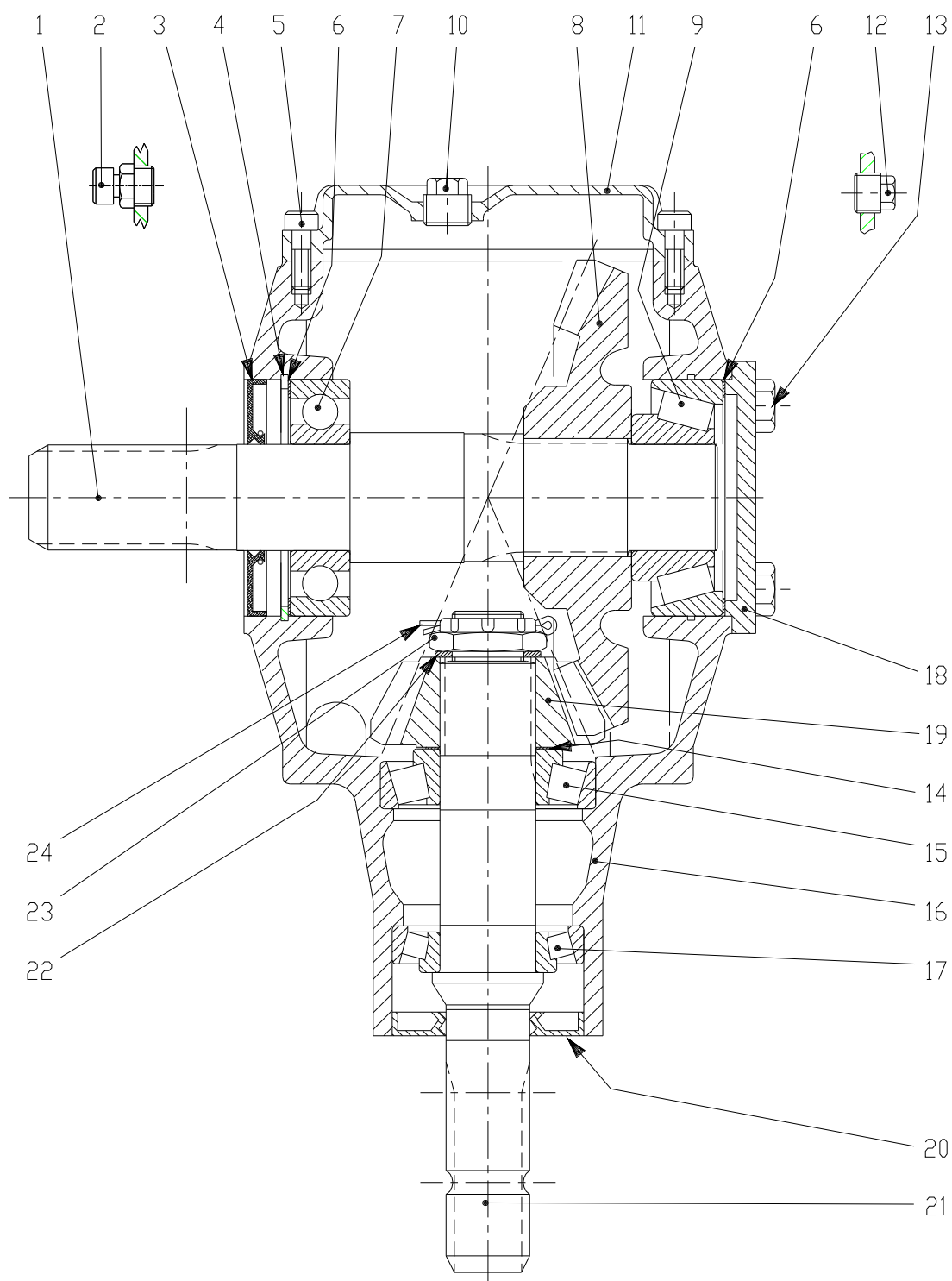
LISTO FOR TABLE 18/00

ISSUED: 01.2017

CENTRAL AUGER

Pos	Code	Q.ty	Description
1	23050211	1	UKP 211 support + H 2311 D.50
2	54278001	1	Main Shaft 1"3/4-1"3/4
3	40061401	1	Cardan shaft B6x1400 CE A60 A64
4	42040004	1	Gearbox T-22A 9.262.214.10
5	60255400	1	Gearbox flange
6	60255450	1	Male dragger joint
7.1	60355031	1	Lower central auger
7.2	60275012	1	Upper central auger
7.3	12065371	1	Tongue
7.4	12065367	1	Spacer
7.5	60225022	1	Support central auger
7.5.1	60225021	1	Support bearing
7.5.2	24006013	1	Bearing
7.5.3	22010100	1	Seeger d.100
7.6	60065020	1	Central hub
8	60255500	1	Dragger complete
8.1	54255502	1	Lid +
8.2	52065504	1	Bolt M16 x 30
8.3	22100040	1	Washer
8.4	24006208	2	Bearing 6208 2RS
8.5	22010080	1	Seeger circlip D.80
8.6	18501648	1	Oil seal 40-80-10
8.7	18001640	1	Washer
8.8	52065501	1	Support with spacers
9	40081401 40081403	1	Cardan shaft B8x1400 A60-A64 Cardan shaft B8x1400 A32-A64 (A32 = Russian joint)
10	40000240	1	Protection cover for cardan head

GEARBOX T-22A 9.262.214.10





SPARE PARTS

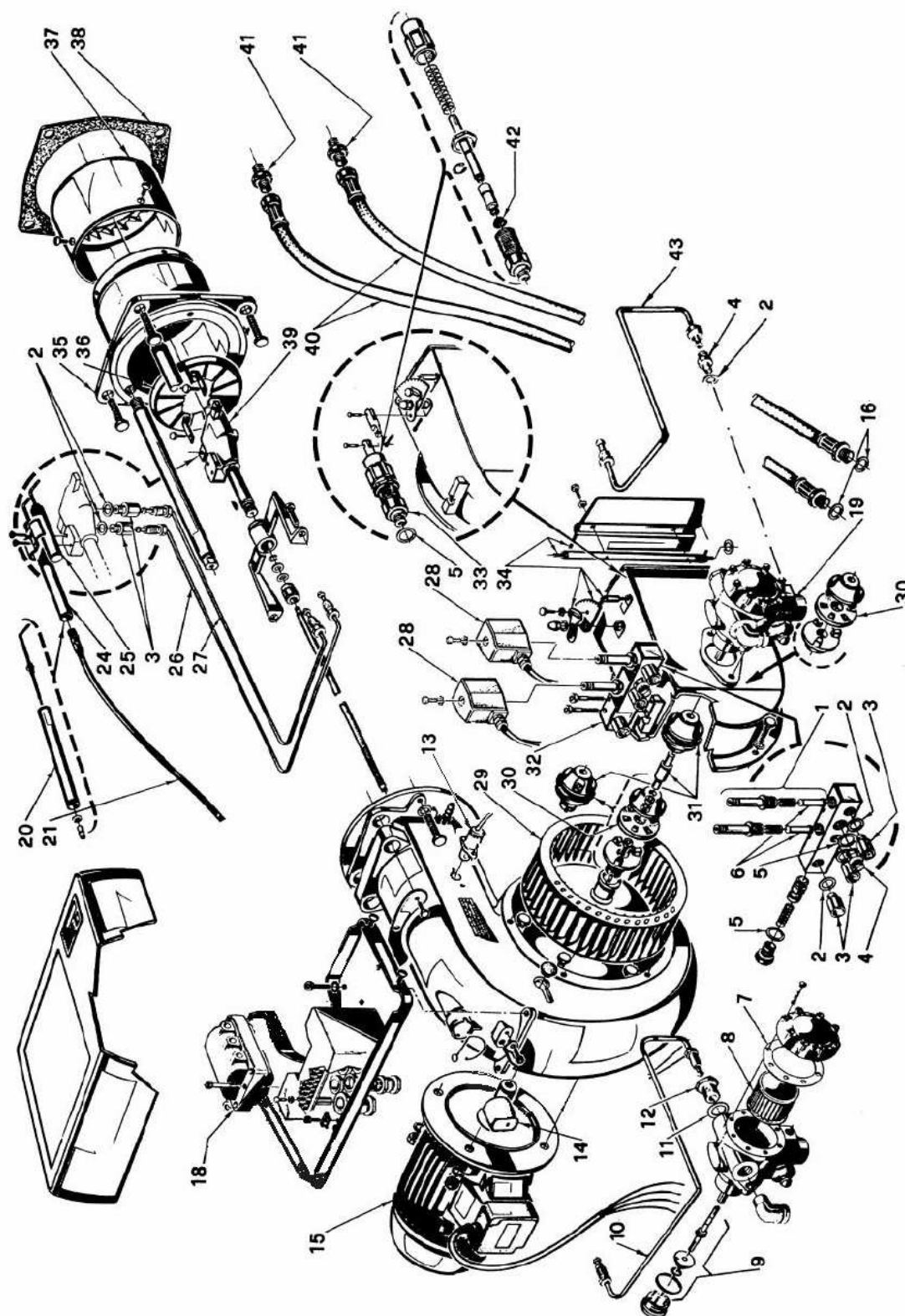
LIST FOR TABLE 19/00

ISSUED: 01.2017

GEARBOX T-22A 9.262.214.10

Pos.	Q.ty	Description
1	1	Shaft 1"3/4 Z20
2	1	Plug anticondensation 3/8" G
3	1	Oil seal 45X100X8
4	1	Seeger circlip 100 UNI7437
5	6	Bolt UNI5931 M8X25 8,8
6	2	Shim 85.3x99.7
7	1	Bearing 6309 2RS
8	1	Crown wheel Z=29 M7
9	1	Bearing 32309
10	1	Plug 1/2" GAS
11	1	Cover T3
12	1	Plug 3/8"GAS
13	4	Bolt UNI5739 M12X25 8,8
14	1	Shim 40.3x51.5
15	1	Bearing 30308
16	1	Box / extension
17	1	Bearing 30208
18	1	Cover
19	1	Pinion shaft Z12 M7
20	1	Oil seal 35X80 X10
21	1	Shaft 1"3/8 Z6
22	1	Shim 44.0x30.3x2.5
23	1	Nut M30X1.5
24	1	Pin UNI1336 B4X55

RIELLO BURNER PRESS 4G bio – cod: 46200008





SPARE PARTS

LIST FOR TABLE 20/00

ISSUED: 01.2017

RIELLO BURNER PRESS 4G bio – cod: 46200008

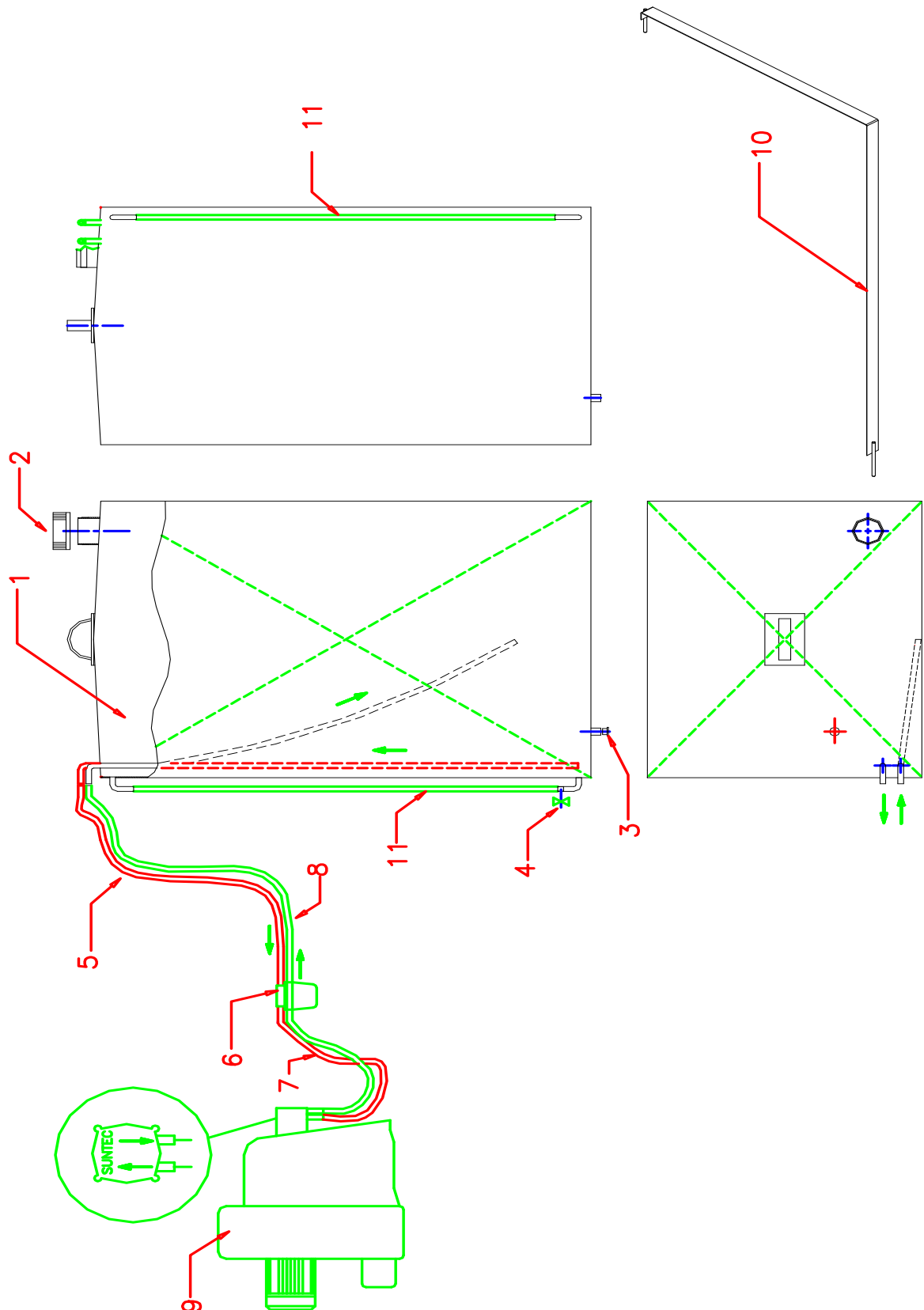
N.	Code	DESCRIZIONE	DESCRIPTION	ADVISED PARTS
1	3005733	VALVOLA	NEEDLE VALVE	
2	3007077	GUARNIZIONE	SEAL	B
3	3006719	RACCORDO	CONNECTOR	C
4	3006723	RACCORDO	CONNECTOR	C
5	3007079	GUARNIZIONE	SEAL	B
6	3006038	SPILLO	PIN	
7	20034170	GUARNIZIONE	SEAL	A
8	3006787	FILTRO	FILTER	A
9	3000805	ORGANO DI TENUTA	PUMP SEAL	
10	3006752	TUBO	TUBE	
11	3007081	GUARNIZIONE	SEAL	B
12	3006786	RACCORDO	CONNECTOR	C
13	20024298	FOTORESISTENZA	P.E. CELL	A
14	3003326	VETRINO	VIEWING PORT	
15	3008408	MOTORE	MOTOR	C
16	3007164	GUARNIZIONE	SEAL	B
17				
18	3012159	TRASFORMATORE	TRANSFORMER	B
19	20031716	POMPA	PUMP	C
20	3004843	ISOLATORE	INSULATOR	A
21	3012162	COLLEGAMENTO	H.T. LEAD	A
18				
19				
24	3004842	ELETTRODO	ELECTRODE	A
25	3005490	ELETTRODO DI MASSA	EARTH ELECTRODE	A
26	3006754	TUBO	TUBE	
27	3006755	TUBO	TUBE	
28	3006714	BOBINA	COIL	B
29	3005508	GIRANTE	FAN	C
30	3004821	DISCO ELASTICO	DISC	
31	3000736	GRUPPO GIUNZIONE	DRIVE COUPLING	A
32	3005492	GRUPPO VALVOLE	VALVE ASSEMBLY	B
33	3003701	MARTINETTO	HYDRAULIC JACK	C
34	3000612	GRUPPO SERRANDA	AIR DAMPER ASSEMBLY	
35	3005521	BOCCAGLIO	BLAST TUBE	
36	3005507	ELICA	DIFFUSER DISC	A
37	3005509	IMBUTO FIAMMA	END CONE	B
38	3005744	SCHERMO	FLANGE GASKET	A
39	3005520	PORTASPRUZZO	NOZZLE HOLDER	C
40	20034084	TUBO FLESSIBILE	HOSES	A
41	3009068	RACCORDO	MAMELON	C
42				
43	3006753	TUBO	TUBE	

A: Spare parts for minimum fittings

A+B: Spare parts for basic safety fittings

A+B+C: Spare parts for extended safety fittings

DIESEL TANK





SPARE PARTS

LIST FOR TABLE 21/00

ISSUED: 01.2017

DIESEL TANK

Pos	Code	Q.ty	Description
1	60258001	1	Fuel tank, complete
2	09060001	1	Tank plug
3	09060002	1	Discharge plug
4	09060003	1	Valve
5	12068706	1	Outward pipe (1° section)
6	09060004	1	Filter
7	12068707	1	Outward pipe (2° section)
8	12068708	1	Return pipe
9	46200008	1	Burner RIELLO Press 4G
10	60258004	1	Tank Strap
11	07250001	1	Tank level indicator